

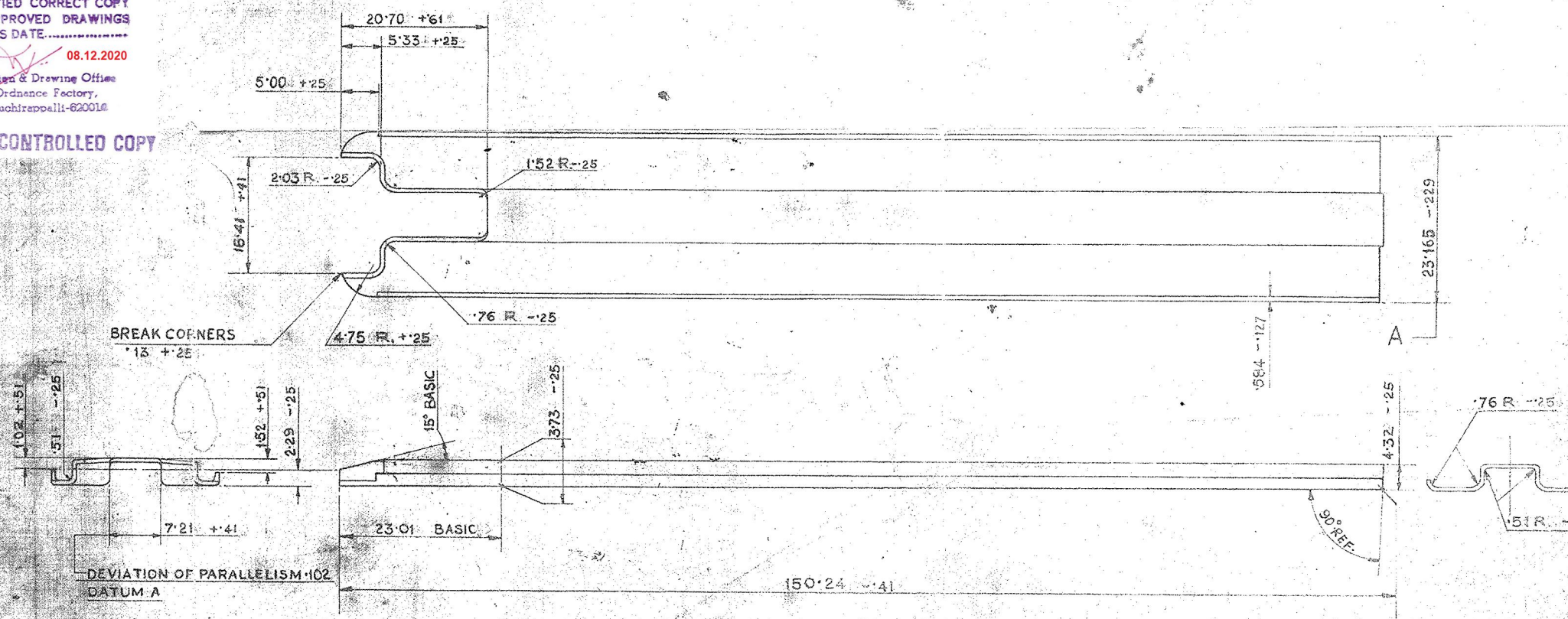
DS CAT. NO.  
1005-001742

FOR EXPLANATION SEE D.D. NOTE SHT. NO. 3.  
THIRD ANGLE PROJECTION. DIMENSIONS ARE IN MILLIMETERS

CERTIFIED CORRECT COPY  
OF APPROVED DRAWINGS  
AS AT THIS DATE.....

08.12.2020  
Design & Drawing Office  
Ordnance Factory,  
Tiruchirappalli-620016

UN CONTROLLED COPY



NOTE:-

WHERE TOLERANCES ARE NOT SHOWN  
DIMENSIONS IN WHOLE NUMBER OR WITH  
ONE DECIMAL PLACE ± 0.27mm.  
DIMENSIONS WITH TWO DECIMAL PLACES ± 0.127mm.

ALT. MATERIAL:-  
IS: 513:1973 GRADE D-D

NOTE:-  
FOR SPECN. LATEST IS  
SHOULD BE FOLLOWED

ACTUAL SIZE

REF:- MQA-1/GSP/L/59 FROM CQA (METALS) DT. 03.04.97

EDGES BROKEN 1/3 MAX. 1994  
MATERIAL:- STEEL BS. 1449 PART 1-1983 CS 3 SEC. 2. OR  
IS: 513:1986 TEMPER NO. 4 GR. DD  
ALT. MATERIAL IS: 513:1986 GR. DD. 1994

DATE	AUTHY.	ZONE	NATURE	SIG.
9-93	22276-SA		MATERIAL ADDED	
1-93	22181-SA		MATERIAL AMENDED	
7-86	19128-SA		YEAR OF MATL. SPECN. AMENDED & NOTE FOR SPECN. ADDED	
12-79	16154-SA		ALT. MATL. ADDED	
5-77	15153-SA		MATL. AMENDED	
7-76	14789-SA		DRG. SEALED	
AMENDMENTS				
SEALED :- D.C. (1) 14789-SA, DT. 13.3.76				

29/9/93  
MAJOR  
L.C.

PROTECTIVE FINISH :-	ON ASSEMBLY	MATERIAL :-	STEEL BS. 1449 PART 1-1983 CS 3 SEC. 2. OR IS: 513:1986 TEMPER NO. 4 GR. DD
ESTIMATED WEIGHT :-		SCALE :-	2/1.

ASSY. DRG. NO.	
INSP. INSTRS.	
DRAWN	Chegal
CHECKED	
TRACED	
APPROVED	
DATE:	19-6-87
DESIGNER'S REF.	CISA/6
DS CAT. NO.	1005-001742
CISA	ICHADUR
	9.10.1502

GUIDE