



NOTE: ASSY. TAIL LAMP BKT.-LH SHOULD BE MIRROR IMAGE OF ASSY. TAIL LAMP BKT.-RH AS SHOWN.

Material Description Size, Spec. Std. No.																						
Tolerance as per Std.										20.10/91	J-206/90	-	-	New release.					Sub	KL		
☐ Measurements to be specially checked.										Date	Mod No.	Sl. No.	Zone	Modification					D.O.	STD		
This drg. is the sole property of Telco It should not be copied or communicated to any person without the written approval of the proprietors.										9/1	SIGN	DATE	Fin Wt. in kg					Surface protection as per Std				
 AUTO DESIGN E. D. G.										DRN	<i>[Signature]</i>	12-8	Product/Group No. LPTA-610 & 713 CARMY WITH BLACKOUT					Replaces Drg Reference Drg No Opp. Hand Drg/Plt No 2614 5440 6109N				
										CHD.	<i>[Signature]</i>	20-10										
										STDZ	<i>[Signature]</i>	20-10										
										APPD	<i>[Signature]</i>	21-10										
Scale. 1:1										Drg./Part Designation					Drg./Part No.							
TATA ENGINEERING & LOCOMOTIVE CO. LTD. Jamshedpur										ASSY. TAIL LAMP BRACKET-RH (FOR 4-CH. TAIL LAMP)					2614 5440 01 08							
										Sheet No. 1					of 1 Sheets							

For Forge Division only										
Customer	Die Wear (Surface)	Mis-match	Thickness	Flash Thickness	Clip	Pierce	Re-Strike	Draft	Cr. ractions	Min. Bag

Over	6	30	120	315	1000	2000	4000
Up to Inc.	6	30	120	315	1000	2000	4000
Total	6	30	120	315	1000	2000	4000

Surface Roughness Symbols

New								
Old								