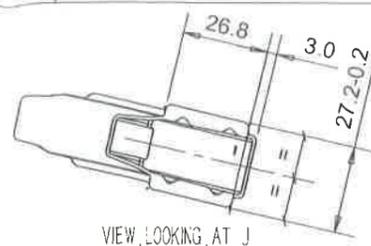


DRG.No. 0204 03 02 00 09 001 00DB

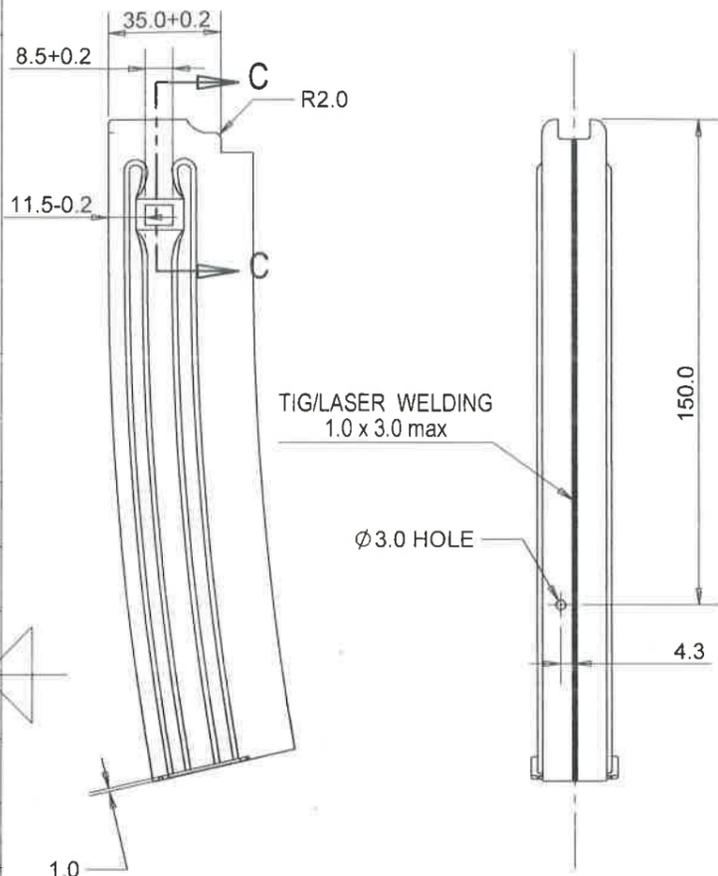
GEN. TOL. FINE/MEDIUM/COARSE CLASS TO IS: 2102

DRG. CONVENTIONS CONFIRM TO INDIAN STD. DIMN. IN mm UNLESS OTHERWISE STATED

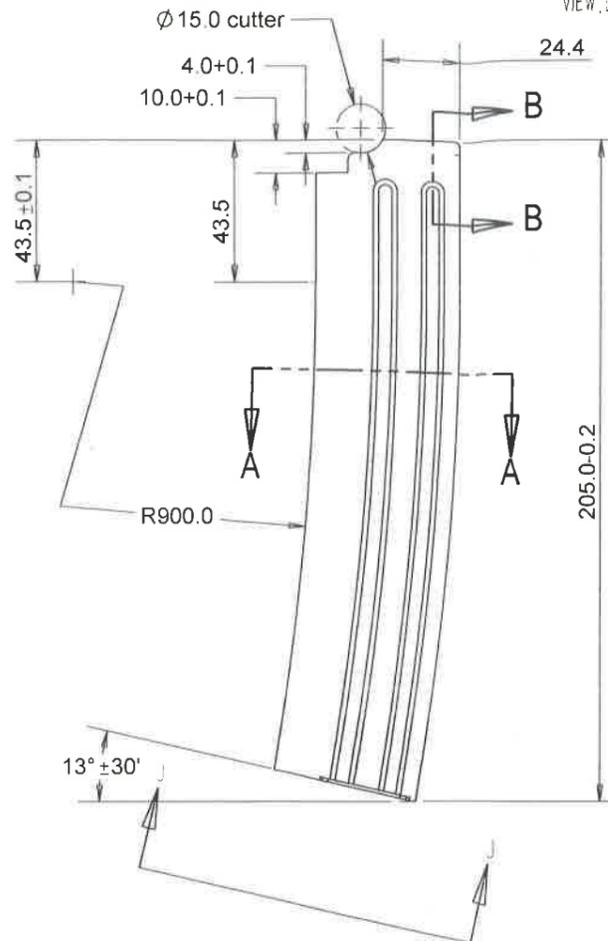
- NOTES
- 1) REMOVE ALL SHARP EDGES AND BURRS.
 - 2) DIE PENETRATION TEST TO BE CARRIED OUT FOR TIG WELDING.
 - 3) SHEET THICKNESS - 1mm
 - 4) INSIDE SURFACE SHOULD BE SMOOTH AFTER TIG/LASER WELDING.
 - 5) EXCESSIVE WELD TO BE REMOVED.



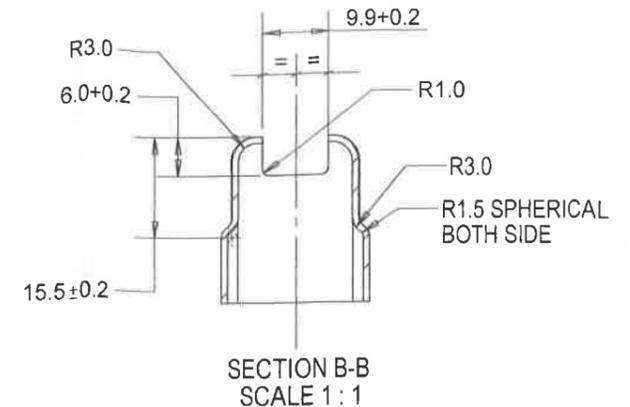
VIEW, LOOKING AT J



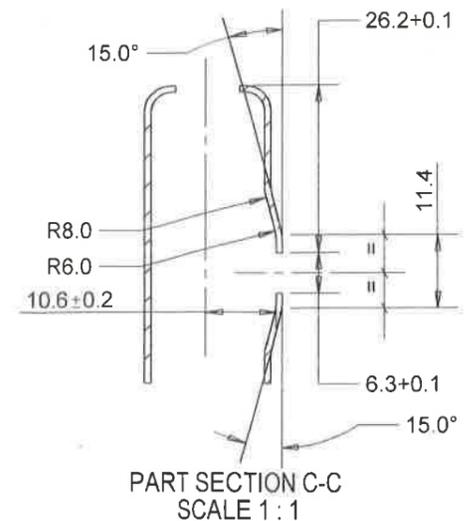
PART SECTION A-A SCALE 2:1



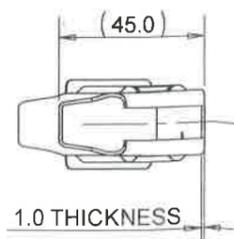
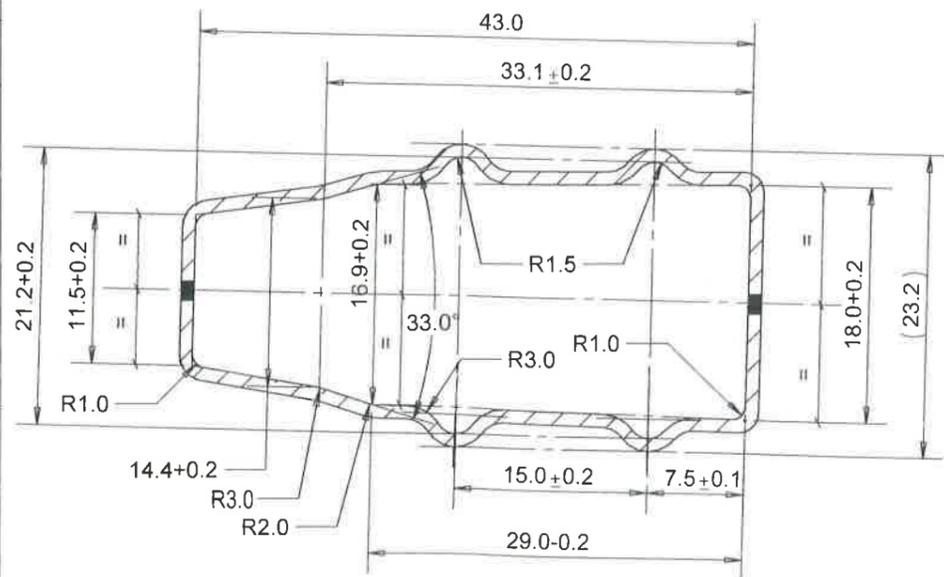
TIG/LASER WELDING 1.0 x 3.0 max



SECTION B-B SCALE 1:1



PART SECTION C-C SCALE 1:1



CONTROL COPY No. 2

1.	13/10/16	M-36	DRG REVISED (TOLERANCES ALTERED)	---	<i>Pranav</i>	<i>Pranav</i>
Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
DRN. PRANAV	CHD.	<i>Pranav</i>	MATERIAL :- STEEL TO IS:7226-1974 Gd C-40			
APPD. DATE	13/10/2016	<i>Pranav</i> Director	PROTECTIVE FINISH :- TO BE COATED WITH NIPODERM 600 AS PER ARDE SPECN. NO. ARDE/SA/2016/COATING-02			
SEALED DATE			COATING THICKNESS:-0.018±0.003			
SCALE:- 1:2	EST. MASS		TITLE :-			
DESIGN AUTHORITY			TWO PIECE CASE MAGAZINE			
ARDE						
PUNE 411021						
DRG.No.	0204	03	02	00	09	001 00DB
	IC	SS	S	AA	A	C SST
PART No.		DS CAT. No.		AHSP		

Received on 20/10/2016