



MATL:- STEEL TO IS:5517-1993, GD-42Cr4Mo 2(En-19)

HARDNESS:- 300 - 330 H.V.

PROTECTIVE FINISH:- PHOSPHATED TO SPECN IS:3618-1966,CLASS'B'

Verified by

*[Signature]*  
27.03.16  
HOS/CNC.

DIM. ARE IN mm

GEN TOL. MEDIUM CLASS TO IS:2102

TOL FOR ANGLES ±30' UNLESS OTHERWISE STATED

JVPC 5.56X30mm COCKING BRACKET DRG.NO.0204-03-02-0001-001-00XD BLANK		DRN.	CHECKED	TRACED
		A.K.BOSE		
SCALE		DATE	20.03.16	
1 : 1		APPROVED		
		DRAWING NO.		
		JVPC SK- 106		
		SHT. 1 OFF 1		

ORIGINAL