

NOMENCLATURE

END CAP

DRAWING.N.T

305-08-2A

ISSUE

OPN.NO

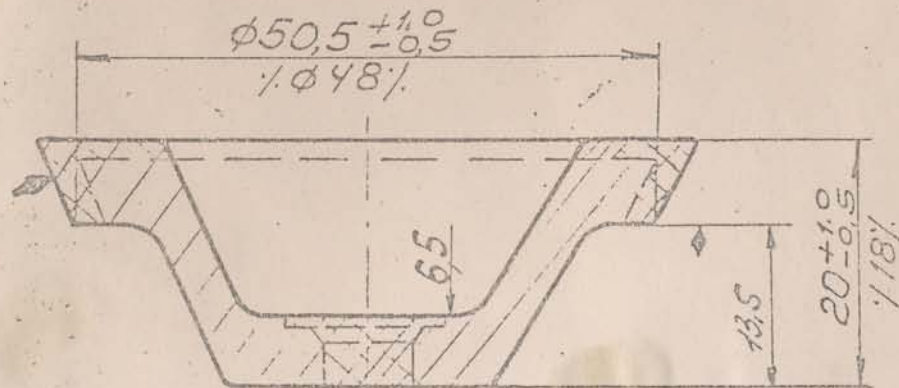
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OPERATION

FORGING

MACHINE:

JTP



TECH. REQ :

1. SHIFT UP TO 0.3MM IS ALLOWED.
2. DRAFTS ARE TO BE 6° - 5° .
3. BURR UP TO 1.5MM IS ALLOWED ON FACE AND ON PARTING LINE.
4. RECTIFICATION OF DEFECTS UP TO 0.5 OF ALLOWANCE IS ALLOWED ON THE MACHINED SURFACE AND ON THE SURFACE NOT TO BE MACHINED WITHIN TOLERANCE.

PRED.	CHD.	APPD.