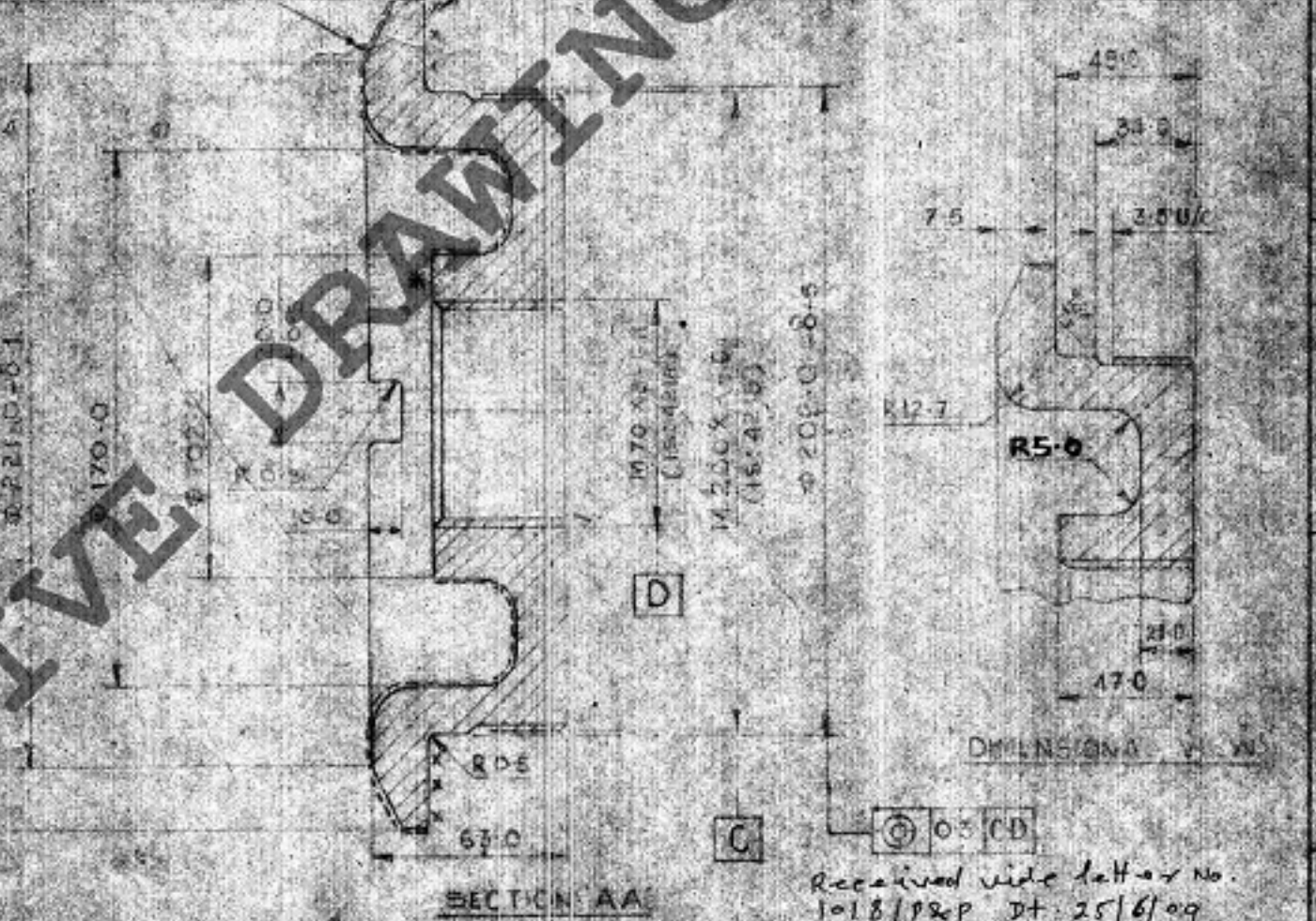
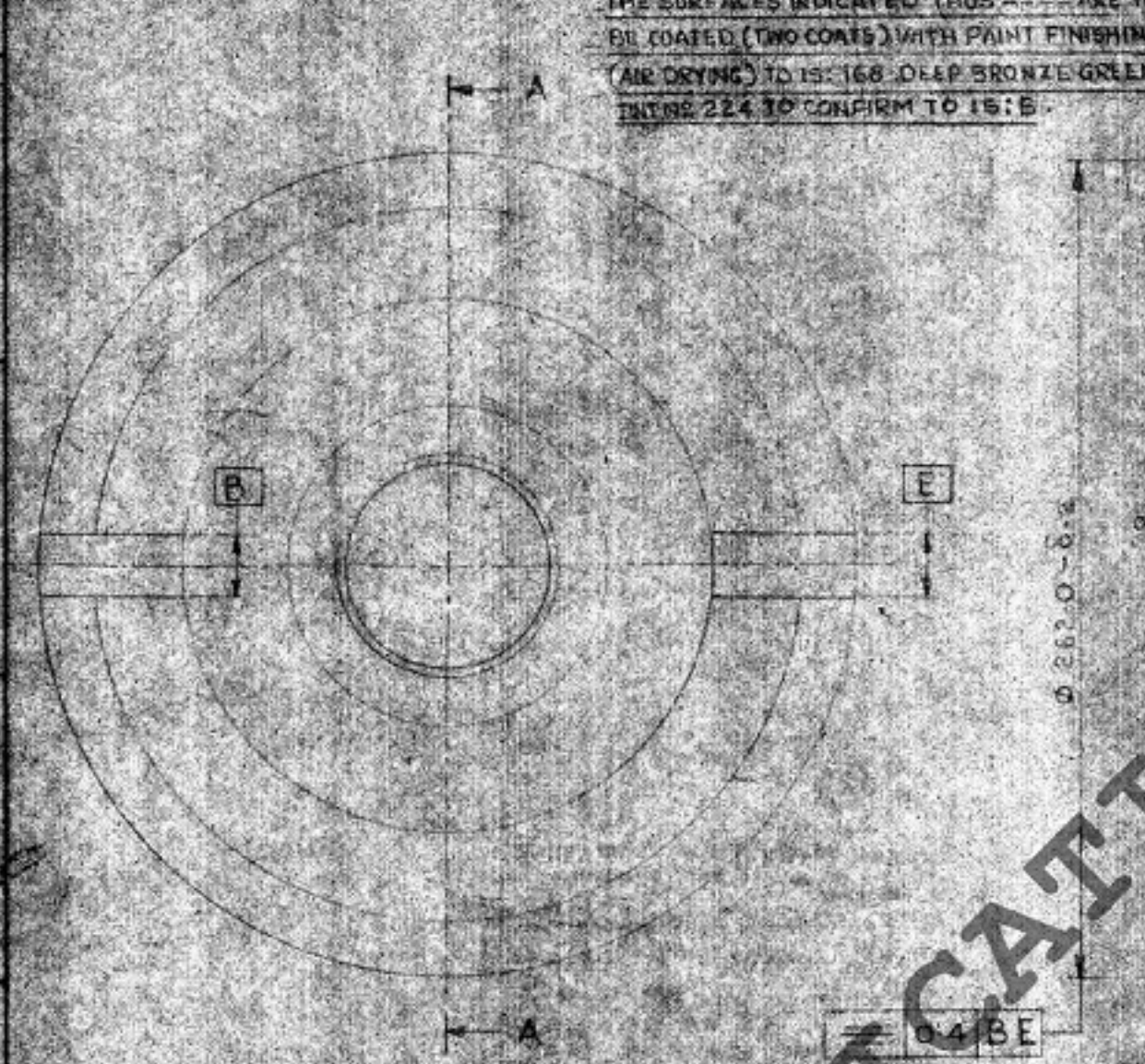


DRAWING CONVENTIONS CONFORM TO IS : 696
 DIMNS ARE IN mm. UNLESS OTHERWISE STATED
 GEN. TOL. MEDIUM CLASS TO IS : 2102

DRG. No. **ARDE 2122**

- NOTES—
1. AFTER PHOSPHATING TO BE COATED (TWO COATS) WITH VARNISHING OIL. STOVING ADDITION TO SPEC. JSS. B010-28. GRADE 1 SPECIAL. SCREW THREADS ARE TO BE FREE FROM VARNISH AND COAT WITH LOTING THIN MK.5 TO SPEC. JSS. B. 135-115 (ATC-103)
 - * 2. THE MACHINE SURFACE OF J. 132. B055. TO BE FREE FROM VARNISH AND PAINT.
 3. ALL SHARP EDGES AND BURRS ARE TO BE REMOVED.
 4. SCREW THREAD RUNOUTS & UNDERCUTS TO BE IN ACCORDANCE WITH SPEC. IS: 1369.
- HARDNESS:- 350 ± 30 BHN.
- THE MACHINED SURFACE 'X' OF Ø262.0. FLANGE TO BE COATED WITH GENERAL JELLY TO SPEC. JSS. B050-8



DRN	CD	CHD	PASSED	TRD	COMP	ASSY DRG. ARDE 2122/1
APPROVED	DATE: 25-1-89	DESIGN AUTHORITY				
MATERIAL: STEEL TO IS: 5017: 40N16CY4Mo3		ARDE PUNE - 411021				
OR B5: 1970 PL: 1853: 317 m 40						
PROTECTIVE FINISH: PHOSPHATED TO IS: 3678 CLASS B		DRG. No. ARDE 2122				

NOTE:- These Drawings are only for reference. Actual drawings may be different and shall be issued at the time of procurement.

FILLING PLUG

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DET. No. 10	SHTS.	SHT. No.
PART No.		
D. S. CAT. No.		
A.H.S.P.		