

PRE-QUALIFICATION CRITERIA Sub. Assy. Splined Coupling
To Drg.No.92-1106-220

1. The firm should purchase material as per specification from an ISO certified firm.
2. The firm should have CNC Turning centre machine, Gear hobbing and grinding machine.
3. The firm should have tie- up with Heat treatment facility.
4. The firm should have inspection facilities such as Instruments/Gauges to check the critical parameters of the components.(Gear tooth vernier caliper, Height master, Bore dial gauge, equipment for checking gear tooth PCD run out, crack detection equipment, magnetic field flaw detector etc.)
