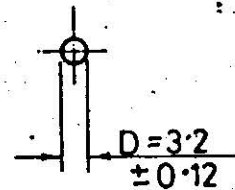
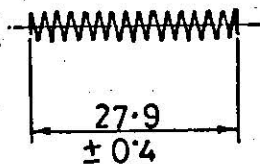


616Z00-09CS

ON
D.S.CAT.

DIMNS. ARE IN mm.



1. WIRE DIAMETER: 0.5 ± 0.01
2. MINIMUM NUMBER OF COMPLETE COILS: 20
AFTER GRINDING (SEE No. 5)
3. MAXIMUM SOLID LENGTH: 11.2
4. HELIX: LEFT OR RIGHT HAND.
5. THE END COILS WILL BE GROUND (SEE No. 2)
6. CHECK DIAMETER D MAX. WITH A 10mm.
LENGTH RING GAUGE.

HEAT TREATMENT:

THE SPRING AFTER COILING ARE TO BE STRESS
RELIEVED AT 260°C FOR 15 MINUTES.

DC No. 27018-SA, DT. 27-01-2017

11-6-2002	25393-SA	RECORD OF RECEIPT CANCELLED AND DRG SEALED AFRESH		CD	DAC
6.10.2001	2535-SA	PROFORMA CHANGED, NEG. RE-TRACED AND DRG. RE-SEALED AS A RECORD OF RECEIPT.		CD	DAC
		PREVIOUS D.C.NOS. 15404-SA, 17600-SA, 21284-SA, 21599-SA, 21783-SA, 22344-SA.		COPY	COPY
DATE	AUTHY.	BRIEF RECORD	ZONE	I/C:D.O.	G.O.

SEALED: D.C. No. 25393-SA DT. 11-6-2002

SIGN.

DRN.	CHD.	TRD. <i>Alkarna</i>	COMP. <i>Barbini</i>	AHSP CQA(SA) ICHAPUR
SCALE: 1:1		EST. MASS.		D.S.CAT. NO. 1005-006600, 1005-006601, 1005-006806, 1005-007716
DT. 6.10.2001.	<i>Signature</i> I/C:D.O.	APPROVED DT.	NEG. RE-TRACED	ASSY
MATERIAL :-	IS: 4454 PT-1: 2001 GRADE DH. 0.5 mm			
H.T/HARDNESS	DGNR'S REF.			
PROTECTIVE FINISH :-	PART NO: 17			
	DRG. NO. A: 1405			
NOMENCLATURE :-	SPRING, CARRYING HANDLE CATCH			
	D.S.CAT. NO. 5360 - 002919			