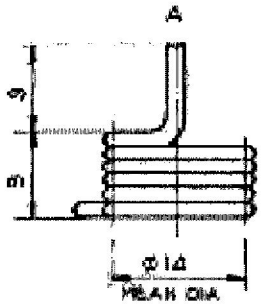
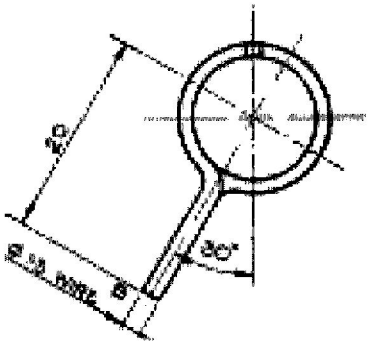
DS CAT No.	DRG CONVENTIONS CONFORM TO IS 696 DIMENSIONS ARE IN mm UNLESS OTHERWISE STATED TOLERANCES FOR UNTOLERANCED LINEAR DIMENSIONS

5360-040402

ABOVE / UP TO	- / 6	6 / 30	30 / 120	120 / 315	315 / 1000	1000 / 2000	2000 / 4000	4000 / -
TOLS.	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3



WOUND RH



LOAD TEST :-
ON APPLICATION OF A LOAD OF 1 Kg AT END B AT A DISTANCE OF 6 mm FROM THE TIP, THE ANGULAR ROTATION SHOULD BE 40° ± 5°

NOTE :-
POSITION OF ENDS A & B SHOULD BE WITHIN 1° TO BE PHOSPHATED TO SPEC JSS : 0405-1 - 19M, CLASS II FINISH II)

24-9-98	19127-W		MATL., DS CAT No. & NOMEN. AMENDED		
			SCANNED & PHOTO WITHOUT CHANGE		
DATE	AUTHORITY	INITIAL	AMENDMENTS	DD AHSP	DD DD

PREV DC Nos:- 17927-W, 19078-W & 19644-W Dt. 03.01.04

DRG SCALED:- 19644-W Dt. 03-01-04

DO DQA(W)

DRAWN:-	CHD:-	ASSY DRG:- 1015-002107
SCANNED:- MK	CHD:-	DATE:-
DRAWMAN	DO	AHSP / HOW DQA(W)	SCALE:- 2 : 1
			ESTD mass:-

MATERIAL :- IS 4454 PT - I, 2.0 DIA, Grade "SM" O> "O.H"

PROTECTIVE FINISH :-

SPRING HELICAL TORSION

स्प्रिंग, हेलिकल टारसन

CQA(W), JABALPUR

DESIGN No. ILG - 145

DRAWING No. IFL 8052

DS CAT No. 5360-040402