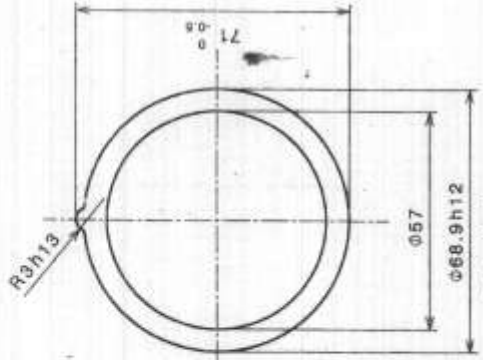


DRG.No.
TRD-2-2-2320

MATL: - EN 10151-N4310+C 1500

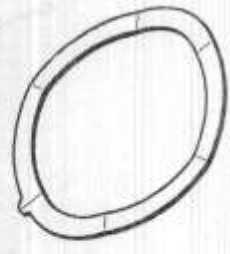
VETTED - FOR PLANNING AND TRADE ENQUIRY ONLY.

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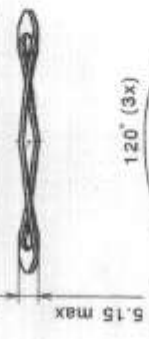


Before bending

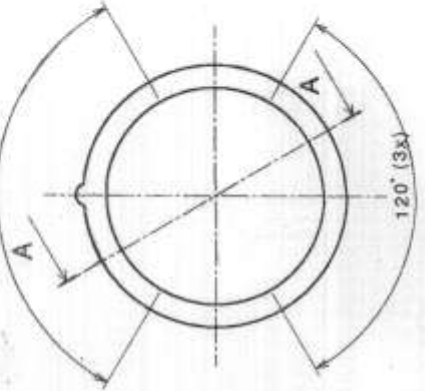
Compressed to 1.8mm the spring power to be 270 N ± 60 N



Detail A
Scale: 5:1



120° (3x)



After bending

INSP DATE	JUN/CBD	DA No	Item No.	DESCRIPTION	No. of OFF.	MATERIAL
				Heat Treatment Rc-		SPRING
<p>Amendments</p> <p>INSP DATE JUN/CBD DA No Item No. DESCRIPTION No. of OFF. MATERIAL</p> <p>1 15/11/17 15/11/17 15/11/17 15/11/17 15/11/17 15/11/17</p> <p>2 15/11/17 15/11/17 15/11/17 15/11/17 15/11/17 15/11/17</p> <p>3 15/11/17 15/11/17 15/11/17 15/11/17 15/11/17 15/11/17</p>						
<p>DRG.No. TRD-2-2-2320</p> <p>SCALE-1:1</p> <p>No. of sheets - 01</p> <p>Sheet No. - 01</p>						
<p>APPROVED BY: [Signature] DRG.No. TRD-2-2-2320</p> <p>PS/GS. DRG.No. TRD-2-2-2320</p>						
<p>STRE-84MM HEAT-551 A/M/M/N</p> <p>COMPT. SPRING</p>						

NOTE: REF. DRG. No. F.V. 301100269