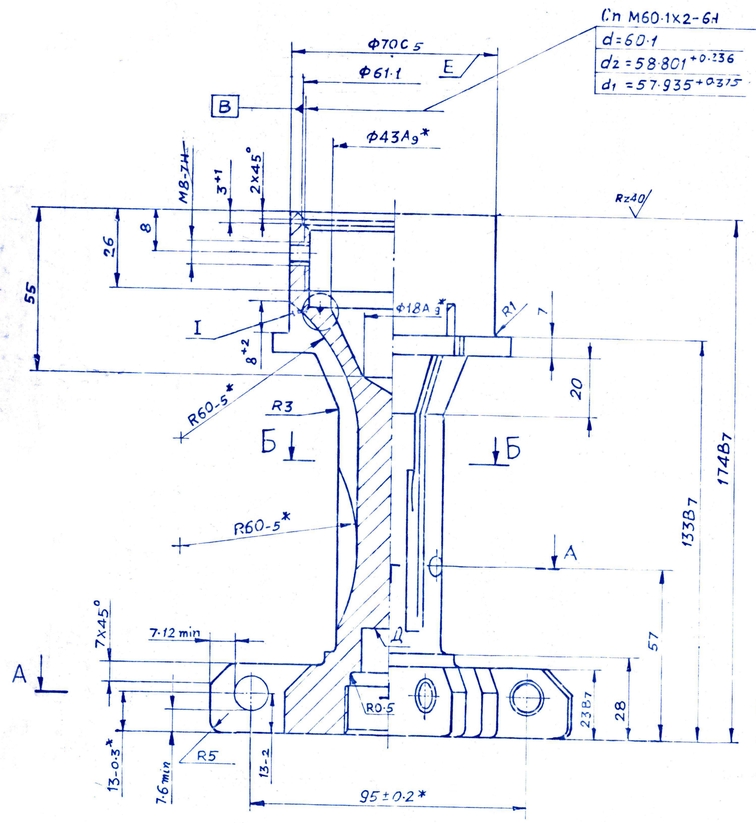
ЕСКД

4-025998 | 023

Rz 80 (√)



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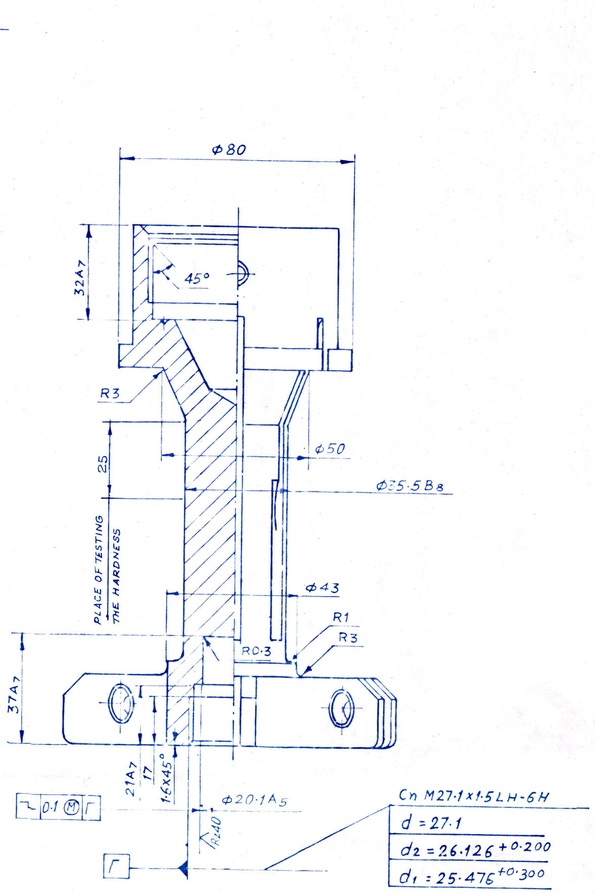

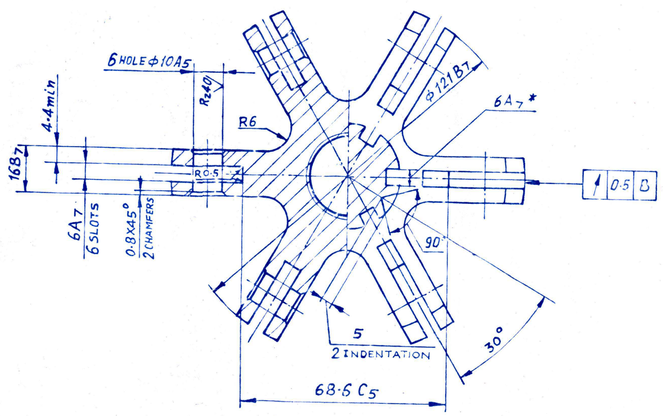

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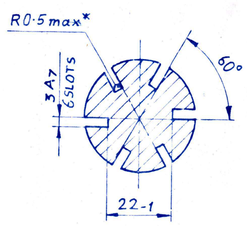

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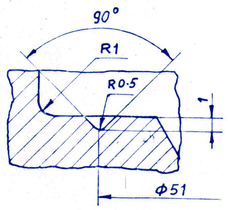

1. MECH. PROPERTIES $\sigma_T \geq 90$ Kgf/mm², $\psi \geq 30\%$
2. STEEL 45X3 AS PER GOST B 10230-75 IS PERMITTED.
3. * DIMENSIONS ARE ENSURED BY TOOLING.
4. TOOL MARKS OF DIAMETER NOT MORE THAN 4mm. ON THE SURFACE Д IS PERMITTED.
5. COATING CHEMICAL PHOSPATING CHROMATIZING OST B-84-1384-76.
   VARNISH MA-592 (3)
   VARNISH MA 592 AS PER TY 6-10-846-75
   VARNISH ФЛ-582 AS PER TY 6-10-1236-77 IS PERMITTED.
6. REMAINING TECH. REQUIREMENTS AS PER OST B-84-485-71
7. DEVIATIONS OF DIMENSION E UPTO Φ 69·4 mm IS PERMITTED.
8. HARDNESS RANGE 321 TO 387 BHN. (BALL DIA. 5mm, LOAD 750 kg., LOADING TIME 10-15 SEC.)
9. FOLLOWING ALTERNATIVE INDIGENOUS COATING MATERIALS ARE PERMITTED.

FOR	PERMITTED INDIGENOUS MATERIAL SPECIFICATIONS.
VARNISH MЛ-592 TO TY6-10-846-75	JSS 8010-28.
VARNISH ФЛ-582 TO TY6-10-1236-77	JSS 1-63-15 OR JSS 8010-28.

10. FOR MARKING ON BODY OF STABILISER, PLEASE REFER DRG No CQA(R) AMN/3187.

P NO	DATE	AUTHORITY	REVISION	ZONE	AHSP	D.O. SIG
	11-3-05	DC 37003-A	UNDER MASS AMENDED			
	26-07-01	DC 36770-A	PARA No 10 ADDED.			
	30-7-92	D.C. 35557-A.	NOTE No 9 ADDED.			
3	28-10-91	DC 35206-A	VIEW AMENDED TO SHOW PLACE OF HARDNESS TESTING & INCL. 8. REG. HARDNESS RANGE ADDED.			
2	2-7-90	DC 34909-A	MASS ADDED.			
1	28-10-85	DC1 33853-A	DRG. SEALED PROV			

DRG. SEALED :- 28 10-85 (PROV.)

MASS: 1·890±0·044 kg | 35K14M

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APPD. FOR C.I.(A)

AHSP :- C.I.(A) KIRKEE

BODY OF STABILIZER

STEEL 45X1 GOST B10230-75

	WT	SCALE
6	1·89	1:1

BACK No-1 DRAWER No-1

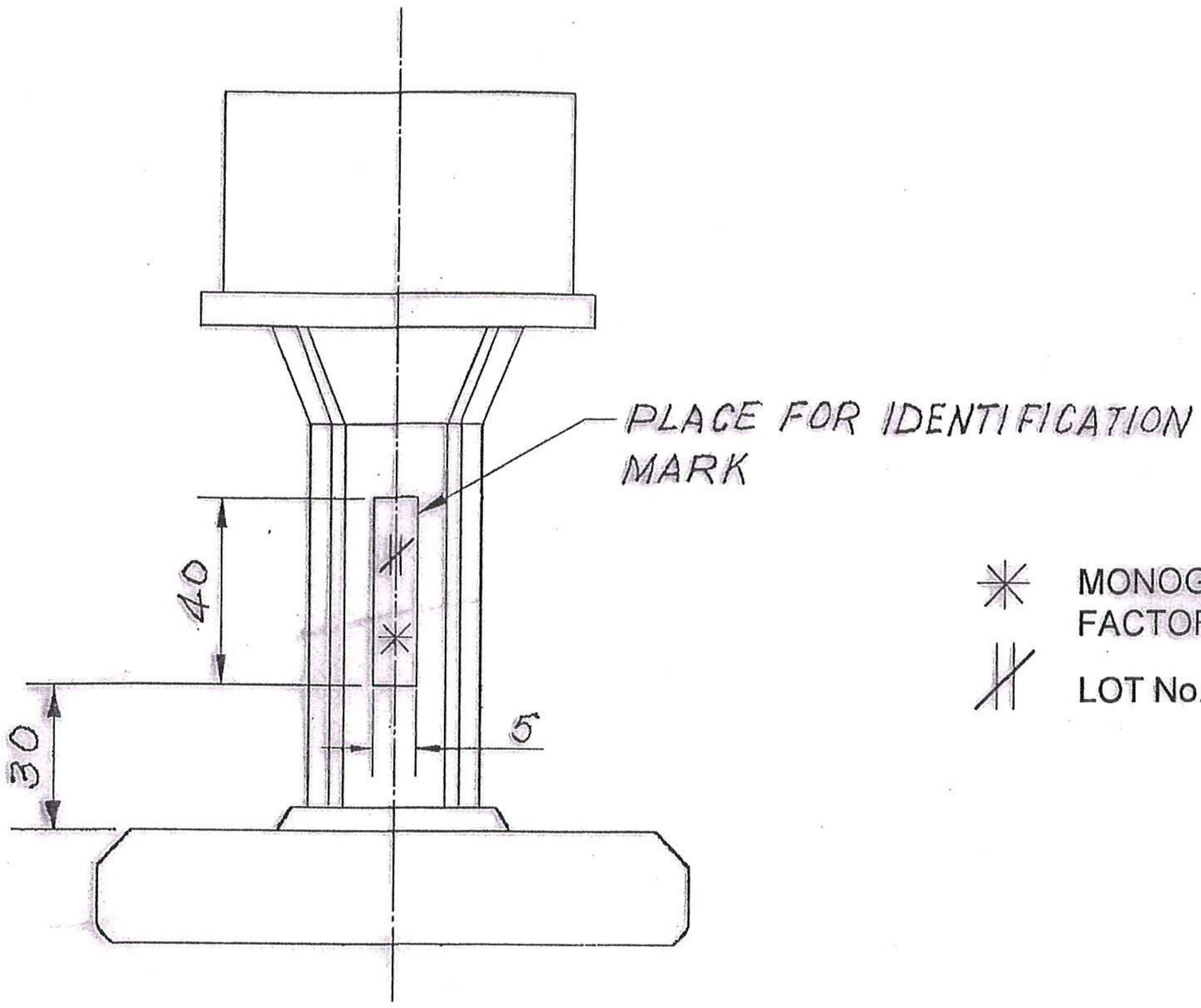
4	3	2	1

DRG.CONVENTIONS CONFORM TO IS: SPECIFICATIONS.

DIMNS ARE IN mm.

PART No.

DC.



✳ MONOGRAM OF MANUFACTURING FACTORY

LOT No.

AFTER TURNING FINISH.

R.No.	DATE	AUTHORITY	REVISION	ZONE	AHSP	D.O.
	26-07-2001	DC. 36770-A	DRG. SEALED PROV.			

SIG.

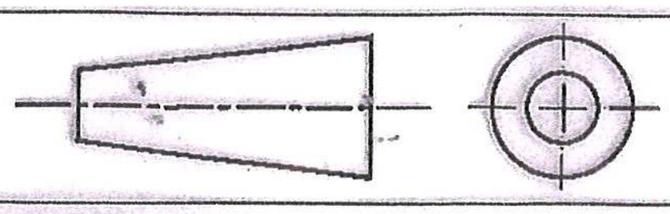
DRG. SEALED:-

DRN. Shyamsundar	CHD.	TRD.	COMP.
for C.D'MAN	O I/C D.O.	SCALE:- NTS	
		EST.MASS:-	
APPD.	FOR CQA(A)	GAUGE SCHD:-	
		DATE:- 11-07-2001	

MATL:-

PROTECTIVE FINISH:-

ASSY. DRG.



DESIGNER'S REF. CQA(A)/AMN/3187

PART No.

D.S.CAT No.

AHSP:- CQA(A) KIRKEE

MARKING ON BODY OF STABILISER FOR SHELL 125mm HEAT AMN.

BASED ON DRG. No. 4-025998/023.