

508.205.504

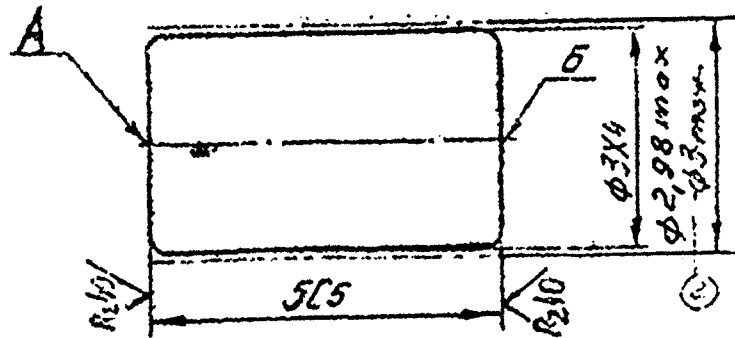
3-0105875
Per. # 01389/75

R220/
(V)

58

2040

ECKA



1. Alternate material is wire π KPHT 60ST 1066-80 of any grade.
2. Coating : Electrolysis Nickel 6 microns thick.
3. The followings are allowed :
 - a) Coating : Nickel 6 microns thick ;
 - b) Presence of pit with diameter not more than 0,1 MM and with depth not more than 0,3 MM on surface A and B .
4. Other requirements are as per OST B 84-264-81.
5. BS EN 12166:1998 DESIGN CuZn 35 Pb 2 MATERIAL CONDITION R 540 WITH UTS = 54-65 kgf / mm² & ELON = 5% min .



05-01-2011	DGQA S.O. Sec. I Chap 10 para 40	Drg. scan, clean & edit without change 8. m/c replaced in supersession of existing dilapidated copy of same No.		
08-11-10	DC. 37271-A	INDIGENOUS MATL ADDED AS NOTE NO 5		
24-9-87	34241-A	DRG PROV. SEALED.		
DATE	AUTHORITY	REVISION.	SIG. AHSP.	SIG. D.O.

AKSP.

Signature

FOR COA(A)

3-0105875

A3-BF-032II

DL8.205.504

AKSP.	COA(A)	KIRKEE
DRAWN		
EDITED		
CHKD		
DATE		
NAME		
DATE		

STOP

SHEET NO	SCALE
A	0,28x 10:1

Wire
RC 59-I GOST 1066-80

ORDNANCE FACTORY
PROJECT
HYDERABAD