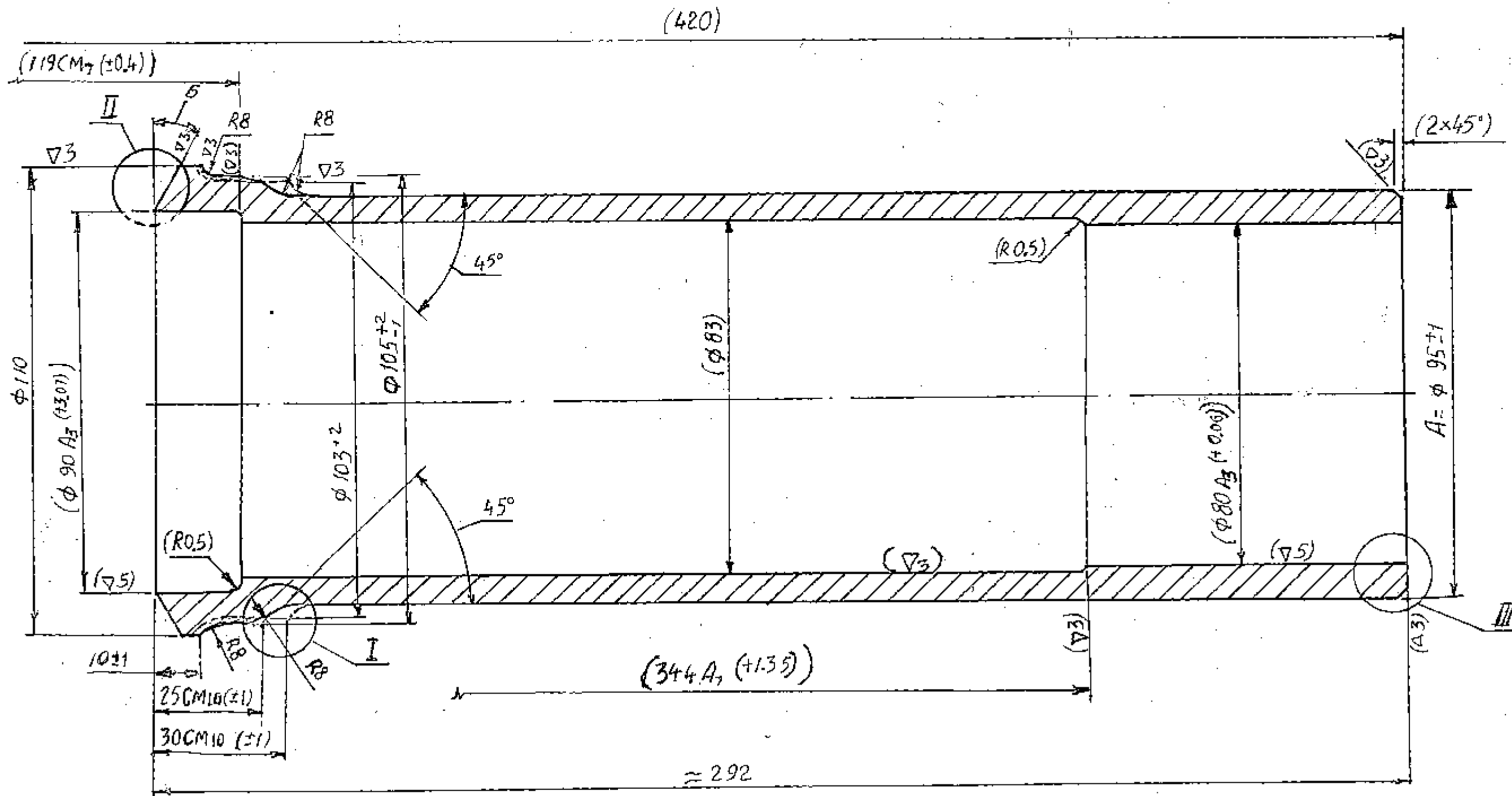


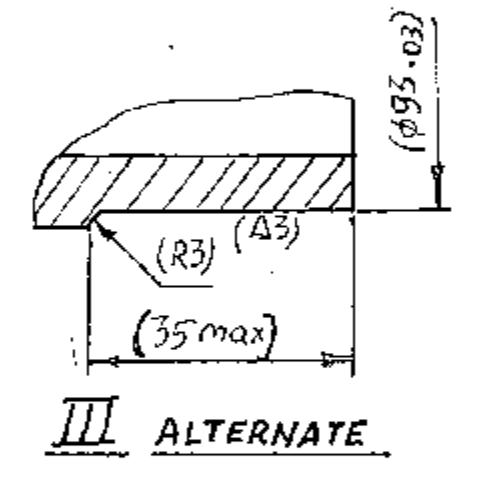
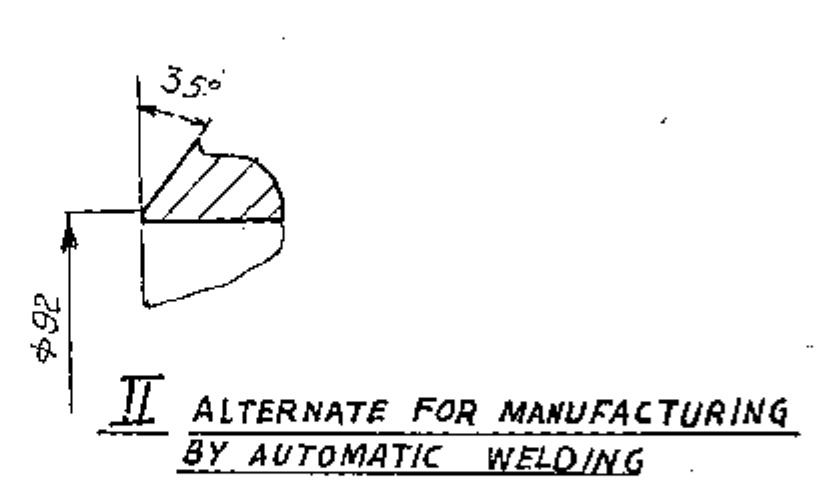
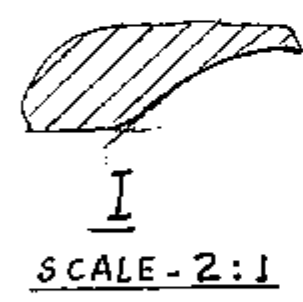
765-33-51/A

▽(▽)



**TECHNICAL CONDITIONS**

1. Alternate material is 30XCA, GOST 4543-71.
  2. Local cavities should not exceed 1.0mm on unmachined surfaces.
  3. Unspecified limit deviations of machined surfaces  
For holes - as per A7.  
Shafts - as per B.  
other requirement for forging are as per class II, GOST-7505-74.
  4. Dimensions A may be provided after assembly
  5. It is allowed to manufacture the tube as per conventional dotted lines.
  6. Dimensions and surface finish given in brackets are after assembly
  7. Provide dimension  $b$  in accordance with the method and type of welding given on drawing 765-33-cb122c6 or 765-33-cb122c6-k.
- Ⓐ EQUIVALENT MATERIAL: 40 Cr4 M05.1S:4367-91.



THE ABBREVIATIONS AND SYMBOLS ARE BASED ON RUSSIAN SPECIFICATIONS  
ALL DIMENSIONS ARE IN MM

Ⓐ 33XC GOST 4543-71		00618-124 15 OCT 97	Ⓐ EQ. MATERIAL ADDED (4/97 M. A)
MATERIAL		DCI (No. & DATE)	ISSUE
ALL SHARP EDGES & CORNERS TO BE ROUNDED OFF.		ALL THREADS TO CONFORM TO SPECIFICATION.	
DRG. NOT TO BE SCALED		STAMP ON STEEL PART NO. MANUFACTURER'S NAME & YEAR OF MFR.	
SCALE:- 1:1		TOLERANCE ON DIMENSIONS UNLESS OTHERWISE SPECIFIED	
DATE :- 1-6-92		USED ON:-	
DRN. 1	WT:-(Kg)	<p><b>TUBE</b></p> <p><b>765-33-51</b></p>	
TCD.	9.91		
CHD.			
APD. [Signature]		<p><b>CONTROLLERATE OF QUALITY ASSURANCE</b></p> <p><b>(INFANTRY COMBAT VEHICLES)</b></p>	
982			50