



NOTE: MANUFACTURER'S INITIALS/ ROOM NO. YEAR OF MANUFACTURE, SHOULD BE ENGRAVED AT SUITABLE PLACE.

SURFACE FINISH:- PHOSPHATED TO SPECN. JSS-0465-01 1988 CLASS II OIL FINISH

UNSPECIFIED TOL. ARE AS PER PINE IS 1010E

GRADE	6	8	10	12	15
ABOVE	10	15	20	25	30
UP TO AND INCLUDING	5	10	15	20	25
FINE	±0.05	±0.08	±0.10	±0.15	±0.20

MATL:- BS: 970-1956, EN9 IN ANNEALED CONDITION  
HARDNESS:- 200-250 VHN

PART NO.	NOMENCLATURE	NO. OFF.	MATL.	HRC.	STD.	SIZE	REMARKS	
6C	MAGAZINE COVER PIPE					285x175		
GEN. TOL. INDICATED	AS PER PINE IS 1010E							
LINEAR DIM.	73/13 PROSPECTING DEPARTMENT 57/14						FOR SUPPLY G.C.F.Y.	
ANGULAR DIM.	INTERNAL MANUFACTURER'S MARK						DRN. 18/8	
INDEX	AMENDMENTS						TCD. GKD. FIM. TR.	
<b>MAGAZINE COVER PIPE</b>							PASSED	
<b>12 BORE MODIFIED PUMP ACTION GUN</b>							SEC. 10E.	FIM. TR.
<b>RIFLE FACTORY ISHAPORE</b>							SCALE 2:1	REF. DEMANDS REF. DRG. NO.
REFERENCE GCF DRG. NO.:- SG-							DRG. NO. PAG-0009	SHEET OF