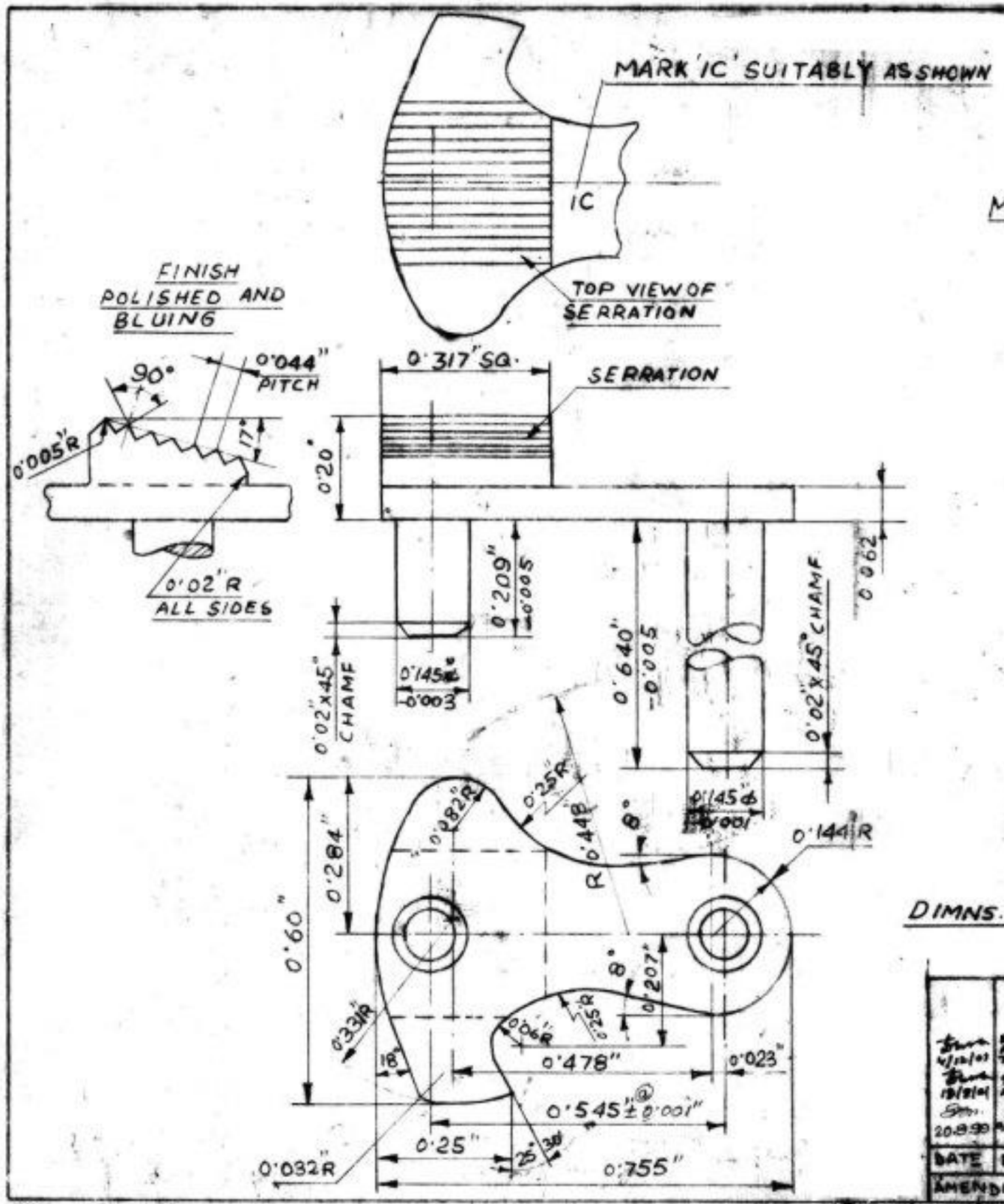

MATERIAL:- BS 314.6 PT 1:1974
TYPE CLA 8

NOTE:- ① WHERE TOLERANCES ARE NOT SHOWN TOLERANCES TO BE TAKEN AS ±0·005"

② FINISH DIMENSIONS ARE GIVEN. SURFACES MUST BE SMOOTH FINISHED.

* ③ CASTING TO BE SUPPLIED IN HEAT TREATED CONDITION.

* ④ THREE TEST PIECE FROM EACH BATCH OF CASTING ARE TO BE SUPPLIED ALONG WITH EVERY CONSIGNMENT AND THE PIECE SHOULD ATTAIN HARDNESS OF 450-500 VPH.

* ⑤ STRAIGHTNESS, PARRALLELISM & SQUARENESS TO BE MAINTAINED WITH IN 0·005"

* ⑥ FEED PADS TO BE REMOVED/GROUND

* ⑦ CASTING MUST BE FREE FROM ANY DEFECTS.

TEST:-

* ① CHEMICAL ANALYSIS & PHYSICAL TEST OF CASTING ARE TO BE SUPPLIED

* ② 100% MAGNETIC TEST & 3% RADIOGRAPHY TEST TO BE CARRIED OUT FOR BULK SUPPLY

DIMNS. ARE IN INCHES.

ITEM NO	NO. OFF	MATERIAL	DESCRIPTION

LIST OF PARTS

	SCHEDULE NO.	COMPT-SAFETY LOCK I.O.F. PISTOL 7·65	STORE DRG. NO N-8200A
	SCALE-5:1 PROJECTION 3RD ANGLE		
	DRAWN BY- 10.393	PRECISION CAST	
	TRACED BY-		
	CHECKED BY-	CASTING DRG NO.- C-2091-B	
	APPROVED BY-		
DATE	DESCP. CONCURRED BY-	M/C-	SHT NO- 1
AMENDMENT	DATE- SIGN-	G.S.F. COSSIPORE	NO. OF SHT- 1

REF:- R.F.I. SK. NO 3581*

P.B. 7