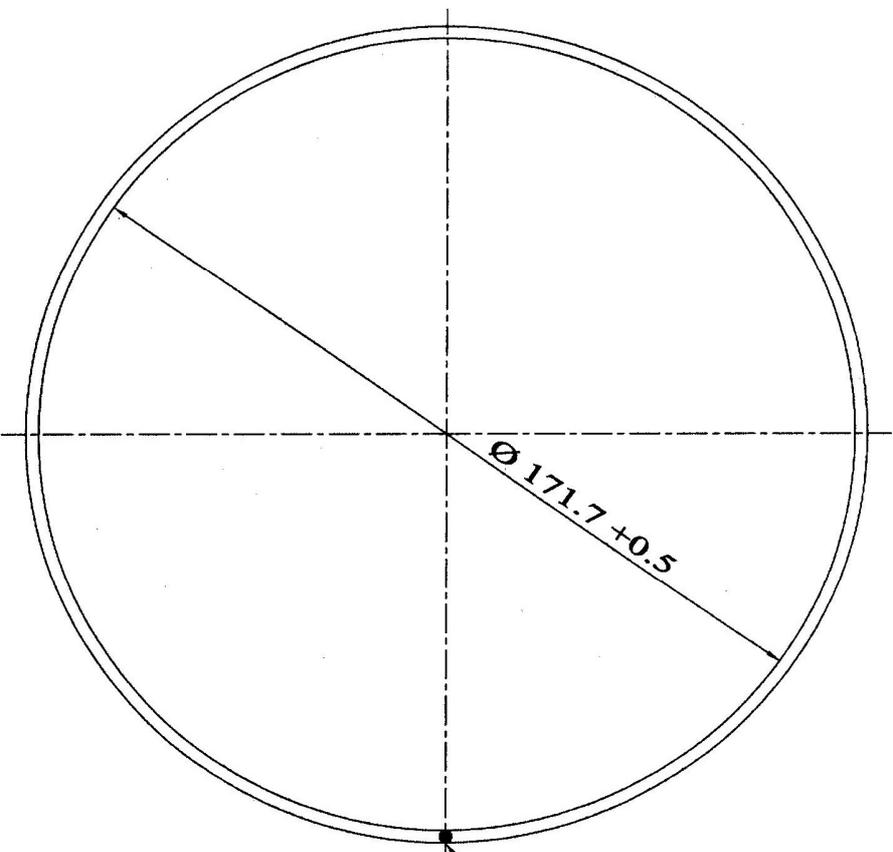


ISS 200 200 00 300 10 20 300 0098 ON DRD

GEN TOL : MEDIUM CLASS TO IS : 2102 DRG CONVENTIONS CONFORM TO INDIAN STD. DIM IN mm UNLESS OTHERWISE STATED



NOTE:

1. MATERIAL : FLUORINATED ELASTOMER (HK) TO ASTM D 2000 - 05
2. MECHANICAL PROPERTIES : (FOR TEST SAMPLE)
3. TEST SAMPLE SHOULD RETAIN ITS PHYSICAL PROPERTIES BETWEEN -20° C TO +250° C
4. 'O' RING SHOULD BE FREE FROM POROSITY, VOIDS & SURFACE IMPERFECTION
5. 'O' RING COLOUR : BLACK
6. FOR QA & QC REFER SPECIFICATION NO. ARDE / SPECN / PINAKA / RKT - 18

CHORD ϕ 5.3 \pm 0.1

V. S. Markkanis
V. S. MARKKANIS
 Jr. Tech Officer
 Dy Asstt. Controller
 4 SEP 2015

- * 8603 02 01 01 03 000 12PPA
- 8603 02 01 01 03 000 22PPA
- 8603 02 01 01 05 000 00PPA
- 8603 02 01 10 12 000 12PPA
- 8603 02 01 10 12 000 22PPA

R No	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
DRN	CHD	<i>Shankar</i>	MATERIAL : AS ABOVE			
P K Singh	SOP					
APPD DATE	GSG	<i>Dus</i>	PROTECTIVE FINISH :			
25/09/15						
FOR DIRECTOR						
SEALED DATE:	ASSY. DRG. No.:	* AS SHOWN ABOVE	TITLE			
			'O' RING-ϕ171.7			
SCALE 1:1	EST MASS					
DESIGN AUTHORITY						
ARDE						

DRG No	8603	012	01	03	00	002	00	PPA
PART No	0	SS	S	M	A	C	SST	
DS CAT No								
AHSP								42