

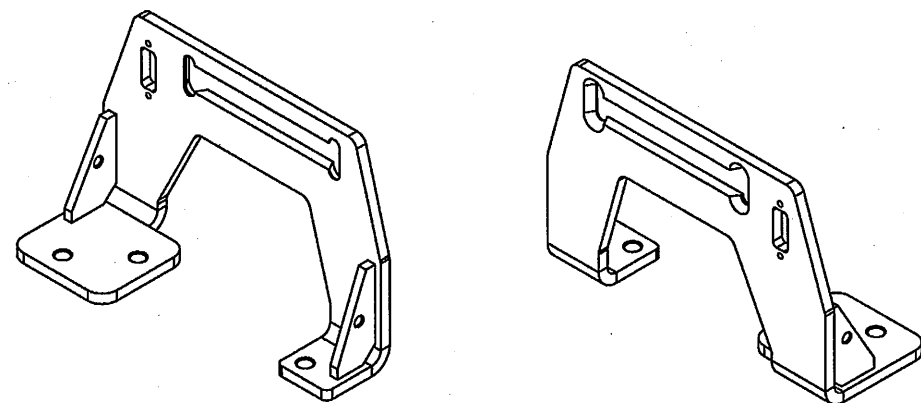
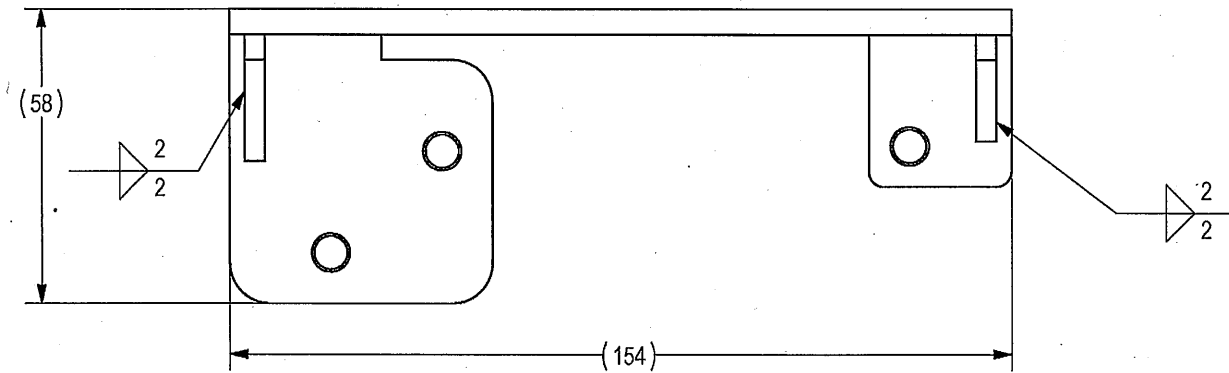
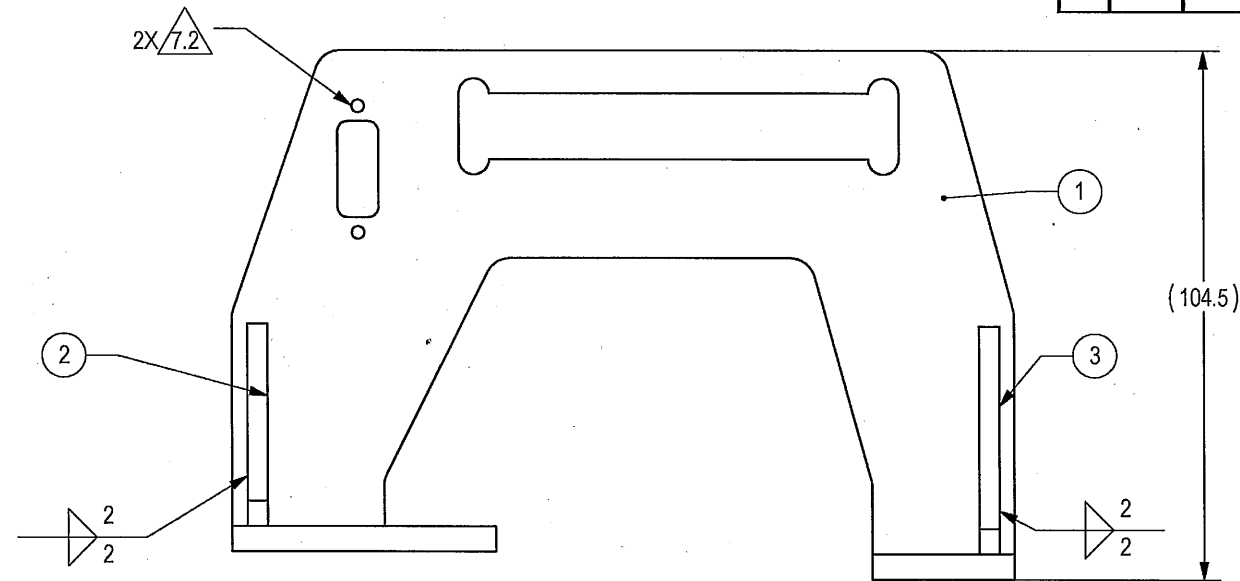
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SHEET REV STATUS  
ALL SHEETS ARE THE SAME REVISION

REVISION RECORD				
REV	ECO	DESCRIPTION	DATE	APVD
01		Freeze	26-Sep-17	S. Daniel
--	T00063	Identical To Previous Released	08-Apr-18	L. Goldshtein

NOTES:

- INTERPRET THIS DRAWING IAW ASME Y14.100M.
- MATERIAL : SEE FN 1 TO FN 3 (CRES SHEET 316L FOR REFERENCE).
- UNLESS OTHERWISE SPECIFIED, UNDEFINED MACHINED FILLET RADII SHALL BE 0.2...0.3.
- DEBURR AND REMOVE SHARP EDGES.
- GENERAL TOLERANCES ACCORDING TO DIN ISO 2768-m.
- WELDING PER AWS D1.1 GTAW OR GMAW USING ELECTRODE ER308L PER AWS A5.9 OR EQUIVALENT. VISUAL INSPECTION.
- FINISH:  
7.1 A DRY FILM LUBRICATION IN A FLUOROPOLYMER ORGANIC RESIN SOLVENT COLOR BLACK CLASS 2 TYPE 1 30-40 MICRON THICK PER VS-1-3-1-165 (OR EQUIVALENT).
- 7.2 PROTECT THREADS AFTER PRETREATMENT.
- QUALITY ASSURANCE PROVISIONS:  
8.1 QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
- PARENTHETICAL FIGURES ARE FOR REFERENCE ONLY.
- PACKAGING AND PACKING:  
THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S BEST COMMERCIAL PRACTICE.
- IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.



(WEIGHT APPROX.: 0.46 Kg.)

SEE SEPARATE PARTS LIST  
SEE ATTACHED MEDIA

UNLESS OTHERWISE SPECIFIED		SIGNATURE	DATE	ORDNANCE FACTORY TIRUCHIRAPPALLI	
DIMENSIONS ARE IN MM PER ASME Y14.5 - 2009		DRAWN	2/1/21	FOR: STAND WEAPON ASSY	
TOLERANCES		CHECKED		TITLE	
LINEAR	ANGULAR	HOS/DDO	2/1/21	BLOCK STORAGE WELDED	
SEE NOTE 5	SEE NOTE 5	OFFICER/PRODN		OF: 12.7MM SRCG	
1st ANGLE PROJECTION		OFFICER/QC		SIZE	CAGE CODE
SURFACE TEXTURE IN Micro METER		OFFICER/DDO		C	2291A
				DWG NO	Y17592A-00
				SCALE	1:1
				AUTOMATED DRAWING (SW)	
				SHEET	1 OF 1

OFT

ASSEMBLY PARTS LIST

Assembly Parts List For: Y17592A-00

Rev: -

Status: Released

Description: BLOCK STORGE WELDED

FN	CMD	PART NUM	ECO	DESCRIPTION	MB	QTY	U\M	REF. DES./REMARKS	MFG. PN / CUSTOMER	LA	LI
1	MP	Y17593A-00		BLOCK STORGE BASE	M	1	Each				
2	MP	Y18697A-00		RIB 1, BLOCK STORAGE	M	1	Each				
3	MP	Y18698A-00		RIB 2, BLOCK STORAGE	M	1	Each				

SHEET REV RECORD

ALL SHEETS ARE THE SAME REVISION

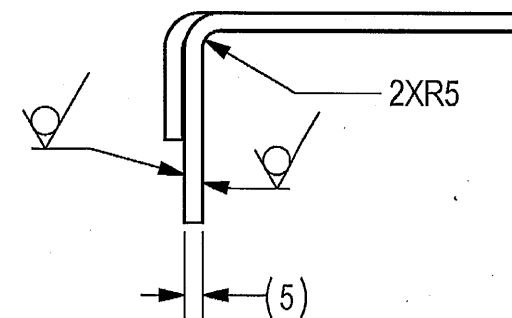
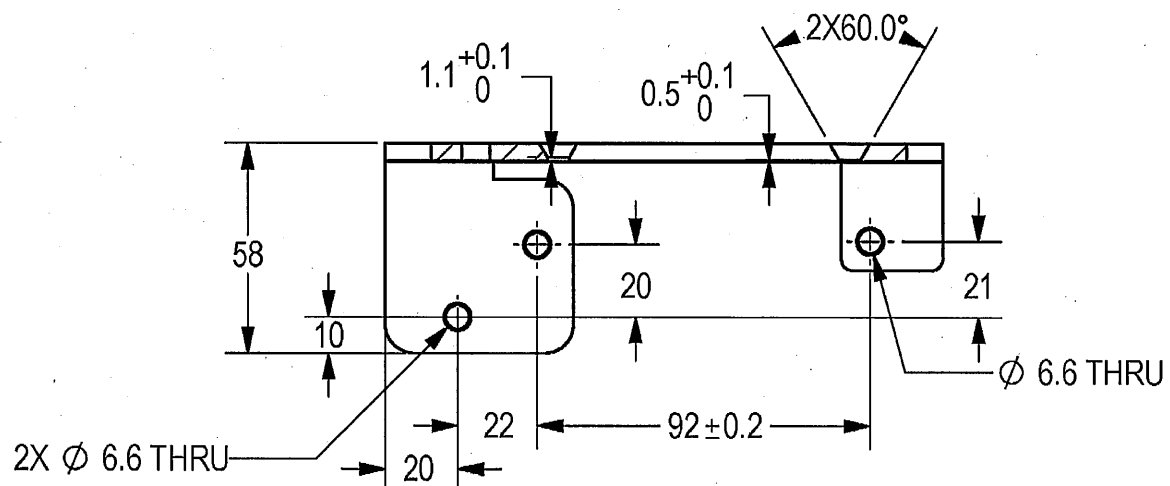
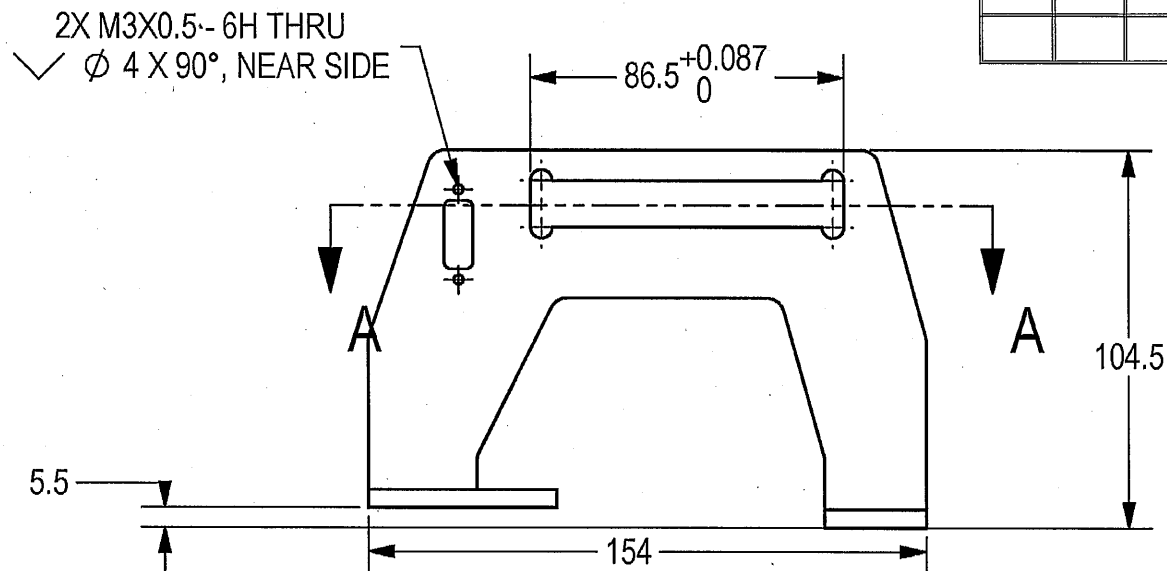
REVISION RECORD

REV	ECO	DESCRIPTION	DATE	APVD
01		Freeze	26-Sep-17	S. Daniel
--		Released	11-Apr-18	L. Goldshtein

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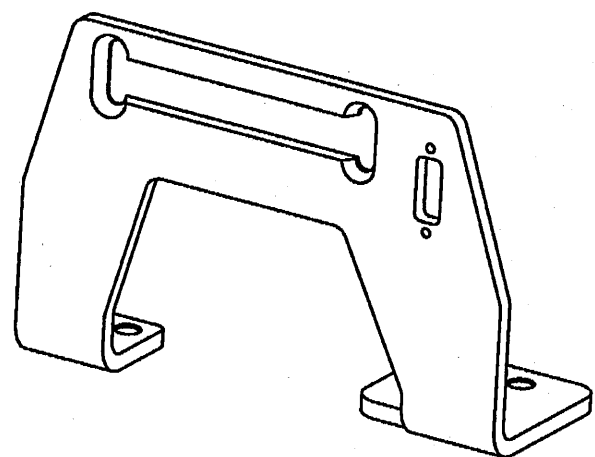
NOTES:

- INTERPRET THIS DRAWING IAW ASME Y14.100M.
- MATERIAL: CRES SHEET 5 MM THICK 316L PER ASTM-A-240.
- DEBURR AND REMOVE SHARP EDGES.
- QUALITY ASSURANCE PROVISIONS:
  - QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
- GENERAL TOLERANCES ACCORDING TO ISO 2768-M.
- PARENTHETICAL FIGURES ARE FOR REFERENCE ONLY.
- PACKAGING AND PACKING:  
THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S BEST COMMERCIAL PRACTICE.
- IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.



SECTION A-A

3.2 (✓)



(WEIGHT APPROX.: 0.46 Kg.)

SEE ATTACHED MEDIA

UNLESS OTHERWISE SPECIFIED		SIGNATURE	DATE	<b>ORDNANCE FACTORY TIRUCHIRAPPALLI</b>	
DIMENSIONS ARE IN MM PER ASME Y14.5-2009		DRAWN	21/1/21		
TOLERANCES		CHECKED		TITLE	
LINEAR	ANGULAR	HOS/DDO	21/1/21	<b>BASE BLOCK STORAGE</b> FOR: BLOCK STORAGE WELDED OF: 12.7MM SRCG	
SEE NOTE 5.	SEE NOTE 5.	OFFICER/PRODN		SIZE	CAGE CODE
1st ANGLE PROJECTION		OFFICER/OC		<b>B</b>	<b>2291A</b>
		OFFICER/DDO	Dinesh 4/1/21	DWG NO	<b>Y17593A-00</b>
SURFACE TEXTURE IN Micro METER		SCALE 1:2		AUTOMATED DRAWING (SW)	
PROJECT OFFICER		PLM Control 04		SHEET 1 OF 1	
		EPDM DRAWING REV	EPDM MODEL REV	EPDM MODEL STATUS	EPDM MODEL NAME
		04	02	Freeze	Y17593A-00

2

DWG NO Y18697A-00

SH 1

1

SHEET REV RECORD

ALL SHEETS ARE THE SAME REVISION

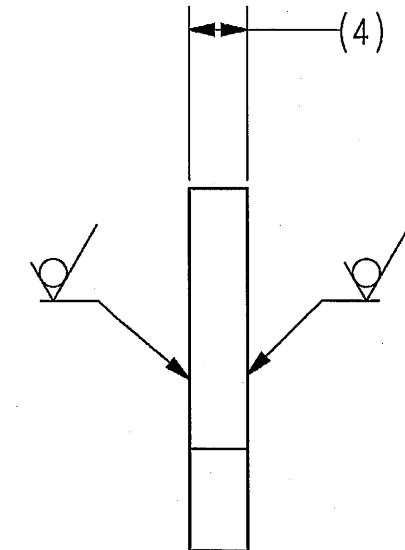
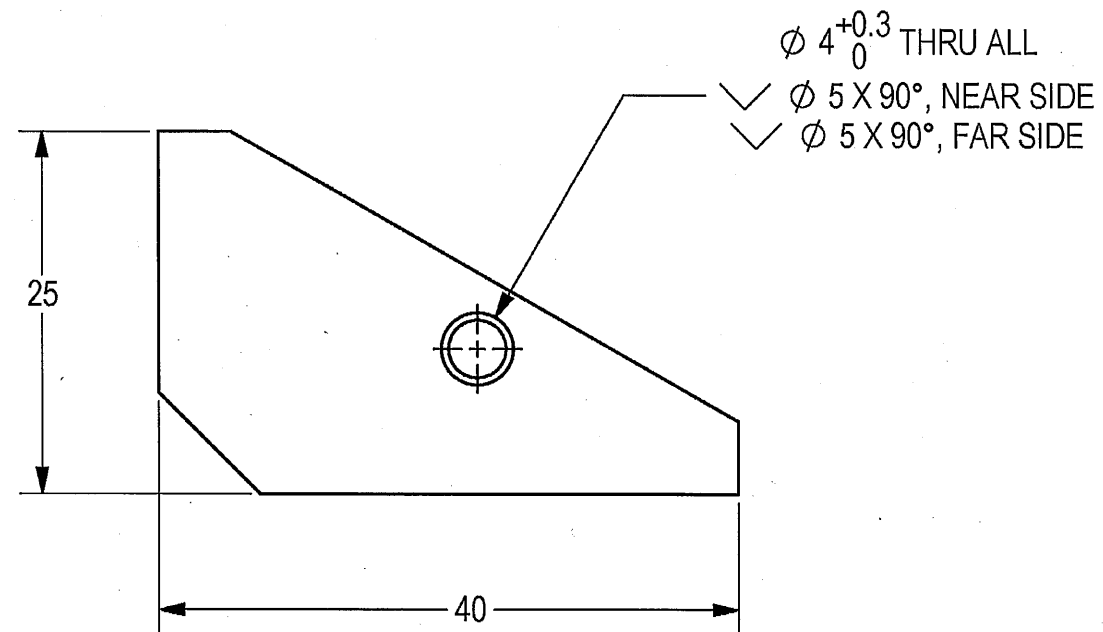
REVISION RECORD

REV	ECO	DESCRIPTION	DATE	APVD
01		Freeze	26-Sep-17	S. Daniel
--	T00063	Identical To Previous Released	08-Apr-18	L. Goldshtein

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NOTES:

- INTERPRET THIS DRAWING IAW ASME Y14.100M.
- MATERIAL: CRES PLATE 4 MM THICK 316L PER ASTM-A-240.
- DEBURR AND REMOVE SHARP EDGES.
- GENERAL TOLERANCES ACCORDING TO ISO 2768-C.
- QUALITY ASSURANCE PROVISIONS:
  - 5.1 QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
- PACKAGING AND PACKING: THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S BEST COMMERCIAL PRACTICE.
- IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.

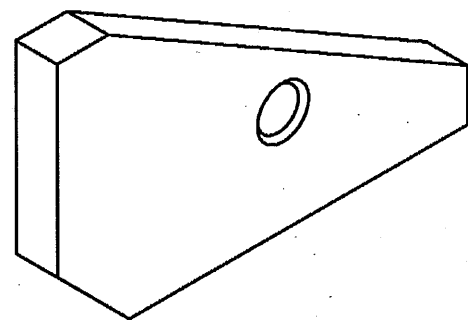


B

B

A

A



(WEIGHT APPROX. :0.02 Kg.)

SEE ATTACHED MEDIA

6.3 (✓)

UNLESS OTHERWISE SPECIFIED		SIGNATURE	DATE	<b>ORDNANCE FACTORY</b> TIRUCHIRAPPALLI	
DIMENSIONS ARE IN MM PER ASME Y14.5-2009		DRAWN	21/12/1		
TOLERANCES		CHECKED		TITLE	
LINEAR	ANGULAR	HOS/DDO	21/12/1	RIB 1, BLOCK STORAGE	
SEE NOTE 4.	SEE NOTE 4.	OFFICER/PRODN		FOR: BLOCK STORAGE WELDED	
1st ANGLE PROJECTION		OFFICER/QC		OF: 12.7MM SRCG	
		OFFICER/DDO	21/12/1	SIZE	CAGE CODE
SURFACE TEXTURE IN Micro Meter				B	2291A
				DWG NO	Y18697A-00
PROJECT OFFICER					--
PLM Control				SCALE 2:1	AUTOMATED DRAWING (SW)
				SHEET 1 OF 1	

2

1

2

DWG NO Y18698A-00

SH 1

1

SHEET REV RECORD

ALL SHEETS ARE THE SAME REVISION

REVISION RECORD

REV	ECO	DESCRIPTION	DATE	APVD
01		Freeze	26-Sep-17	S. Daniel
--	T00063	Identical To Previous Released	08-Apr-18	L. Goldshtein

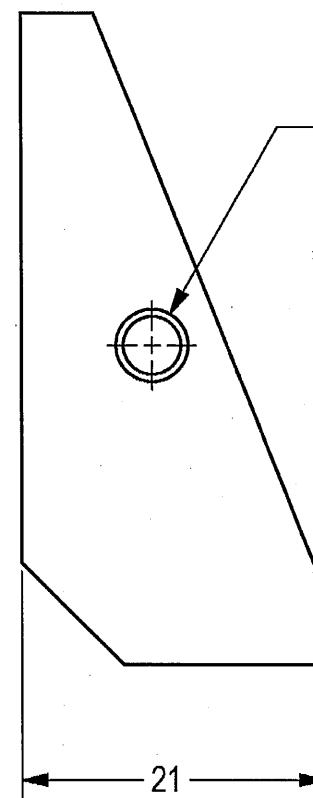
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NOTES:

1. INTERPRET THIS DRAWING IAW ASME Y14.100M.
2. MATERIAL: CRES PLATE 4 MM THICK 316L PER ASTM-A-240.
3. DEBURR AND REMOVE SHARP EDGES.
4. GENERAL TOLERANCES ACCORDING TO ISO 2768-C.
5. QUALITY ASSURANCE PROVISIONS:  
5.1 QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
6. PACKAGING AND PACKING:  
THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S BEST COMMERCIAL PRACTICE.
7. IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.

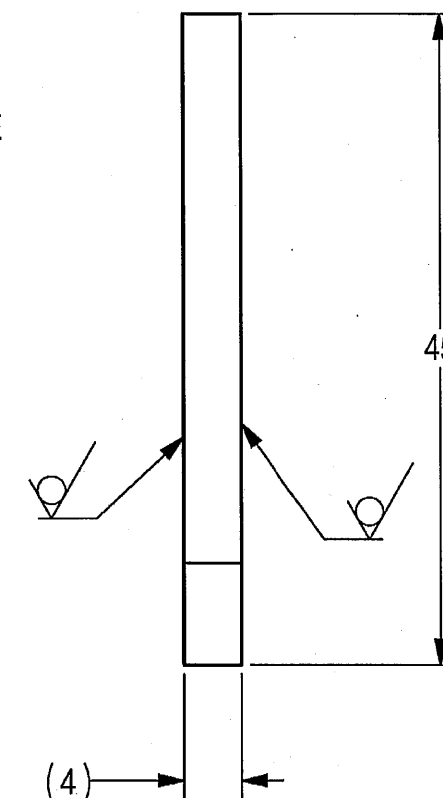
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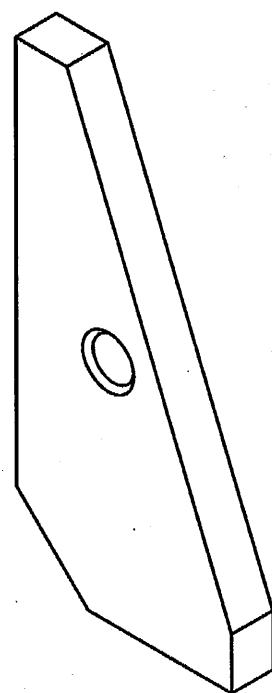
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- ✓  $\phi 5 \times 90^\circ$ , NEAR SIDE
- ✓  $\phi 5 \times 90^\circ$ , FAR SIDE




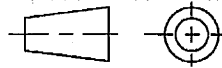
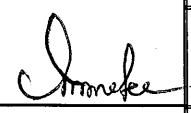
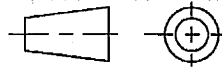

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A



(WEIGHT APPROX. :0.02 Kg.)

SEE ATTACHED MEDIA

UNLESS OTHERWISE SPECIFIED		SIGNATURE	DATE	 <b>ORDNANCE FACTORY</b> TIRUCHIRAPPALLI	
DIMENSIONS ARE IN MM PER ASME Y14.5-2009		DRAWN	21/12		
TOLERANCES		CHECKED		TITLE	
LINEAR	ANGULAR	HOS/DDO	21/21	RIB 2, BLOCK STORAGE	
SEE NOTE 4.	SEE NOTE 4.	OFFICER/PRODN		FOR: BLOCK STORAGE WELDED	OF: 12.7MM SRCG
1st ANGLE PROJECTION		OFFICER/QC		SIZE	CAGE CODE
		OFFICER/DDO	4/1/21	B	2291A
SURFACE TEXTURE IN Micro Meter		 PROJECT OFFICER		DWG NO	Y18698A-00
		 OFFICER/DDO		SCALE 2:1	AUTOMATED DRAWING (SW)
PLM Control				SHEET 1 OF 1	

2

1