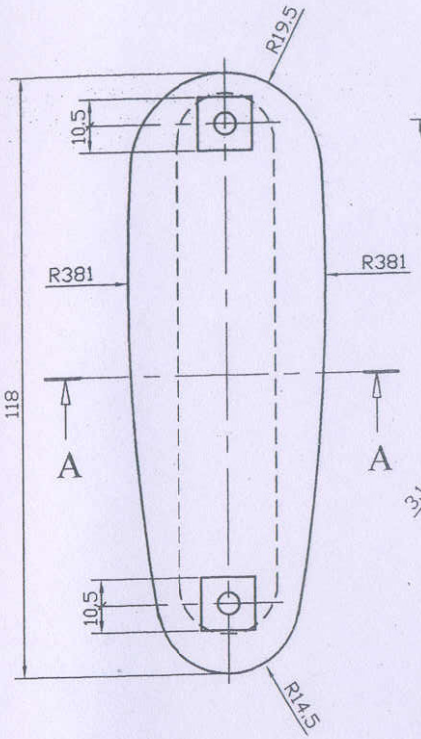
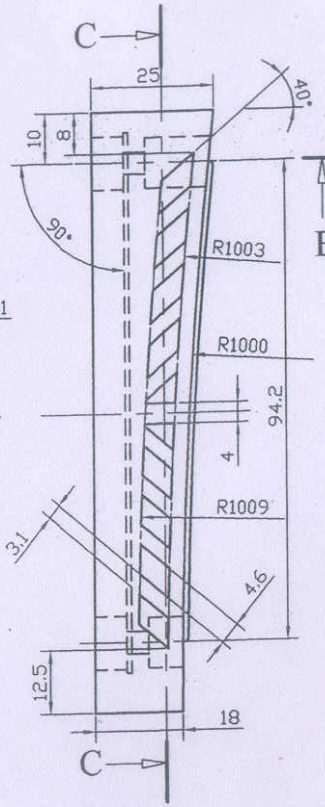
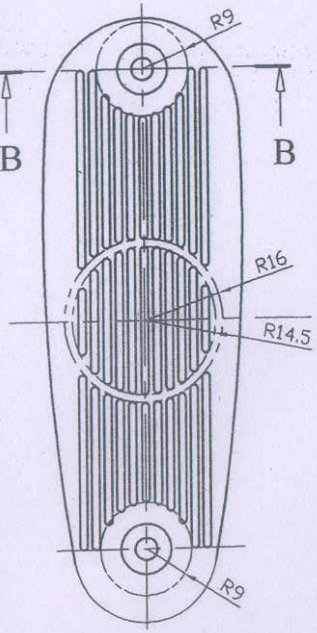
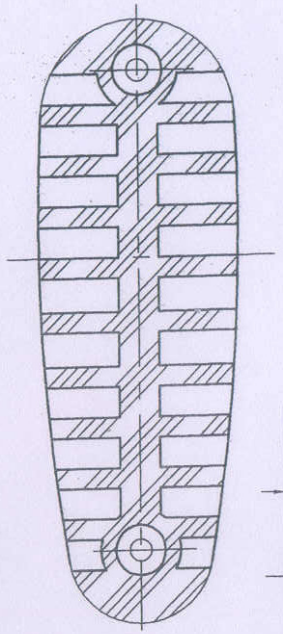


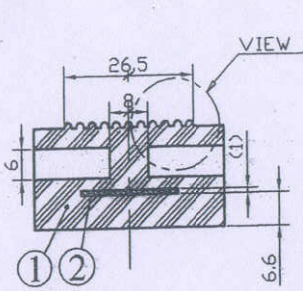


PART NO : 1

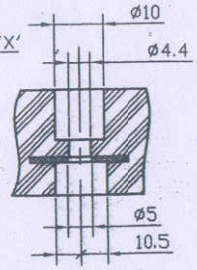




SECTION: C-C



SECTION: A-A



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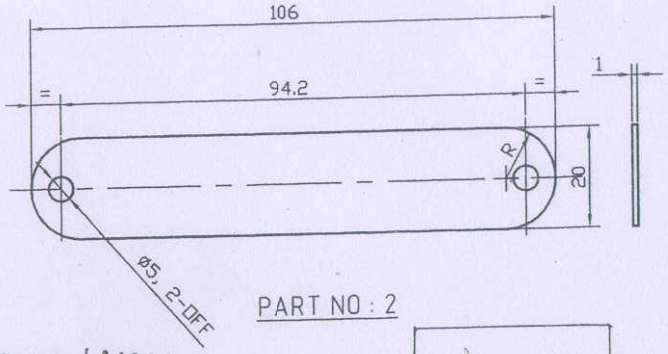

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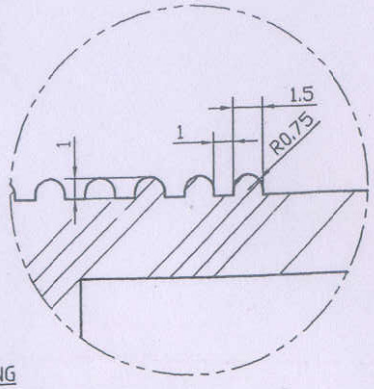

VIEW "X"

JWM / MPM
सत्य प्रति / CERTIFIED COPY OF
ड्रग / लेआउट / गेज शिडयूल
RG/LAYOUT/GAUGE SCHEDULE
समय / AT THIS DATE 28.9.13
डी डी / CDD
राइफल फैक्टरी, ईशापुर
RIFLE FACTORY, ISHAPORE

SEALED
28/9/13
DGH/QC

BUTT PAD (PT NO:1) TO BE REINFORCED WITH PLATE (PT NO: 2) WHILE MOULDING

*MATERIAL:- FOR BUTT PAD (PART NO 1)
VULCANISED NIOPRENE RUBBER COMPOUND (NEOPRENE-1)
SPECN. NO. - IND/ME/484/PROV.
BASED ON BS 2752-56, CLASS C4, HARDNESS, TENSILE STRENGTH, ELONGATION ETC. AS PER ABOVE SPCN.)

PT.NO	NOMENCLATURE	Qty	Material	HEAT&TREAT	RMK
2	PLATE	1	C-25 IS:1570		
1	BUTT PAD	1	* NEOPRENE-1		

ASSY. DRAWING NO:-TGG-001

2013	NAME	DATE
DESIGNED	M HAIT	20/9/13
DRAWN		
CHECKED		
APPROVED		

INDIAN ORDNANCE FACTORIES
RIFLE FACTORY
ISHAPORE

TEAR GAS GUN
PLATE BUTT

SCALE 1:1

DRAWING No.
TGG-500

SHEET-1 OF-1