

BAYONET MK-I FOR
JVPC 5.56x30 mm
0204 04 02 00 00 000 00AA

SCABBARD & SPRING GRIP
ASSY.
0204 04 02 00 01 000 00AA

BAYONET BLADE & POMMEL
ASSY.
0204 04 02 00 02 000 00AA

GRIP BAYONET
0204 04 02 02 04 000 00AA

BLADE & CROSS PIECE WELDING
0204 04 02 04 06 000 00AA

POMMEL ASSY.
0204 04 02 02 05 000 00AA

HOUSING SCABBARD
0204 04 02 01 03 000 00AA

SL NO	DRAWING NO	NOMENCLATURE	QTY	SL NO
1	0204 04 02 01 03 001 00AA	HOOK WIRE HOUSING SCABBARD	1	1
2	0204 04 02 01 03 002 00AA	INSERT HOUSING SCABBARD	1	2

1	0204 04 02 00 01 001 00AA	SPRING GRIP	1	3
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1	0204 04 02 04 06 001 00AA	BLADE	1	4
2	0204 04 02 04 06 002 00AA	CROSS PIECE	1	5

1	0204 04 02 02 05 001 00AA	CATCH	1	6
2	0204 04 02 02 05 002 00AA	SCREW SET CATCH	1	7
3	0204 04 02 02 05 003 00AA	POMMEL BAYONET	1	8
4	0204 04 02 02 05 004 00AA	SPRING CATCH	1	9
5	0204 04 02 02 05 005 00AA	PLUNGER CATCH	1	10

1	STANDARD COMPONENT	C'SK HEAD MACHINE SCREW M5X22 IS:1365-1968	1	11
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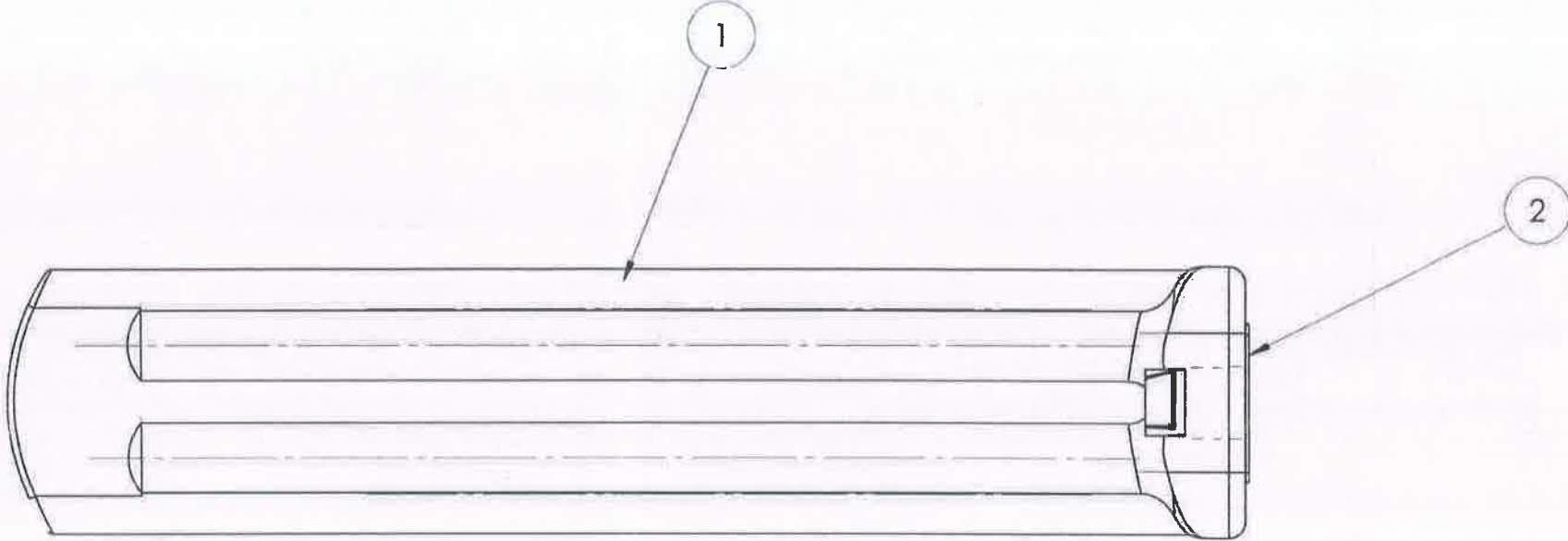
CONTROLLED COPY No.: 03

DESIGN AUTHORITY
ARDE
PUNE 411021

DRN. ANKIT
DATE 14/03/19
APPD.
DATE 14/03/19
SEALED
DATE

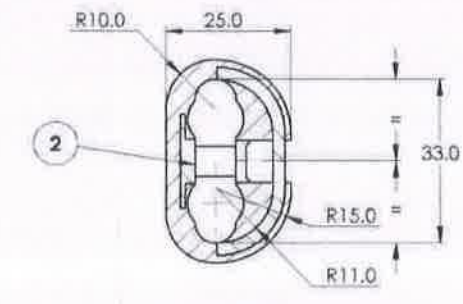
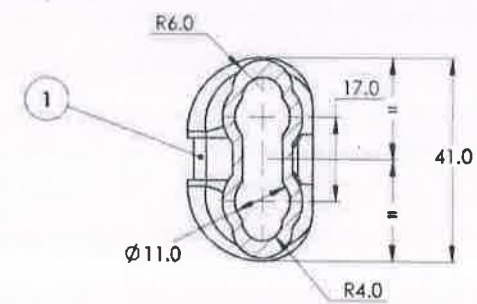
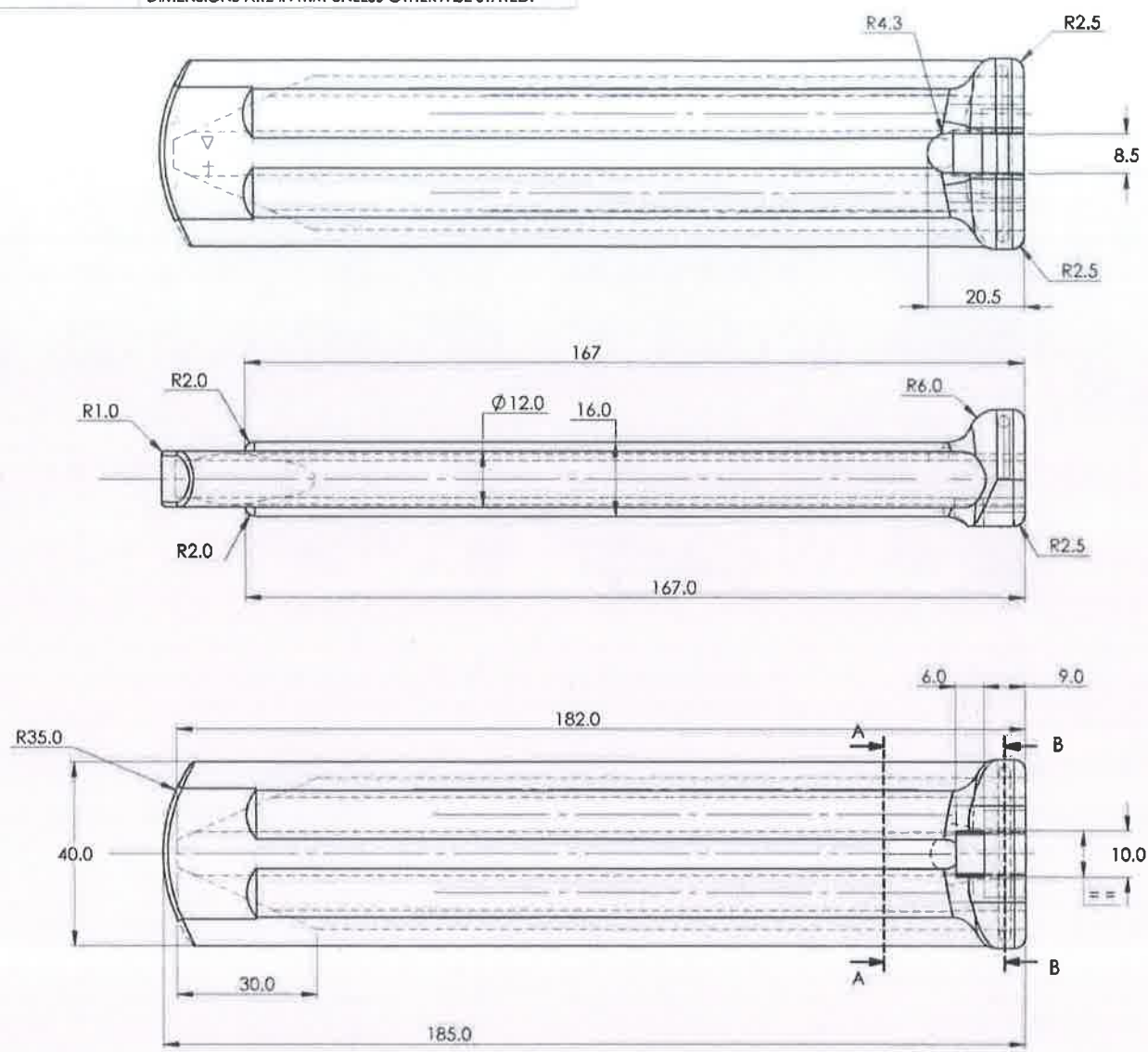
CHD. *For Director*

BAYONET MK-I ASSEMBLY TREE FOR
JVPC 5.56x30 mm

1	2	3	4	5	6	7	8																																																																																								
DRG No. 02040402010000AA IC SS S AA C SST																																																																																															
GENERAL TOL.: FINE / MEDIUM / COARSE CLASS TO IS: 2102				DRG. CONVENTIONS CONFIRM TO INDIAN STANDARDS DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.																																																																																											
																																																																																															
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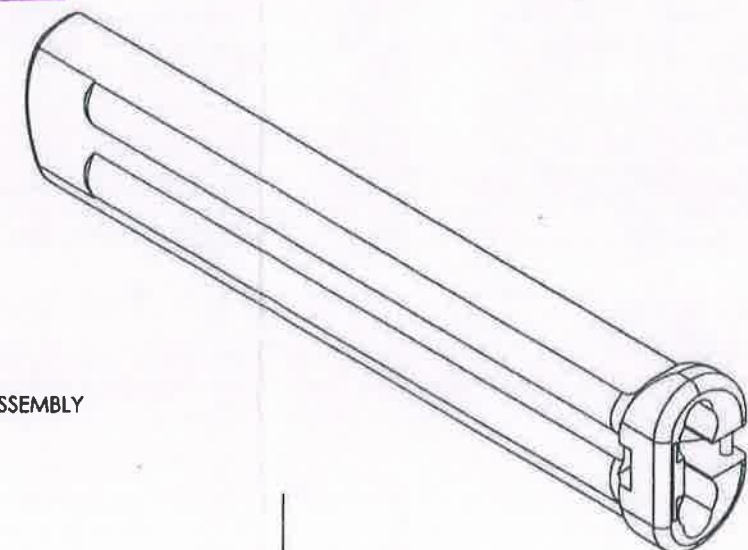
DRG No. 0204 04 02 01 03 001 00AA
GENERAL TOL.: FINE / MEDIUM / COARSE
CLASS TO IS: 2102
DRG. CONVENTIONS CONFIRM TO INDIAN STANDARDS
DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED.

Sr. No.	NOMENCLATURE	DRAWING No.	QTY.
1	HOOK WIRE HOUSING SCABBARD	0204 04 02 01 03 001 00AA	1
2	INSERT HOUSING SCABBARD	0204 04 02 01 03 002 00AA	1



CONTROLLED COPY No.: 03

- NOTE:**
1. REMOVE ALL FLASH AND BLOW HOLES
 2. COLOUR TO IS : 5-2007 ISC No.698 STEEL GREY.
 3. COATING: TO BE COATED BY VAPOCURE PROCESS MATT FINISH COLOUR STEEL GREY TO SPECN. IS: 5-2007 No.698
 4. TAPER 1.00 mm ALLOWED ON EACH SIDE FOR CORE EXTRACTION
 5. MARKING BY MOULDING AS SHOWN IN DIAGRAM:
▽ YEAR OF MANUFACTURING.
- MANUFACTURER'S CODE.
 6. MOULDING IS TO BE CARRIED OUT AS PER ASSEMBLY PROCEDURE NO. ARDE/JVPC/BAYONET/ASSEMBLY PROCEDURE/2019/03



Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
DRN: SOURABH	SIGN: <i>[Signature]</i>	CHECKED: <i>[Signature]</i>	MATERIAL: POLYAMIDE (NYLON-6)			
DATE: 14/03/2019			TO SPECN. IS: 13463:1992			
APPD.			PROTECTIVE FINISH:			
DATE: 14/03/2019						
SEALED						
DATE:						
SHEET SIZE: A2	EST. MASS	TITLE:				
SCALE: 1:1	68.94 gm					
DESIGN AUTHORITY						
ARDE						
PUNE 411021						
DRG No. 0204 04 02 01 03 000 00AA						
JVPC	PART No.	DS CAT No.	AHSP			