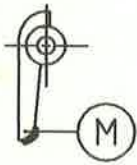


NO. QS/ISO-9000/DO/01
REV. NO. 00-DT. 09-06-2001

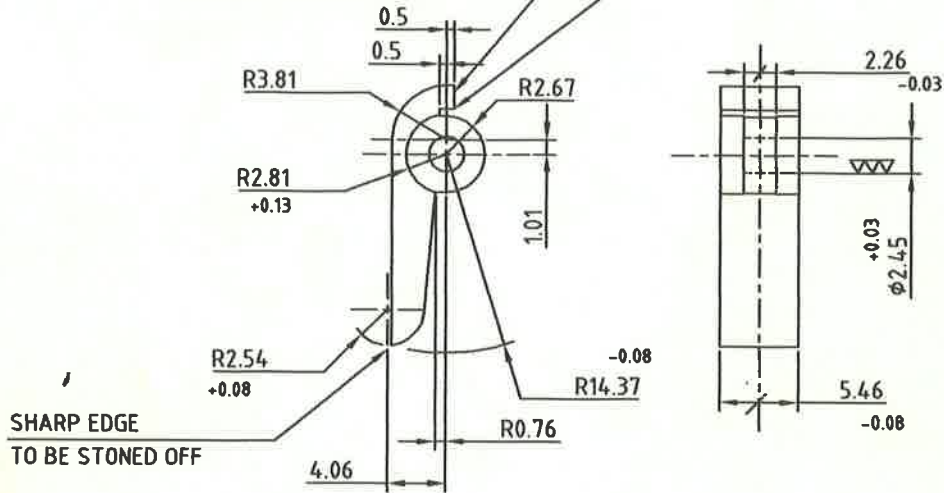
D.A. NO.	DATE	NATURE	HEAD OF SEC.



ACTUAL SIZE

THIS FACE TO BE ADJUSTED
ON ASSLY. TO GIVE CORRECT
FUNCTIONING POSITION

0.5 MAX. WIDTH OF
CLEARANCE SLOT



HARDNESS:~

COMPONENT MUST CONFORM
TO THE FOLLOWING HARDNESS
NUMERALS AT THE POSITION INDICATED.

LETTER	VHN
M	400-500

MATERIAL

BS 970 Pt.1:1983 Gd.
708 M40 (BS 970 EN 19 A)

MATERIAL FROM IC ROUTE:-

BS 3146 Pt.1:1974 TYPE CLA 12 GR.'A'

MATERIAL FROM MIM ROUTE:-

MIM 4630(MODIFIED)

C 0.2-0.5%

Ni 6-8%

Mo 0.5% MAX.

OTHERS 1%MAX.

Fe-BALANCE

DENSITY 7.5g/cm³ MIN.

PROTECTIVE FINISH:~

PHOSPHATED TO SPECN-JSS-0465-01:
1988 CLASS II (ACCELERATED) OIL FINISH.

A TOLERANCE OF -0.05 IS ALLOWED ON ALL PROFILES
ALL DIMENSIONS ARE IN mm.

SURFACES MARKED THUS ||||| TO BE FINISHED SMOOTH. (vvvv)
THIRD ANGLE PROJECTION

REVOLVER 32(7.65mm)
CATCH HAMMER

SMALL ARMS FACTORY
KANPUR

SCALE

1:1&2:1



DRAWN TRACED CHKD.

K.ALI

DATE

10-3-2004

APPROVED

[Signature]
28/3
2005
JWM/DO

DRG.NO.

PHMK-II-6-4

SHEET 1 OF 1

ORIGINAL