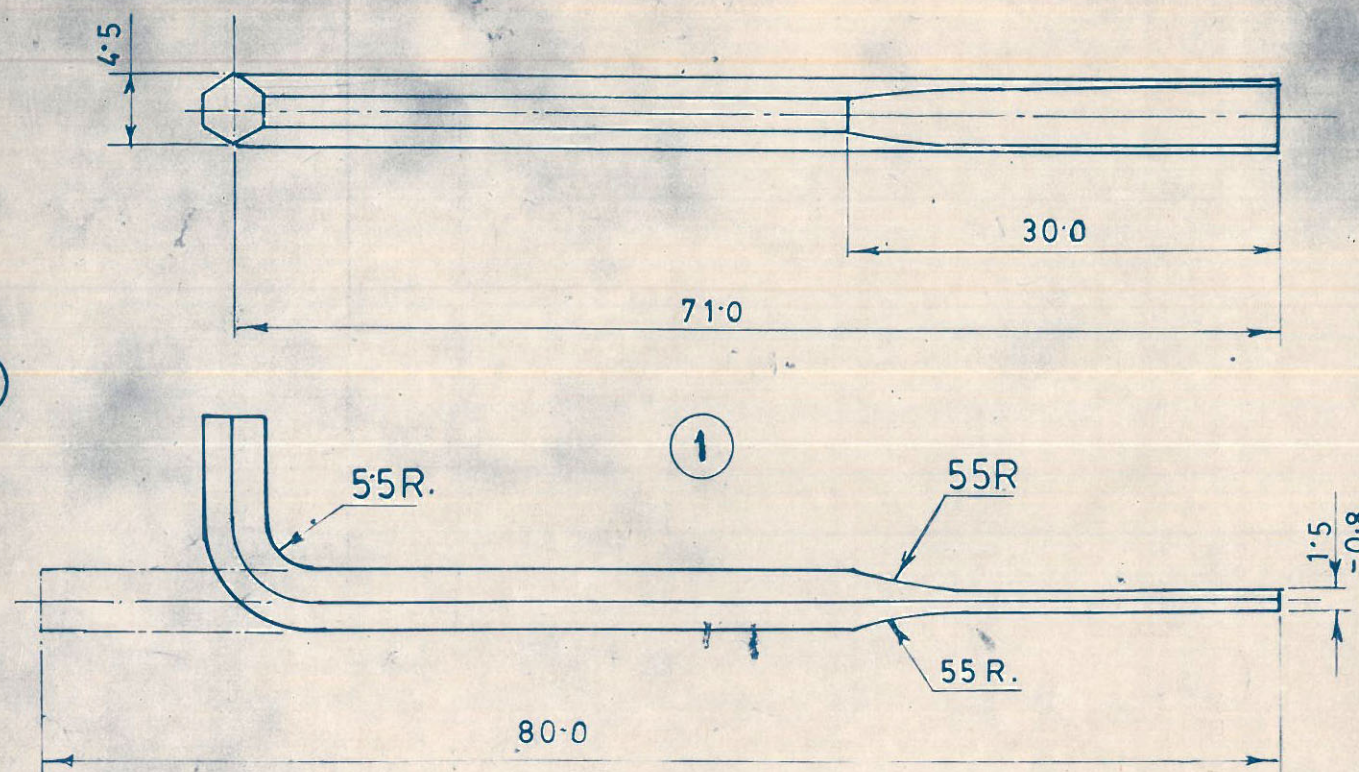
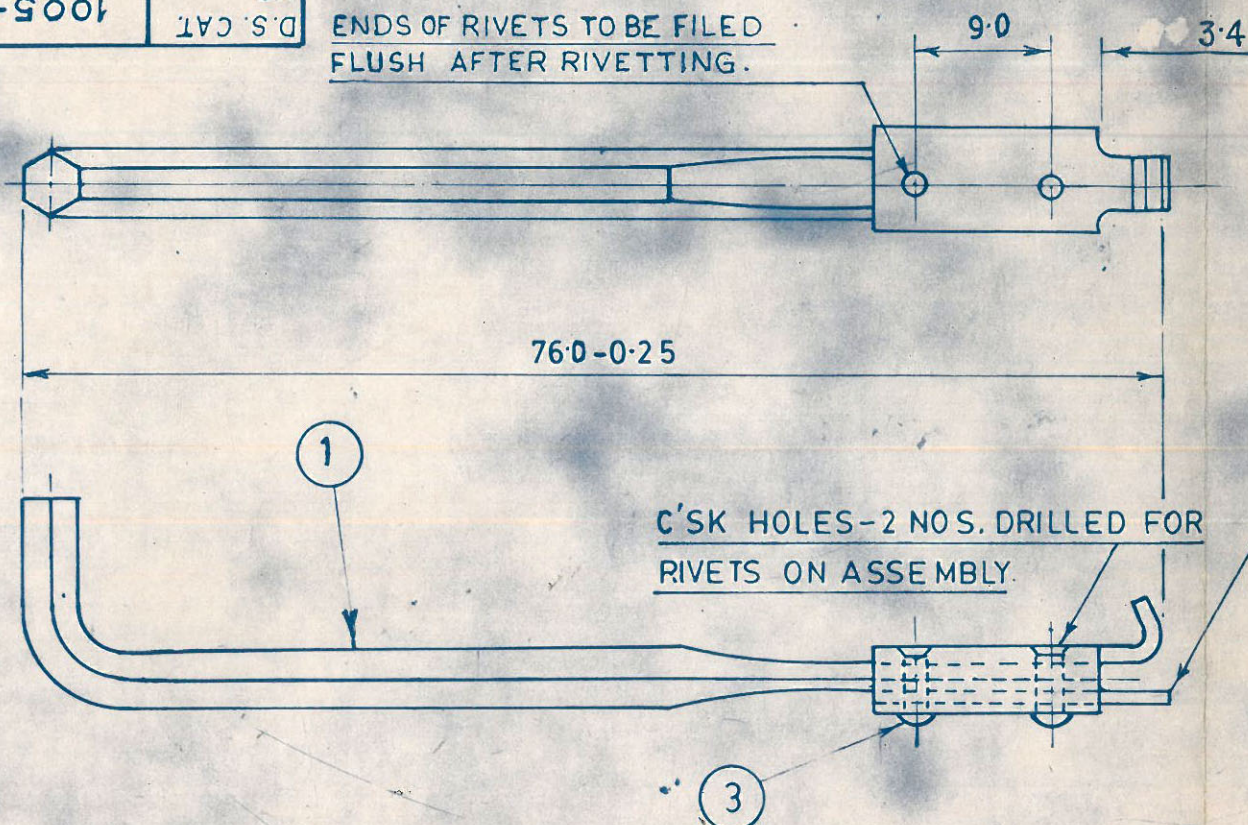


992000-5001

ON
D.S. CATENDS OF RIVETS TO BE FILED
FLUSH AFTER RIVETTING.DRAWING CONVENTIONS CONFORM TO JSG 0104
DIMNS. ARE IN m.m. GEN. TOL. MEDIUM IS: 2102

SCHEDULE OF PARTS

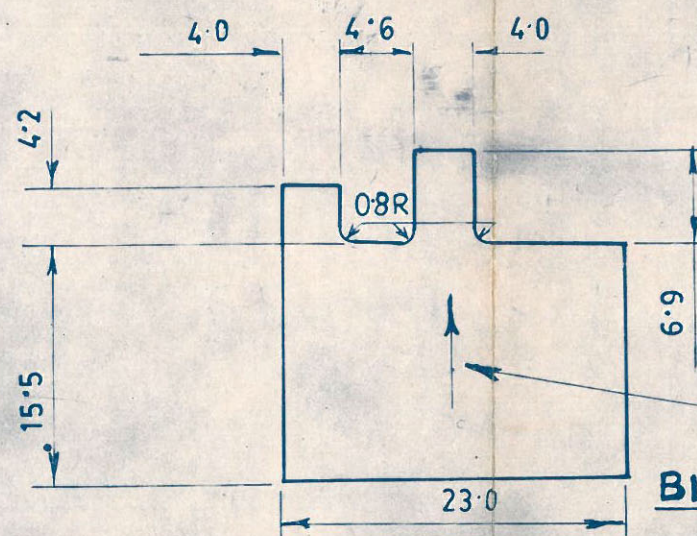
ITEM NO.	NOMENCLATURE	MATERIAL	NO. OFF REQD.
1	KEY (HEX)	BS: 1429/1980, 070A72, NS	1
2	CATCH	BS: 1449 PT. 1:1983 GR. CS 80	1
3	RIVET CATCH	BS: 970 PT. 1/1983 GR. 070 M20	2

RD. HD

5.1

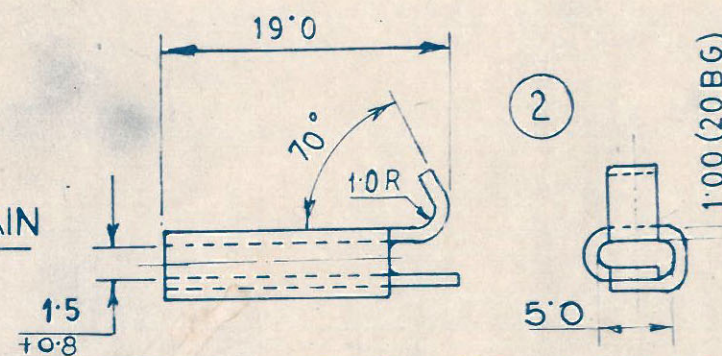
2.5 Ø

1.6 Ø



BLANK

DIRECTION OF GRAIN



DRN.

CHD.

TRD.

COMP.

AHSP CQA(SA) ICHAPUR

SCALE:- 2:1

EST. MASS:- 9.3 g. APPROX.

ASSY.

DT. 05-3-97

I/C.D.O.

APPROVED DT. 14.7.65
NEG. PREPARED.

MATERIAL:- AS STATED ABOVE

DESIGN'S REF. CISA/172

H.T./HARDNESS:- HARDENED AND TEMPERED TO A.H.V.
400-500 AFTER ASSEMBLY.

PART NO.

PROTECTIVE FINISH:- PHOSPHATE TO SPECN. JSS:04 65-01:1998
CLASS II (ACCELERATED), STAIN FINISH.

DRG. No

D.S. CAT NO. 1005-000766

14-01-99 24257-SA MATERIAL FOR 'CATCH' AMENDED.

30.6.97 23862-SA DIM. 3.4 WAS DIM. 6.0

3-3-97 23705-SA PROFORMA CHANGED, DRG. REVISED, NEG. PREPARED
AND DRG. RE-SEALED.

PREVIOUS D.C. NOS. 17752-SA, 21298-SA.

DATE AUTHY.

BRIEF RECORD

ZONE

I/C.D.O.

G.O

SEALED:-

D.C. No. 17752-SA, DT. 22.11.83

SIGN.

NOMENCLATURE:-

TOOL ADJUSTING. SA.No.1. MK.1