

WORKMANSHIP: -- 1--JOINTS SHALL BE SOUNDLY WELDED & FINISH SMOOTHLY
 2--THE FINISHED COMPONENT SHALL BE FREE FROM PITS/CRACKS TOOL MARKS AND OTHER SURFACE DEFECTS

TOLERANCE: -- AS PER IS 2102 (PART-1) 1993, MEDIUM UNLESS OTHERWISE SPECIFIED

WELDING: -- ALL WELDED JOINTS SHOULD BE WELDED BY ELECTRODE CONFORMING TO ADVAN QUALCON SUPERDUTY AWS/A5A 51-ET308 OR 5428 H3 JK OR ITS EQUIVALENT WELDED JOINTS SHOULD BE TESTED BY DYE PENETRATOR TEST (IS : 3686) BEFORE FINISH.

FINISH: -- FIRST PUT THE RED CROSS PRIMER AS SPECIFIED IN IS : 2074-1979 THEN TWO COATS READY MIX PAINT SPRAYING AS PER IS : 5-1954 ORANGE COLOUR

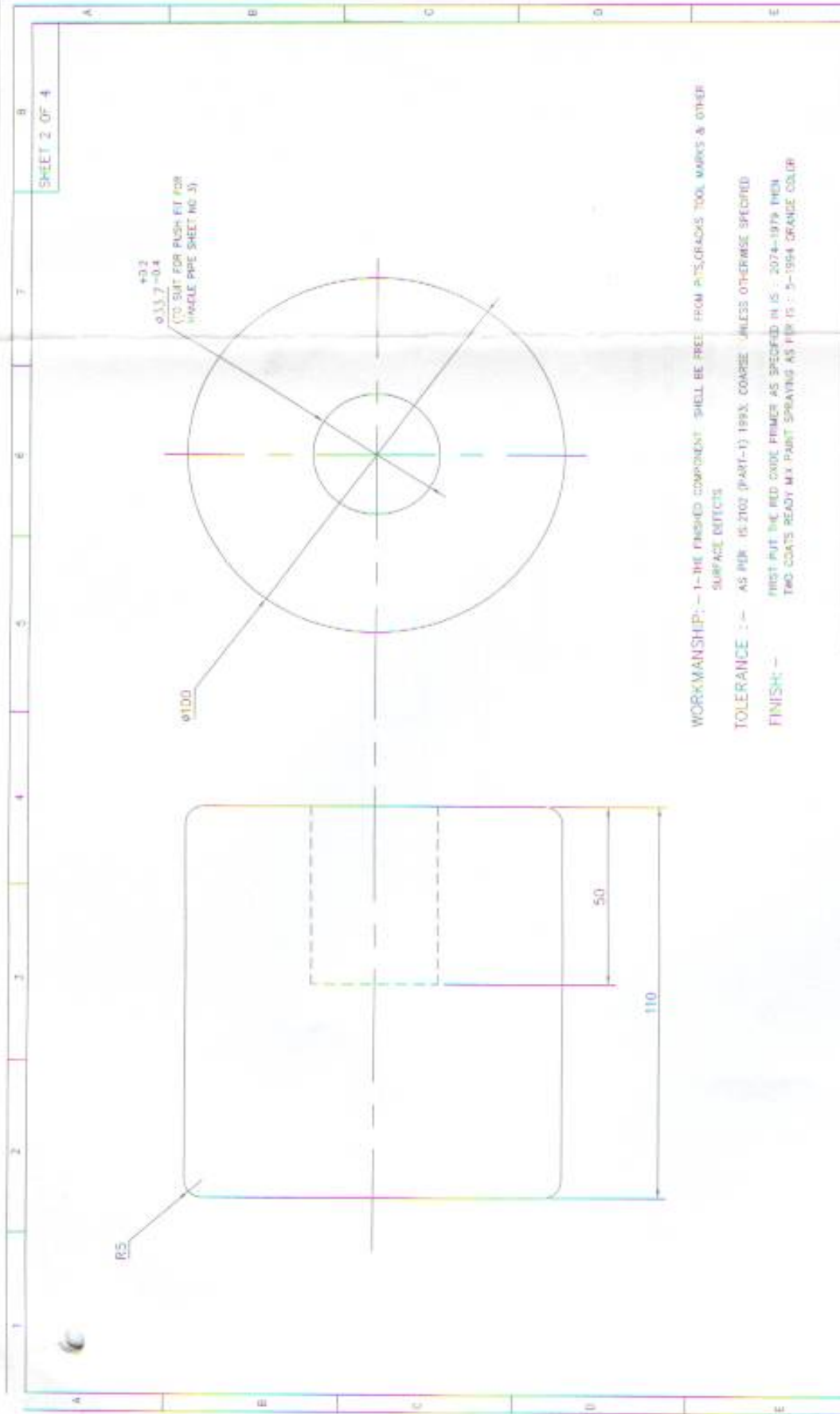
ITEM NO.	DRG./SPECN. NO.	NOMENCLATURE	QTY	SHEET No.
3	AD30E/1426-03	CAP	1	4
2	AD30E/1426-02	HANDLE	1	3
1	AD30E/1426-01	BASE	1	2
--	AD30E/1426	ASSEMBLY	1	1

ITEM LIST

PROCESS -- MACHINING

Serial	DATE	ZONE	AUTHORITY	2	3	4
						BRIEF RECORD

SCALE: 1:1	QTY: -- 1	A	D	R	E	A	D	R	A	D	R	C	P	P	A
DIMENSIONS IN mm		GROUP -- RDS		D-FD		MROTI		C.P.PAL		APPROVED		PROJ OFFR / GP / DTR		PMSLDR / GP / DR	
TOL: -- AS ABOVE		MATERIAL: --		FINISH: -- AS ABOVE		HEAT TREATMENT: --		ASSEMBLY TEMPER		HEAVY DRCP PARACHUTE (P-7, PLATFORM)		SYSTEM FOR IL-76 AIRCRAFT		DRG. NO	
O.I.C HEAD		DATE		SIGNATURE		SIGNATURE		SIGNATURE		SIGNATURE		SIGNATURE		SIGNATURE	



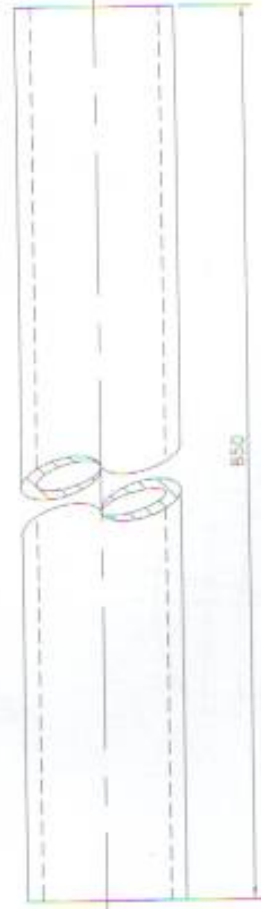
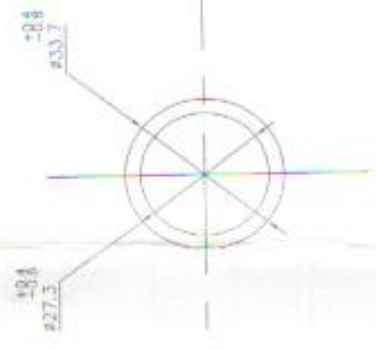
WORKMANSHIP: - 1-THE FINISHED COMPONENT SHALL BE FREE FROM PIT-CRACKS TOOL MARKS & OTHER SURFACE DEFECTS

TOLERANCE: - AS PER IS 2107 (PART-1) 1993. COARSE UNLESS OTHERWISE SPECIFIED

FINISH: - FIRST PUT THE RED OXIDE PRIMER AS SPECIFIED IN IS : 2074-1979 THEN TWO COATS READY MIX PAINT SPRAYING AS PER IS : 9-1984 ORANGE COLOR

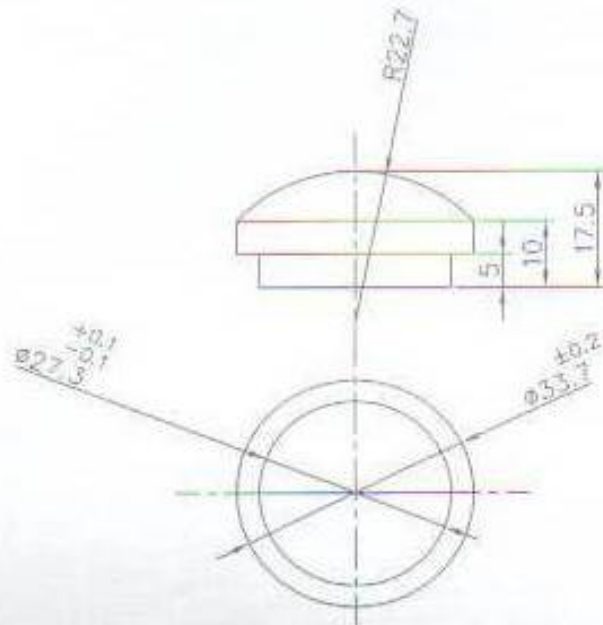
SCALE: - 1:1		QTY: - 1	A O R D E A B R A	DRN	C P P A L
DIMENSIONING IN mm			GROUP: - HDS	C-NO	NR(OT)
TOL: - AS ABOVE			MATERIAL: -		
			MILD STEEL AS PER IS 225		
			FINISH: - AS ABOVE		
			HEAT TREATMENT: -		
			0 1/2 HEAD		
			DMS		
			G.A.		
			BRIEF RECORD		
PRNG	DATE	ZONE	AUTHORITY		
PROCESS: - MACHINING					
APPROVED		PROJECTER / OP / DTR			
PROJECTER / OP / DTR		PROJECTER / OP / DTR			
SHEET NO.		ADDRESS / I.E.O.I. 04-28 (PROV.)			

SHEET 5 OF 4



MATERIAL: -- ERW PFE 25 mm NOMINAL DIA. MEDIUM CLASS AS PER IS : 1161-1998
 WORKMANSHIP: -- 1- THE FINISHED COMPONENT SHALL BE FREE FROM PITS, CRACKS, TOOL MARKS & OTHER SURFACE DEFECTS
 TOLERANCE : -- AS PER IS: 2102 (PART-1) 1993, MEDIUM, UNLESS OTHERWISE SPECIFIED
 FINISH : -- FIRST PUT THE RED OXIDE PRIMER AS SPECIFIED IN IS : 2074-1979 THEN TWO COATS READY MIX PAINT SPRAYING AS PER IS : 9-1994 ORANGE COLOR

SCALE: - 1:1		CITY: - 1		A D R D E APPR.		ERN.		C.P. PAL	
DIMENSIONS IN mm		TOL. - AS ABOVE		GROUP: - RDS		C-D.		M/FOT	
MATERIAL - AS ABOVE		FINISH - AS ABOVE		HEAT TREATMENT -		PROCESS: - MACHINING		APPROVED	
0.17°C HEAD GROUP		BRIEF RECORD		DATE ZONE AUTHORITY		PROJECT: / SP. OFFR		PROJ. DR. / SP. DR	
ERIG. NO.		APRIL / 16 / 2014 - 25 (PROV.)		REG. NO.		PROJ. DR. / SP. DR		APRIL / 16 / 2014 - 25 (PROV.)	



FINISH :- FIRST PUT THE RED OXIDE PRIMER AS SPECIFIED IN IS : 2074-1979 THEN
 TWO COATS READY MIX PAINT SPRAYING AS PER IS : 5-1994 ORANGE COLOR
 PROCESS : MACHINING

Ref.No.	DATE	ZONE	AUTHORITY	BRIEF RECORD			O/C HEAD (OKS)	HEAD (O.A.)
SCALE - 1:1		QTY. - 1 No.		A D R D E AGRA	DRN.	C.P.PAL	 P.D. OFFR./GP. OFFR.	
DIMENSIONS IN mm				GROUP:- HDS	CHKD.	NIROTI		
TOL. IS: 2102(P1-1)1993 MEDIUM UNLESS OTHERWISE SPECIFIED				CAP TEMPER HEAVY DROP PARACHUTE (P-7, PLATFORM) SYSTEM FOR IL-76 AIRCRAFT			APPROVED P.D. DIR./GP. DIR.	
MATERIAL:- MILD STEEL AS PER IS - 220							DRG. NO.	
FINISH:- AS ABOVE							ADND/1.6.01.04-28 (PROV.)	
HEAT TREATMENT:-								

