



**Technical Particulars for Webbing Nylon 13 mm, 2452 N (250 kgf) BS,
Dyed/Undyed**


Sl. No.	Parameters	Specified Values	Test Method
1	Width, mm	13±0.5	IS: 1954
2	Thickness, mm, max (at 200 g/cm ² Pressure)	1.02	IS: 7702
3	Mass, g/m, max	8.2	IS: 4727
4	Breaking Strength, N (kgf), min	2452(250)	IS: 1969
5	Extension at break, %, min	18	IS: 1969
6	Constructional Parameters i) Linear Density of Yarn, Tex [tolerance: (-)5% to (+)10%] Warp Binder Weft ii) No. of ends in full width, min iii) Binder, min iv) Picks/dm, min	46.7×1 46.7×1 23.3×1 104+1ILT 8 380	IS: 3442 IS: 1963
7	Twist per meter (TPM), min Warp Weft	100 100	IS: 832
8	Weave	Double Plain, 2 picks/shed	Visual
9	Material	Bright, High Tenacity, Multifilament, Nylon 6 or Nylon 66 Yarn	IS: 667/IS: 5762
10	Colour Fastness to Light*	5 or better	IS/ISO 105-B01 or IS/ISO 105-B02
11	Colour Fastness to Washing*	4 or better	IS/ISO 105-C10[Test Number A(1)]
12	pH Value	5.5 – 8.5	IS: 1390 Cold Method


*: applicable for dyed varieties

Note: These technical particulars are tentative and these may undergo certain amendments during development, if required.


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