

1. Dimensions are for reference.
2. Secure the component, item 4, as per 19 OST 3 - 1315-79.
3. Remaining requirements are as per 520 TY1.

DRN	<i>J. S. S.</i>	MATERIAL:-	USED ON:- 188.04.001cb-2Cb
CHD	<i>S. S. S.</i>		
APPD	<i>Chavche</i>		
DATE	10-12-03		
SCALE:-	1:2		
CONTROLLERATE OF QUALITY ASSURANCE (HEAVY VEHICLES) AVADI			
DIMENSIONS IN mm		TITLE:-	
TOLERANCE ON DIMNS UNLESS OTHERWISE STATED IS: 2102-69		FOURTH RIGHT HAND STRAP ASSY.	
ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED MACHINED CORNERS TO HAVE R OUT- SIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.		D S CAT NUMBER	
CONFORM TO		DRAWING NUMBER	
NATURE OF AMENDMENTS		184.04.014cbCb	

DRAWING NUMBER
184.04.014cbCb

SHEET No. 1 OF 1

PILOT SAMPLE SHOULD BE APPROVED BY A H S P
BEFORE BULK PRODUCTION.

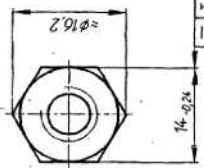
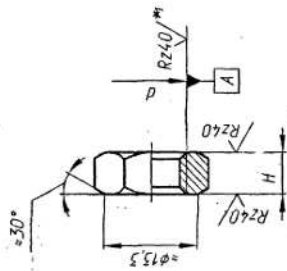
EST. WT. (KG) 2.13

TO BE STAMPED OR MARKED WHERE
INDICATED THUS # () LETTERS)

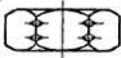
ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS
OTHERWISE STATED MACHINED CORNERS TO HAVE R OUT-
SIDE R INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.

DRAWING NUMBER
520.02.001

SHEET No. 1 OF 1



дупунни
Маркировка
ALTERNATE FOR
MAKING



Rz60/M

- Alternate material for Nut 520.02.001, 520.02.001-01, 520.02.001-02 and 520.02.001-04 Steel 40 GOST 1050-88 and Steel 20nc GOST 10702-78; Nut 520.02.001-03 Brass 163 GOST 15527-70.
- Alternate material for Nuts 520.02.001-05 and 520.02.001-06 - Steel 40X GOST 4543-71 with ensuring accuracy class 10, in this case on the face of head marks. The material has 4X with type ПО-4 GOST 2930-62.
- Nuts 520.02.001-05 and 520.02.001-06 should be heat treated BHN 255.....302. If making from steel 38XC isothermal hardening BHN 311.....415 is allowed.
- Mark the material of Nut 520.02.001-05 and 520.02.001-06 by letter X on the face of edge with type ПО-5 GOST 2930-62.
- Label on the Nut 520.02.001-04 with left hand thread should be as per GOST 2904-91.
- * Dimensions for reference.
- *1 Surface finish is to be ensured by tool.
- Other requirements should be as per GOST 1759.0-87 and 520.TY1.

EQLT.MATL: Grade: 070M20 to BS: 970/83, PT-1.

PART NO Обозначение	d	ДИЗАЙН H, мм НОМИНАЛ НОМЕР	MATERIAL Материал	КОИТИНГ Покраска мат	WEIGHT Масса, кг	USED ON	
						TRZ 14-24x24-20-188	TRZ 14-24x24-20-188
520.02.001 ***	M8-6H	0.5	STEEL Сталь 20 ГОСТ 1050-88	116 xp	0.005	TRZ 14-24x24-20-188 188 .36.001 cb CB 172 .36.067 cb CB 172 .36.067 cb CB 172 .36.067 cb CB	PV57Z.0725.000 (14G) PV57Z.0711.0081 (14G) PV57Z.0718.0056 (14G) PV57Z.0711.0051 (14G) PV57Z.0711.0051 (14G)
	M8x1-6H	5	STEEL Сталь 20 ГОСТ 1050-88	116 xp	0.004		PV57Z.0725.000 (14E)
	M8x1-6H	0.5	STEEL Сталь 20 ГОСТ 1050-88	116 xp	0.005		PV57Z.0711.0081 (14G) PV57Z.0718.0056 (14G)
	M8x1-6H	0.5	STEEL Сталь 20 ГОСТ 1050-88	116 xp	0.0055		PV57Z.0725.000 (14E)
	M8x1.4H-6H	0.5	STEEL Сталь 20 ГОСТ 1050-88	116 xp	0.005		
	M8x1-6H	0.5	STEEL Сталь 20 ГОСТ 1050-88	116 xp	0.005		
	M8-6H	0.5	STEEL Сталь 38XC ГОСТ 4543-71	116 xp	0.065		

PILOT SAMPLE SHOULD BE APPROVED BY A H S P.
BEFORE BULK PRODUCTION.

*** **EQLT.MATL: Steel grade 20C to IS:1570/2008**

EST. WT. (kg)
SEE TABLE
INDICATED THUS # (LETTERS)

ALL SHARP EDGES AND CORNERS TO BE REMOVED UNLESS OTHERWISE STATED. CORNERS HAVE CUT-SIDE R. INSIDE EQUIVALENT CHAMFERS ARE PERMISSIBLE.

DRN	CHD	MATERIAL	USED ON
APPD	B-TD	SEE TABLE	SEE TABLE
DATE	CONTROLLEDATE OF QUALITY ASSURANCE (HEAVY VEHICLES)		AVADI
SCALE:	TITLE:		
14G 04.11.16	NUT		
14F 08.8.16	DIMENSIONS IN mm		
14E 05.04.14	TOLERANCE ON DIMEN		
14D 24.11.12	UNLESS OTHERWISE		
14C 14.11.11	STATED IS: 2102-09		
14B 21.11.09	ALL THREADS TO		
14A 17.06.09	CONFORM TO		
14Z 17.06.09	D S CAT NUMBER		
14Y 17.06.09	DRAWING NUMBER		
14X 17.06.09	520.02.001		
14W 17.06.09	NATURE OF AMENDMENTS		
14V 17.06.09			
14U 17.06.09			
14T 17.06.09			
14S 17.06.09			
14R 17.06.09			
14Q 17.06.09			
14P 17.06.09			
14O 17.06.09			
14N 17.06.09			
14M 17.06.09			
14L 17.06.09			
14K 17.06.09			
14J 17.06.09			
14I 17.06.09			
14H 17.06.09			
14G 17.06.09			

SUPPLY CODE
U-01-1-1
D 90035

F-38
11

SIZE A4x3

356

COMMON TO T-72 & BLT

DRG. INDIANISED BASED ON RUSSIAN ORIGINAL ISSUE. 14

(19 / F-2)

D90002
U-01-1-1
SUPPLY CODE

356

I/L CREATED BASED ON RUSSIAN ORIGINAL ISSUE - NIL

188.04.001cb-2Cb

USED ON

ZONE	ITEM No.	DRAWING NUMBER	D S CAT NUMBER	DESCRIPTION	QTY	REMARKS	ISSUE	DATE	NATURE OF AMENDMENTS	ISSUE	DATE	NATURE OF AMENDMENTS	NATURE OF AMENDMENTS		
													DATE	ISSUE	DATE
		184.04.014cbCb		FOURTH RIGHT - HAND STRAP ASSY.											
		184.04.022cbCb		FOURTH RIGHT HAND STRAP											
				ASSY.	1										
		172.04.148cb-1Cb		STRAP ASSY.	1										
		520.02.001		NUT	4										
		GOST-7796-70		BOLT M8x6gx20.46.016	4										

ISSUE	DATE	NATURE OF AMENDMENTS	ISSUE	DATE	NATURE OF AMENDMENTS
DRN					
CHD					
APPD					
DATE					

DRN	DRN	DRN	DRN
CHD	CHD	CHD	CHD
APPD	APPD	APPD	APPD
DATE	DATE	DATE	DATE

TITLE:	FOURTH RIGHT - HAND STRAP ASSY.
TITLE:	CONTROLERATE OF QUALITY ASSURANCE (HEAVY VEHICLES) AVADI.

D S CAT NUMBER	184.04.014cbCb
ITEM LIST FOR	184.04.014cbCb

SHT. No.1 OF 1