

SPECIAL TERMS AND CONDITIONS FOR TRADE FABRICATION OF 'S' QUILTING AND STRAIGHT QUILTING PANELS OF INNER, OUTER WITH ALL THE COMPONENTS OF BAG SLEEPING LIGHT WEIGHT. (Folio No. 2030304503)

1	The firm must understand the essence of contract to get the stores manufactured as per drawing and specification.
2	<p>Eligibility Criteria:</p> <ul style="list-style-type: none"> i. The Firm should have minimum 5 nos of single needle computerized 'S' quilting machines; reserved only for this tender enquiry to manufacture Quilted panels for Lt. wt. Bag Sleeping. The firm should have to submit proof of legal ownership document/agreement/tie-up for 'S' quilting machines for the required quantity. ii. The firm should have minimum manufacturing capacity of 10000 sets of quilted panels including all the components per month of Bag sleeping as per the specification no. S/6421/Bag Sleeping Lt. wt./TC-6.
3	Firm has to install single needle computerized 'S' quilting machines at Bark yard OEFC for fabrication, within 21 days after intimation by OEFC, otherwise Supply order is liable for cancellation at discretion of GM OEFC.
4	Firm will have to supply back assembled bag sleeping within 15 days from the date of issuance of complete material. The firm has to start the supplies @ 400 sets per day from the 5 th day. Sizes of bag Sleeping will be combination of Extra Large, Large & Medium.
5	Firm will return back the waste/remnant cuttings to OEFC.
6	<ul style="list-style-type: none"> i. The fabrication of the bag sleeping should be strictly as per the specification and drawing mentioned in S/6421/Bag sleeping Lt Wt/TC-6. ii. OEFC will issue all the input materials viz. Nylon fabric outer, Nylon fabric inner, Polyester batting insulation, and Thread as per authorized scale to the firm for fabrication. iii. The firm will supply fabricated quilted panels along with all components packed in polythene in a set, duly pasted with stickers for firm's identification and serial number to OEFC. iv. The Following will define one set: <ul style="list-style-type: none"> a. Outer Fabric (Nylon Fabric Polyamide Rip Stop WR OG 65GSM) + Non woven polyester batting pre quilted with PP scrim using ultras sonic welding 200 GSM <ul style="list-style-type: none"> i. Upper & Lower Panel with straight line quilting & cut as per design ii. Hood & Foot panel cut as per design iii. Zipper flap cut as per design with insulation iv. Flap for top of the zip v. Flap for the bottom of the zip vi. Neck Flap b. Inner Fabric (Nylon Fabric Polyamide Rip Stop WR OG 50 GSM) + Non-woven polyester batting pre quilted with PP scrim using ultras sonic welding 200 GSM. <ul style="list-style-type: none"> i. Upper & Lower panel with S type quilting & cut as per design ii. Hood & Foot panel cut as per design iii. Neck Pillow cut as per design
7	The firm will carry out the fabrication at Bark yard OEFC. Firm has to pay Electricity charges and cleaning charges; as applicable.
8	OEFC will depute its team for drawl of random samples to check if the input materials being used from the production line are the same as provided by OEFC. The samples will be drawn in the presence of firm's authorized representative. The samples drawn will be subjected to testing of parameters as per specification S/6421/Bag sleeping Lt Wt/TC-6 and in case of any deviation found; penal action as deemed fit will be initiated against the firm.
9	Firm shall produce a requisition letter well in advance to collect the cut components and garniture required to fabricate the store.
10	The fabricator shall lift raw materials and cut components for fabrication and bring the fabricated store for inspection. The fabricator shall satisfy him before taking out the materials from the factory and no discrepancy will be accepted once the materials are handed over the factory to the contractor.
11	The fabricator shall be responsible and accountable for all materials issued to them. The firm may go for insurance coverage; if felt necessary at firm's end. Any damage or loss of the material will be viewed seriously and recovery of amount will be done as per provision and also subjected to levying of other penalty as per decision of competent authority.
12	The fabricator will carry out inspection of fabricated store and submit due pre-inspection certificate that their fabricated store has been inspected and confirm to the specification.
13	Firm will have to offer the challan well in advance for inspection to the user section as per provision.
14	The firm will offer the fabricated end store for inspection by QC section of factory / service inspector SQAE (GS), whichever applicable. Firm will have to deploy their manpower for assistance and handling during inspection. For finally rejected stores, value of materials issued will be recovered from the firm, as per provision with 2% inspection charge extra.
15	The firm can visit to see the sample available at OEFC at any working day up to 03 days before tender opening.