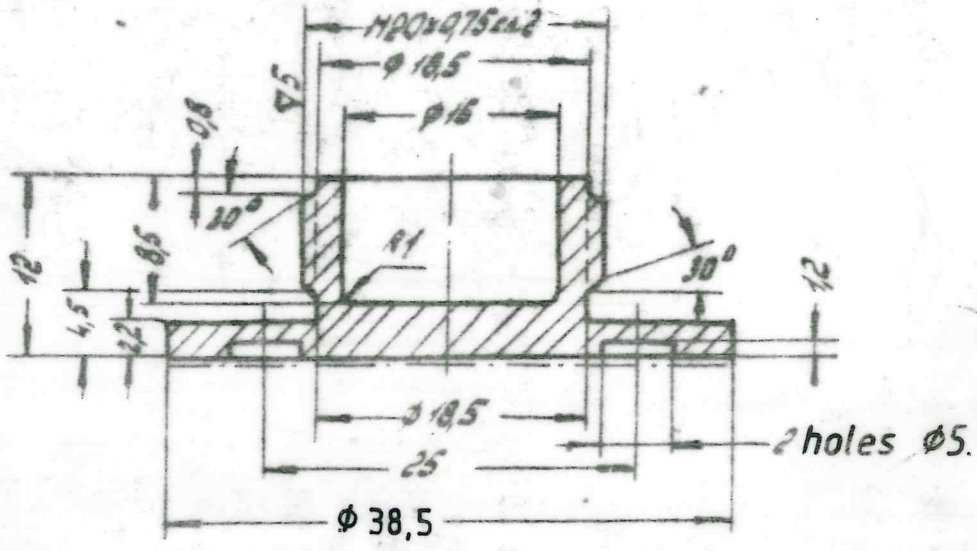


918.632.000

Unless otherwise specified.

127-65



1. Pressure die casting: Class of accuracy AT-3 OCT 1-41154-72.
2. Perform unspecified casting radii by R 0.5.
3. Tech. Requirements are as per OST 1-80020-75 (2nd group).
4. Pattern draft along external contour is $30'$, towards increased dimension, along internal contour is $45'$ towards reduced dimensions.
5. Coat surfaces indicated with -.-.-.-.- with silver colored enamel ЭМ.МН-165 II, 129 (Except 2 holes $\phi 5$).

Coating: Anodically oxidised chromatised and see drg.

918.632.000

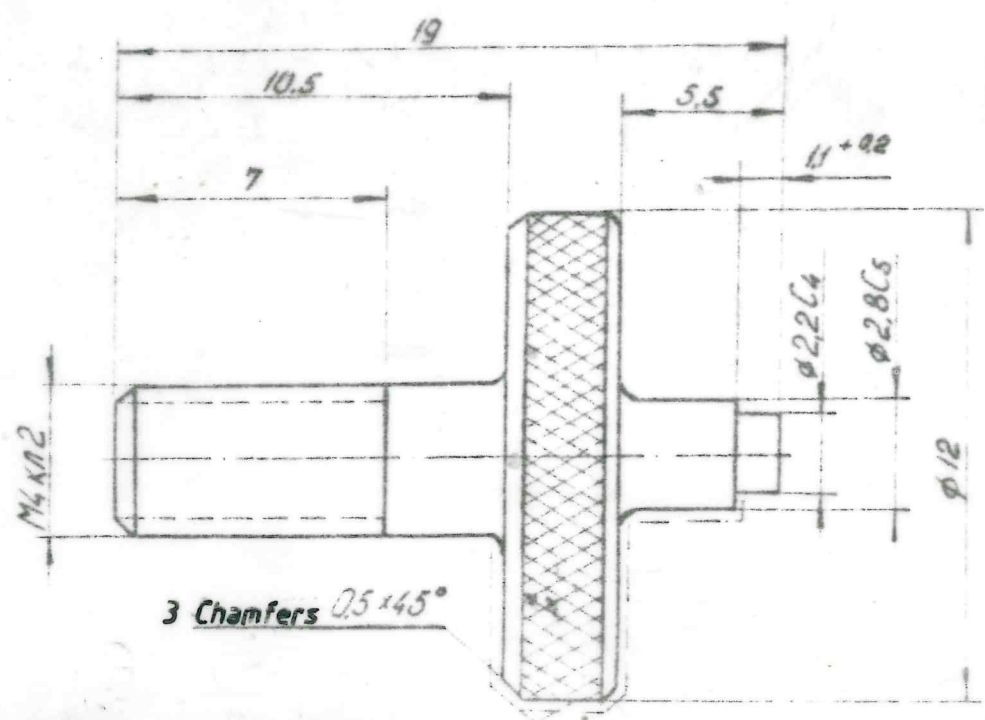
SNO	SHT	DOC NO	SIGN	DATE
	DRAWN	P.R.BABU.		18.5.86.
	EDT, CHKD	D.K.JAIN	<i>[Signature]</i>	19.5.84
	F/M, DC	D.A. BANSAL	<i>[Signature]</i>	3/10
	DIV. OFFR.	S.H. RAO	<i>[Signature]</i>	3/15
	NAME	SIGN	DATE	

SHEET WEIGHT SCALE	
A	21
TOTAL SHEETS	
ORDANANCE FACTORY PROJECT HYDERABAD	

PLUG
Aluminium alloy:
AL-2 OCT 2685-75.

908 632 005

▽5



Diamond knurling 0.6 GOCT21474-75

Coating enamel ЭП-140
Black II, AT.

1. Unspecified limit deviations of dimensions are as per 722 AT.

Coating: Chemical oxidation.

SLNO	SHEET	DOCNO	SIGN	DATE
DRAWN BY	P.R.BABU			18.5.84
EDITED AND CHECKED BY	D.K.JAIN			19.5.84
FOREMAN OF DC	SARAO			3/15
DIVISIONAL OFFICER	D.A. SINGH			8/15
NAME	SIGN	DATE		

PLUG

Brass Ac 59-1M
GOCT 2060-73.

SHEETS	WEIGHT	SCALE
A	3.8g	5:1
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		

908 632 005

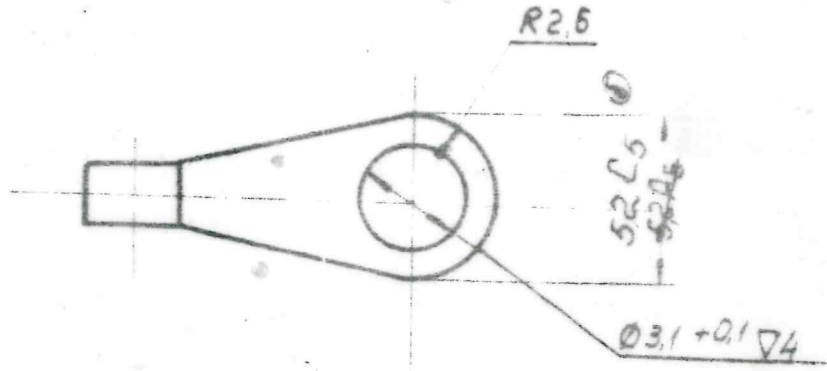
D130-237

200.699.002

D-130-255

200

127-Cn



1. Other dimensions are as per part 1804C50-I.
2. Unspecified limit deviations of dimensions are as per 722 AT.

Coating: Cadmium, 15 microns, chromatised.

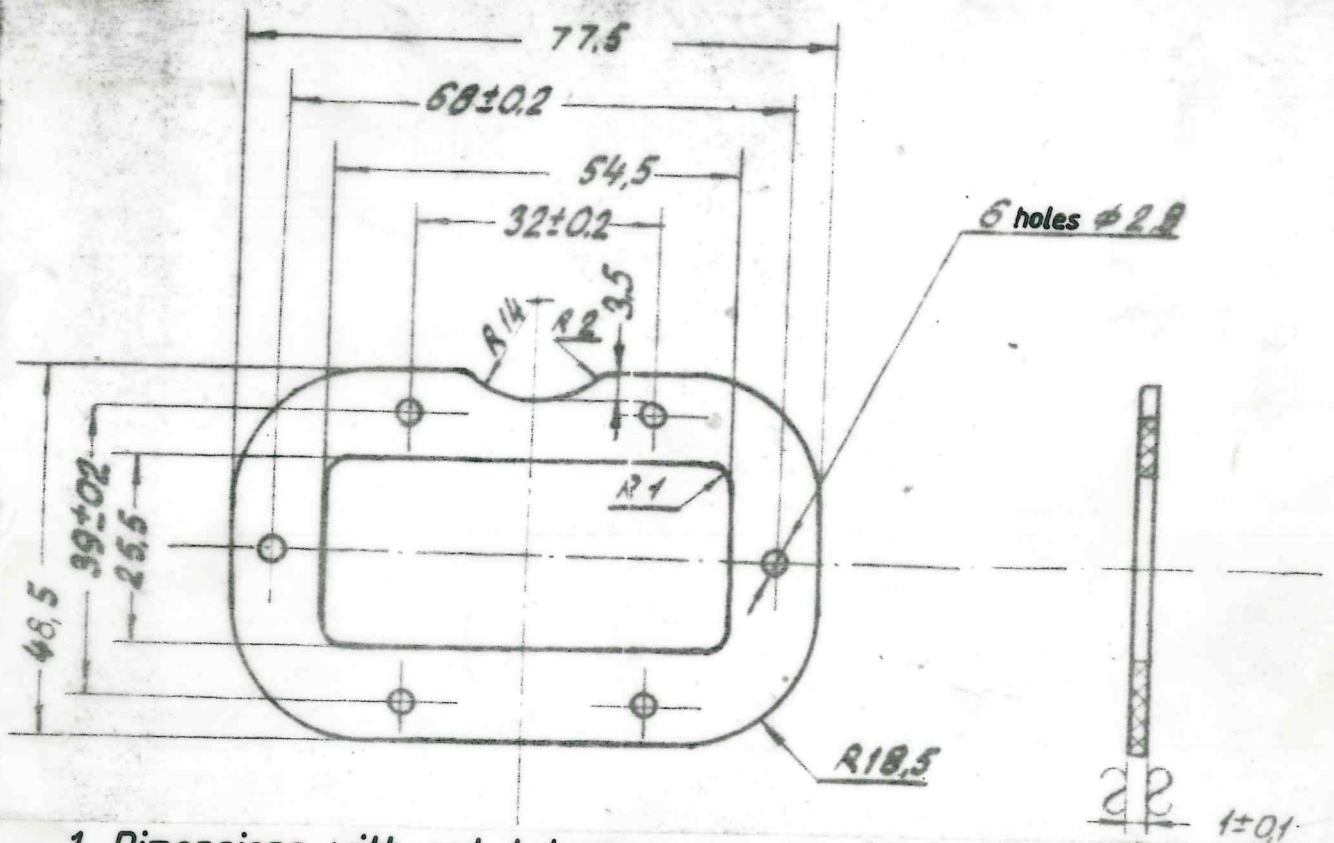
S/NO	SHEET	DOCNO	SIGN	DATE
	DRAWN BY	P.R.BABU		18.5.84
	EDITED AND CHECKED BY	D.K. JAIN		19.5.84
	FOREMAN OF DC	S.H. RAJ		31/5
	DIVISIONAL OFFICER	D.A. SINGH		31/5
	NAME	SIGN	DATE	

LUG:

Steel 20M-II-grade
FOCT 16523-70.

908.669.002

SHEETS	WEIGHT	SCALE
A	0.3	5:1
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		



1. Dimensions with out tolerance are provided with deviation $\pm 0,3$ mm.
2. Non symmetry of contour of part and opening should not exceed 0,2 mm.
Non symmetry of hole with respect to opening should not exceed 0,1 mm.

SLNO	SHEET	DOCNO	SIGN	DATE
DRAWN BY		P.R.BABU		18.5.86
EDITED AND CHECKED BY		D.K.JAW		19.5.89
FOREMAN OF DC		S.H.RAO		31/5
DIVISIONAL OFFICER				
	NAME	SIGN	DATE	

GASKET

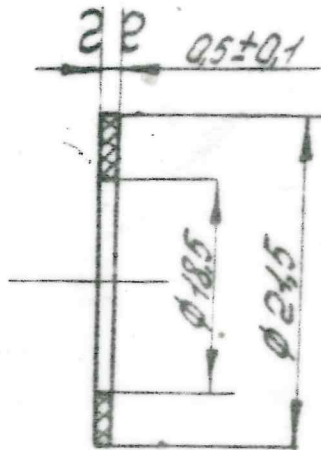
Rubber HO.68-1
TY 38.005.838 70.

908.683.007.		
SHEETS	WEIGHT	SCALE
A	0.65g	1:1
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		

948.683.008

240

▽4 Unless otherwise specified.



1. Dimensions without tolerances are provided with ±0,3 mm.

D 130 - 240

Покрытие

SLNO	SHEET	DOCNO	SIGN	DATE
DRAWN BY		P.R.BABU		16.5.84
EDITED AND CHECKED BY		D.K.JAIN		17.5.84
FOREMAN OF DC				
DIVISIONAL OFFICER				
	NAME	SIGN	DATE	

GASKET

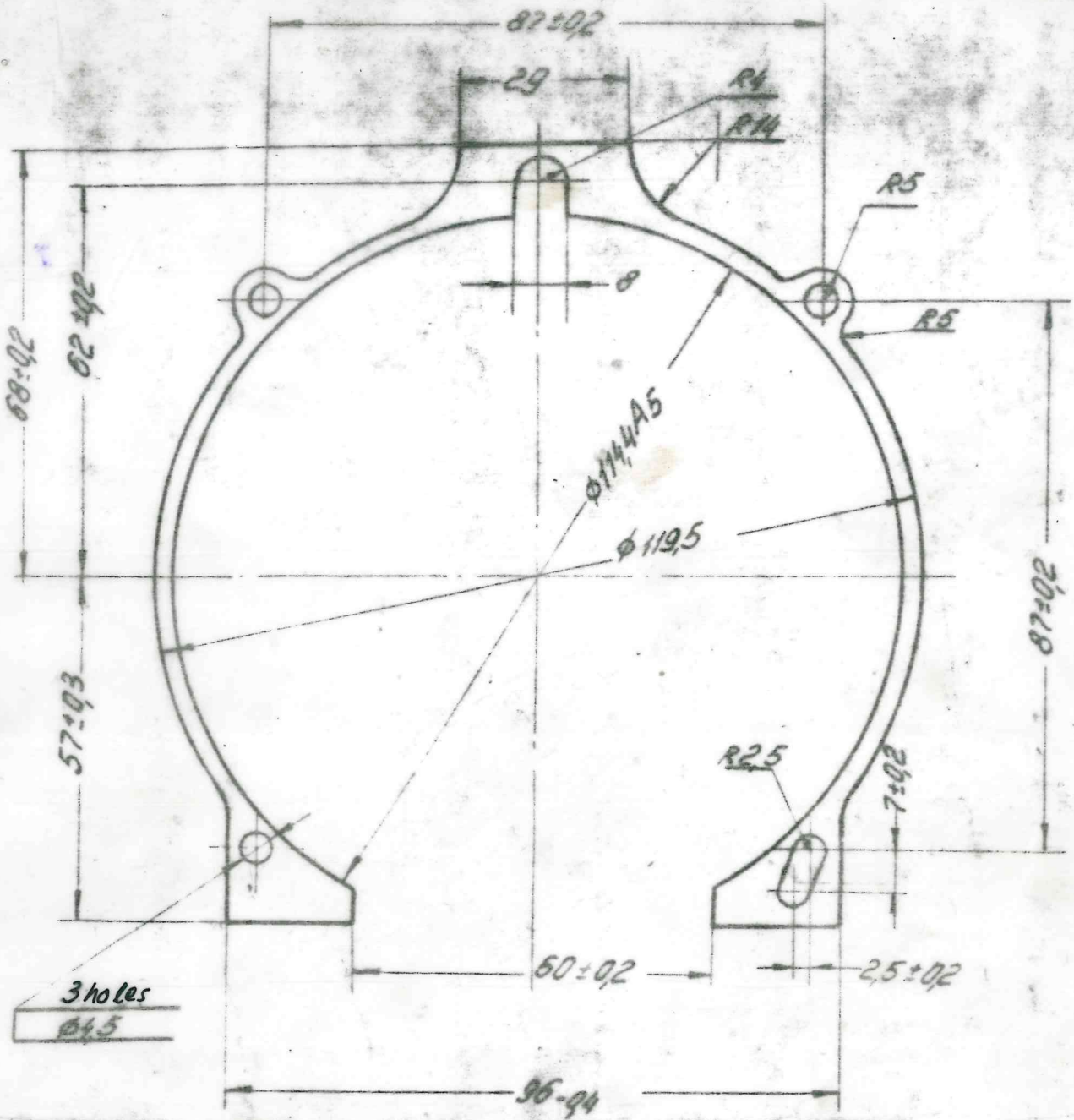
Rubber HO-68-1
TY38.005.838.70.

948.683.008

SHEETS	WEIGHT	SCALE
A	007g	M2:1
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		

928.683.011

2



1. Tolerance on free dimensions are as per 722 AT.
2. Deviation of symmetrically arranged elements from axis of symmetry should be in the limits of tolerances.
3. Tolerances are given for toos.

SLNO	SHEET	DOCNO	SIGN	DATE
DRAWN BY	P.R.BABU			16.5.86
EDITED AND CHECKED BY	D.K.JAIN			17.5.86
FOREMAN OF DC	S.RAO			3/5
DIVISIONAL OFFICER	D.A.			20/5
NAME	SIGN	DATE		

GASKET

Rubber 1847 T=0.5
 TY 38.005.838.70.

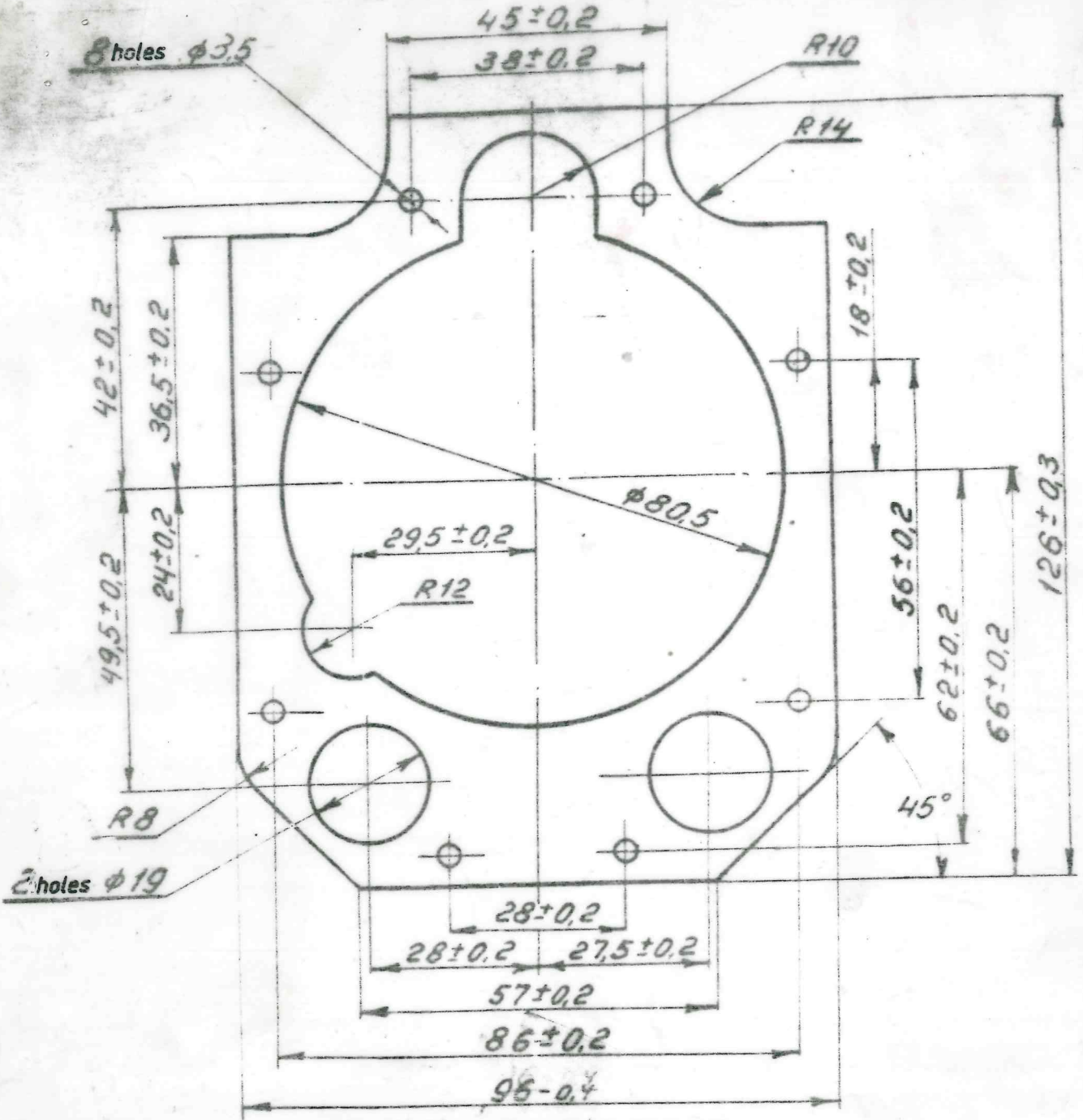
928.683.011

SHEETS	WEIGHT	SCALE
A	065g	1:1
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		

D-130-247

127-01
 928.683.011
 110.89.876

107-CN



1. Tolerances on free dimensions are as per 722 AT.
2. Deviation of symmetrically arranged elements from axis of symmetry should be in the limits of tolerances on dimension,
3. Tolerances are given for tools.

SLNO	SHEET	DOCNO	SIGN	DATE
DRAWN BY		P.R.BABU		17.5.84
EDITED AND CHECKED BY		D.K.JAIN		18.5.84
FOREMAN OF DC		SURAO		31/5
DIVISIONAL OFFICER		D.A.		31/5
		NAME	SIGN	DATE

GASKET

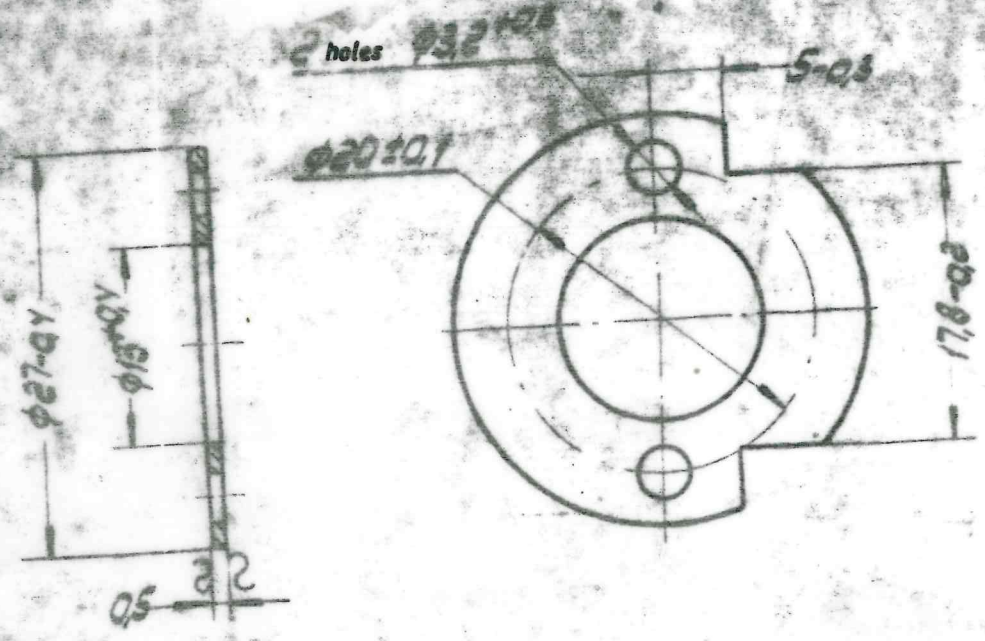
Rubber 1847 T=0.5
 TY 38-005-838-70.

908.683.012

SHEETS	WEIGHT	SCALE
	1.8g	1:1
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		

915 683 029

▽3 Unless otherwise specified.



U/O ASSY 127Cb5

S/NO	SHEET	DOCNO	SIGN	DATE
DRAWN BY		P.R.BABU.		17.5.86
EDITED AND CHECKED BY		D.K.JAIN		18.5.86
FOREMAN OF DC		SHRAO		31/5
DIVISIONAL OFFICER		D.A.		11/8
		NAME	SIGN	DATE

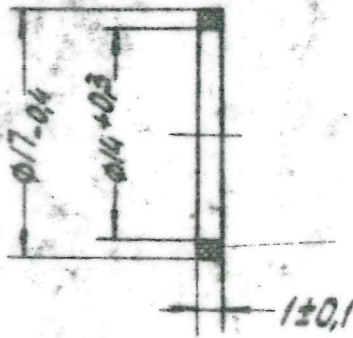
GASKET

ELECTRIC RESISTANT BOARD GOCT 2824-75.

915 683 029		
SHEETS	WEIGHT	SCALE
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		

978.683.031

245



107 cm
 17.5.86
 17.5.86
 17.5.86

SLNO	SHEET	DOCNO	SIGN	DATE
DRAWN BY		P.R.BABU		17.5.86
EDITED AND CHECKED BY		D.K.JAIN	<i>[Signature]</i>	18.5.86
FOREMAN OF DC		S.HRAO	<i>[Signature]</i>	31/5
DIVISIONAL OFFICER		V.H.IYER		
NAME		SIGN	DATE	

GASKET

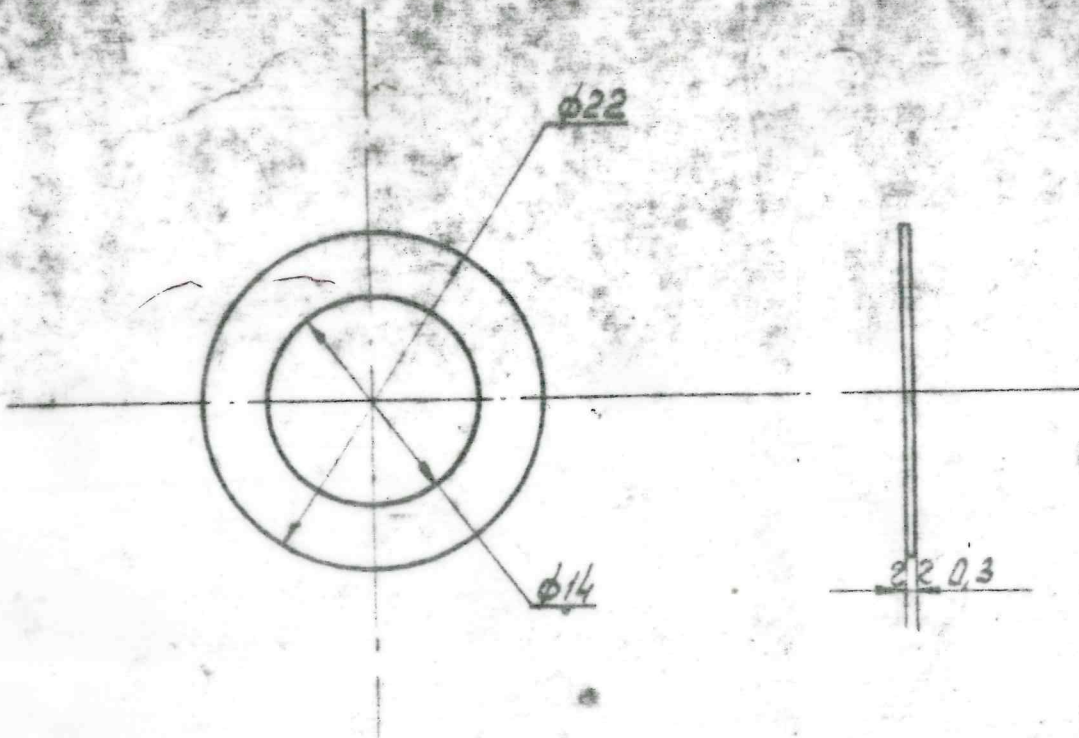
Rubber HO.68-1
TY 38.005.838.70.

978.683.031

SHEETS	WEIGHT	SCALE
	0.17g	2:1
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		

928.683.037

Unless otherwise specified.



Tolerance on free dimensions are as per 722 AT.

Перво издан. 1270a
 Серия №
 Изд. № дубл
 Измен. №

S/NO	SHEET	DOCNO	SIGN	DATE
DRAWN BY		P.R.BABU.		17.5.84
EDITED AND CHECKED BY		D.K.JAIN		18.5.84
FOREMAN OF DC		SHRAO		31/5
DIVISIONAL OFFICER		D.A.MC		21/5
		NAME	SIGN	DATE

GASKET

GETINAX I-0.3
ГОСТ 2718-74.

928.683.037

SHEETS	WEIGHT	SCALE
A	0.1	2:1
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		

D130-244

210
546

9A8.900.020

77K-59 (127)

1. Make the slot by milling R z $\frac{40}{\nabla}$.
2. Dimensions are as per standard. 3157A-3-10.
3. Tech. Specifications areas per 101ATY.
4. Coating: cadmium, 6 microns, chromatised.

9A8.900.020

SN/SH	DOC NO	SIGN	DATE
DRAWN	P.R.BABU		17.5.84
EDT/CHKD	D.K.JAIN	<i>[Signature]</i>	18.5.84
F/M, DC.	S.H.RAO	<i>[Signature]</i>	31/5
DIV.OFFR	D.A. MAL	<i>[Signature]</i>	31/5
	NAME	SIGN	DATE

SCREW

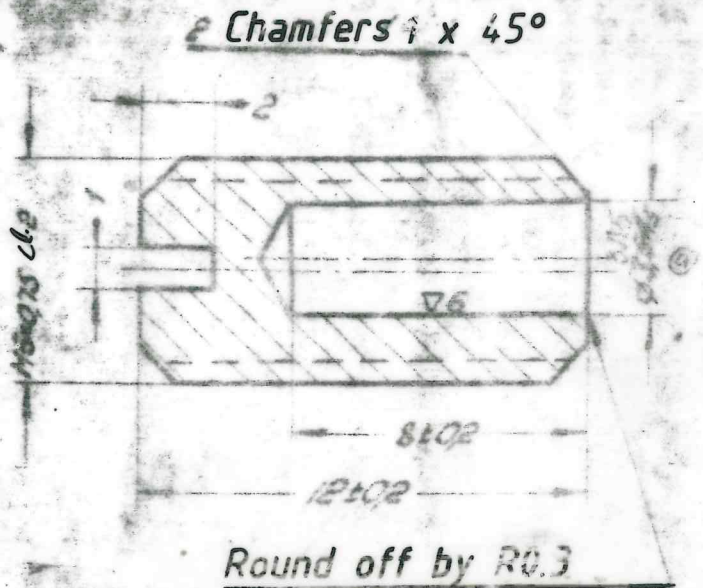
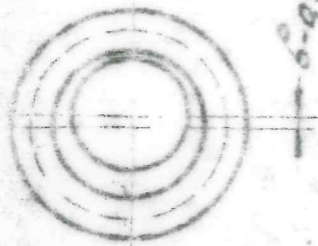
Steel 10 GOCT 1051-73.

SHEET	WEIGHT	SCALE
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT HYDERABAD		

9A8.927.001-0

D130-247

▽5 Unless otherwise specified.



1. Tolerances on free dimensions are as per 722 AT.
2. Position of slot with respect to eccentricity is arbitrary.

Drawing.No.	8
9A8.927.001-1	0,2
9A8.927.001-2	0,4

Material: Steel 25 x 13H2, TY 14-1-721-73.

S/NO	SHEET	DOCNO	SIGN	DATE
	DRAWN BY	P.R.BABU.		17.5.84.
	EDITED AND CHECKED BY	D.K. JAIN		18.5.84
	FOREMAN OF DC	SHRABAN		31/5
	DIVISIONAL OFFICER	D.A.M.		31/5
	NAME	SIGN	DATE	

SPECIAL STUD

9A8.927.001-0		
SHEETS	WEIGHT	SCALE
	1,45g	5/1
TOTAL SHEETS		
ORDNANCE FACTORY PROJECT		
HYDERABAD		