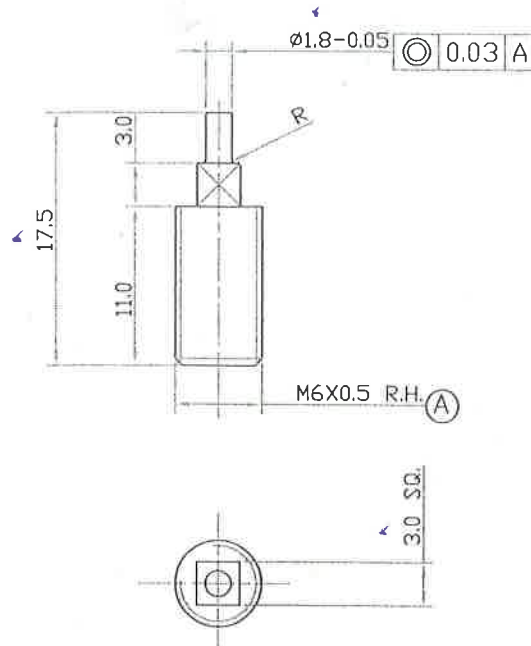


ISS	C	A	WA	S	SS	IC	DRG No.
A	0	0	0	0	2	0	0 2 0 4

GEN TOL FINE/MEDIUM/COARSE
CLASS TO IS:2102DRG CONVENTIONS CONFIRM TO INDIAN STD
DIMN IN mm UNLESS OTHERWISE STATED

CONTROL COPY No. 1

- NOTE : 1) REMOVE ALL SHARP EDGES AND BURRS
2) HARDNESS : 300-330 H.V
3) ALT. MATERIAL: MIM S7 (AISI S7 EQUIVQLENT)
HARDNESS : 500-600 HV

Received on 29/11/15

S No	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
DRN	PGG	CHD	MATERIAL :		SIGN	
APPD	DATE 25/11/2015	For Director	STEEL TO IS: 5517-1993, Gd-42Cr4Mo2 (En-19)			
SEALED	DATE		PROTECTIVE FINISH : PHOSPHATED TO SPECN.			
SCALE 2:1	EST MASS		IS:3618-1966, CLASS 'B'			
DESIGN AUTHORITY			TITLE			
ARDE			FORE SIGHT			
PUNE 411021						
DRG.No.	0 2 0 4	0 3	0 2	0 0	0 1	0 1 0
	IC	SS	S	AA	A	C
PART No		DS CAT No		AHSP		