

## SPECIFICATION

C-OTE NO. 026ADV 1920 Dt. 19/08/2019

CLOTH DRILL COTTON KHAKI 142 CMS(V.NO.3) MINIMUM WIDTH EXCLUDING SELVEDGES.

### SPECIFICATION:

IS: 177-1989 (IVTH REVISION) REAFFIRMED 2014 CONFIRMING TO V.NO.3.

AND THAT

- 1) SHADE SAMPLE SHALL BE PROVIDED ALONG WITH SUPPLY ORDER.
- 2) TWO METRES OF SAMPLE TO BE SUBMITTED TO CCS, OCF AVADI FOR SHADE APPROVAL BEFORE BULK SUPPLIES.
- 3) FIRM SHALL GET THEIR NAME WOVEN IN THE SELVEDGES WITH FINER THREAD OF SAME COLOUR AT AN INTERVAL NOT EXCEEDING 30CMS BETWEEN TWO MARKINGS. SPLIT SELVEDGES NOT ACCEPTABLE.
- 4) WIDTH OF SELVEDGES SHALL NOT EXCEED 8MM.
- 5) FABRIC IN ROLL FORM SHALL NOT BE LESS THAN 40 METERS IN RUNNING LENGTH WITHOUT STITCHING/BASTING IN BETWEEN.
- 6) ROLL WEIGHT SHALL NOT EXCEED 50 KGS.
- 7) EACH ROLL OF FABRIC SHALL BE WRAPPED SEPERATELY WITH POLYPROPYLENE PLAIN SHEET/HDPE SHEETS.
- 8) FINAL PACKING OF ONE ROLL IN ONE W.P. GUNNY/HDPE SHEET

NOTE:

#### I. DIMENSIONS FOR PAPER TUBES OF FABRIC ROLL.

OUTER DIAMETER - 3.5CMS

INNER DIAMETER - 2.5 CMS

THICKNESS - 0.5 CMS

#### II. FABRIC SELVEDGES SHALL BE WOUND EVENLY AT ONE EDGE.

- 9) SHORT LENGTH PIECES BETWEEN 10M TO 40M SHALL BE SUPPLIED /ACCEPTED AS A SEPERATE LOT TO THE EXTENT OF 5% OF TOTAL ORDER QTY. SHORT LENGTH PIECES BETWEEN 10M TO 20M SHALL BE ACCEPTED WITH PRICE REDUCTION TO COMPENSATE THE MATERIAL & LABOUR LOSS.

10) SAMPLING PLAN: AQL OF 4% ISO - 2859.

11) PACKING & MARKING: AS PER SCHEDULE NO.CQA(T&C)/PMS/35(D).

VETTED FOR  
TECHNICAL PARTICULARS ONLY

HOS/TC