

Число заказа
4000 шт. № 570-
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451230-154

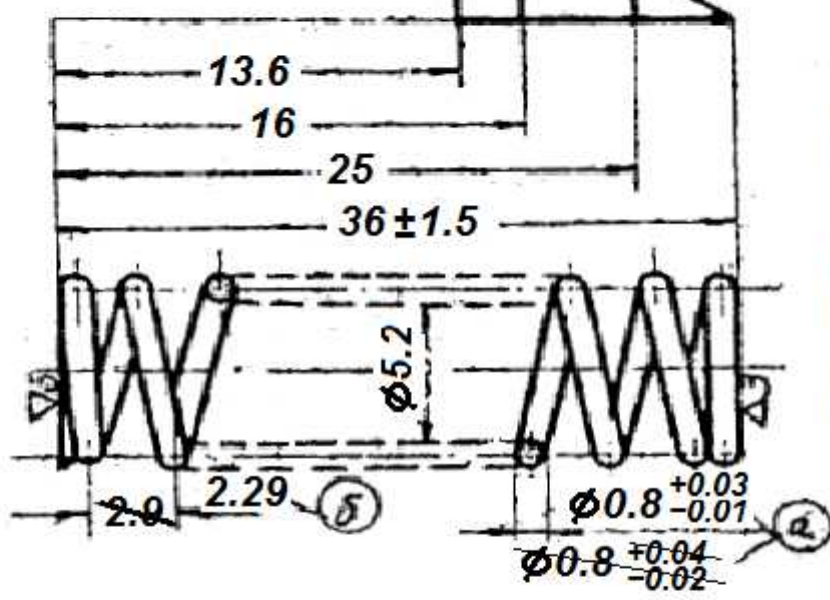
А4-937

ID = 186
01-02-01

FIRST ANGLE PROJECTION

DS CAT No.
5360-003670

$P_2 = 2.5^{+0.25}_{-0.125}$ K2 kg
 $P_1 = 1.35$ K2 kg



ALT. INDIG. MATL:-
STEEL WIRE, IS:4454,
Pt-1, 1981, Gr. 3

COATING:-
PHOSPHATING,
JSS:0465-01, CLASS II,
FINISH 13 (g)

1. Straightened length of wire $L = 330$ mm
2. Spring coiling = Right hand
3. Number of operating coils $n = 15$
4. Total numbers of coils $n_1 = 17$
5. Diameter of checking rod $D_r = 5$ C5 mm
6. Diameter of hecking sleeve $D_s = 7.2^{+0.2}$ mm
7. Specifications for manufacturing, testing and accepting spring HB 358-43-group III.
8. Twist tension with coils contacting, and taking into account "W" (coefficient) 1.19
9. Shear Modules $RS = 100$ kg/mm²
 $G = 8000$ kg/mm²

17069W PROV, SPRING CANCELLED
T.5-91
17842 - WALT INDIGS MATL &
29-12-93 COATING NOTE
ADDED.
16881-W
2-4-90

A4-937		DS.CAT No 5360-003670	
CODE-02		A51230-154	
0091-AVA ALT. MATL 11.7.12. ADDED		SHEET	MASS
18814-W HINDI NOMENCLATURE 22-10-03 ADDED		1 of 1	0.0013
ISSUE	DATE	REFERENCE	
APPROVED		19/9/02	MATERIAL:
CHECKED		18/8/02	WIRE 1-0.8 0087 9389-79
DRAWN	K. Damodara	15/6/02	CQA(AVA)AVADI

16600-W D_r=5 C5 MM
24-10-87 WAS D_s= 5.65 MM
16313-W DRG SEALED
22-4-85 PROV