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DRG.No.

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A

GEN TOL FINE/MEDIUM/COARSE
CLASS TO IS:2102

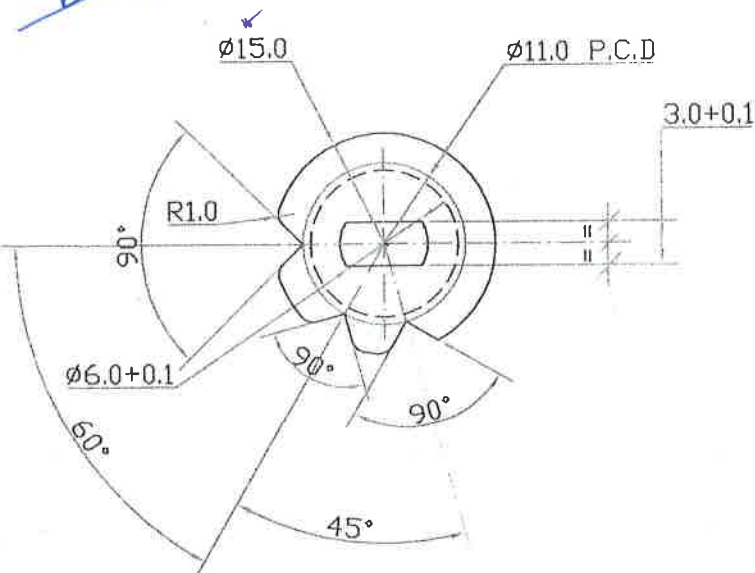
DRG CONVENTIONS CONFIRM TO INDIAN STD
DIMN IN mm UNLESS OTHERWISE STATED

A

Drq verified on 14/3/16
[Signature]

CONTROL COPY No. 07

B



B

9.95-.05

2.4-0.1

C

CONTROL COPY No. 1

- NOTES :- 1) REMOVE ALL SHARP EDGES AND BURRS
2) TOL. FOR ANGLES $\pm 30'$ UNLESS OTHERWISE STATED
3) HARDNESS : 500 TO 550 HV
4) HEAT TREATMENT : CASE HARDENED TO A DEPTH OF 0.13 TO 0.26
5) ALT.MATERIAL ; MIM 9310 (AISI 9310 EQUIVALENT)

D

HARDNESS: 500-600 HV, CASE DEPTH-0.1 TO 0.3 mm

Received on 29/11/15

2	18/11/15	M-29	ALT. MATERIAL MODIFIED	D-2,3	<i>[Signature]</i> <i>[Signature]</i>
1	14/7/15	M-27	ALT. MATERIAL ADDED	D-2,3	
S No	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD GO SIGN
DRN	KSD	CHD <i>[Signature]</i>	MATERIAL:		
APPD	DATE 18/11/2015 <i>[Signature]</i>		STEEL TO IS: 4432 1988 Gr 13Ni13Cr3 (En-36B)		
SEALED	DATE		PROTECTIVE FINISH: PHOSPHATED TO SPECN IS:3618-1966, CLASS 'B'		
SCALE	2:1	EST MASS	TITLE		
DESIGN AUTHORITY	ARDE PUNE 411021		WHEEL LOCK		

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DRG.No.

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