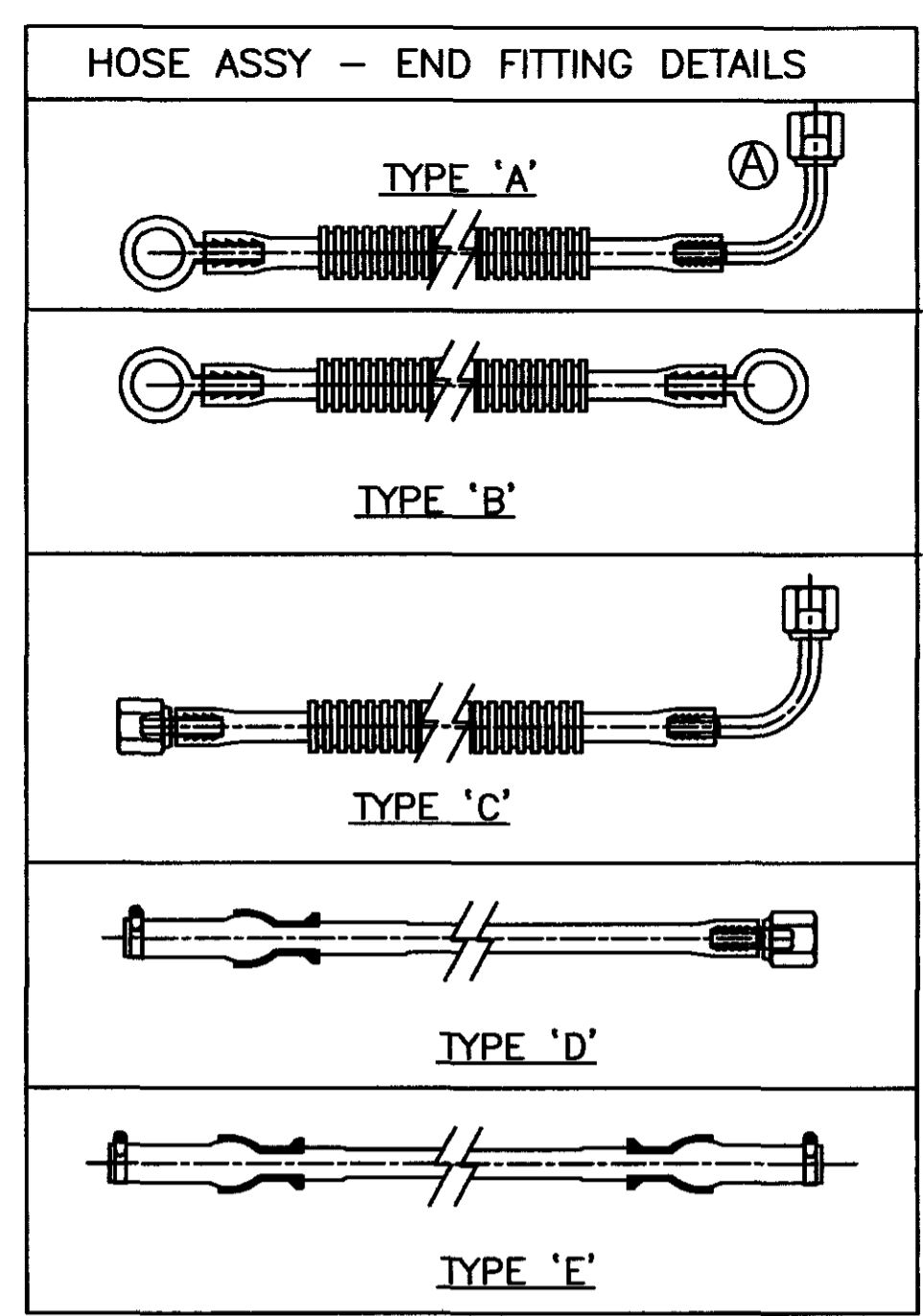
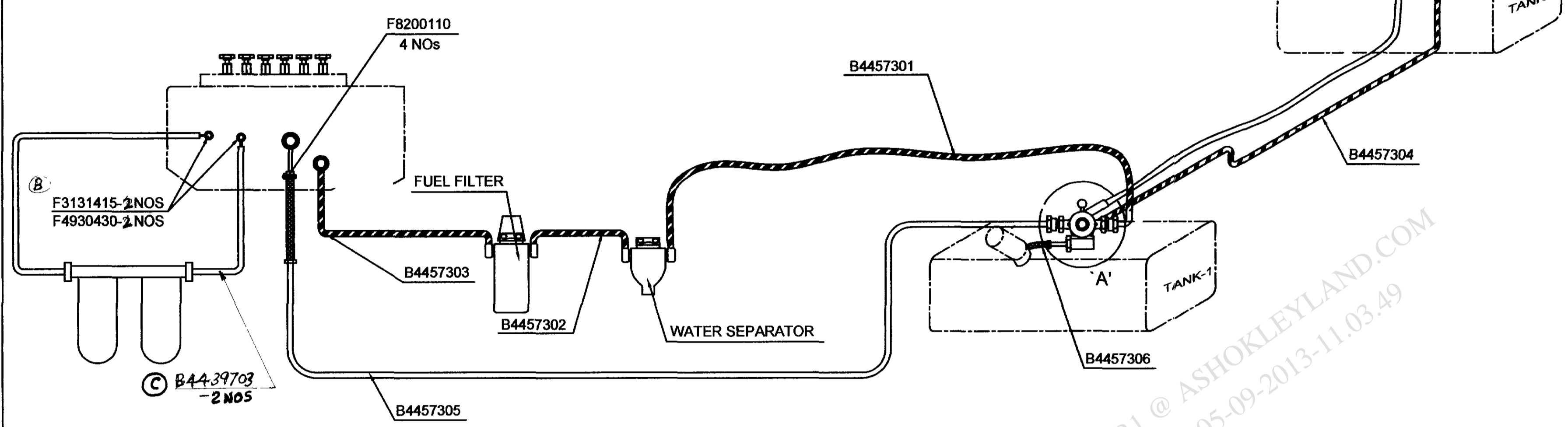
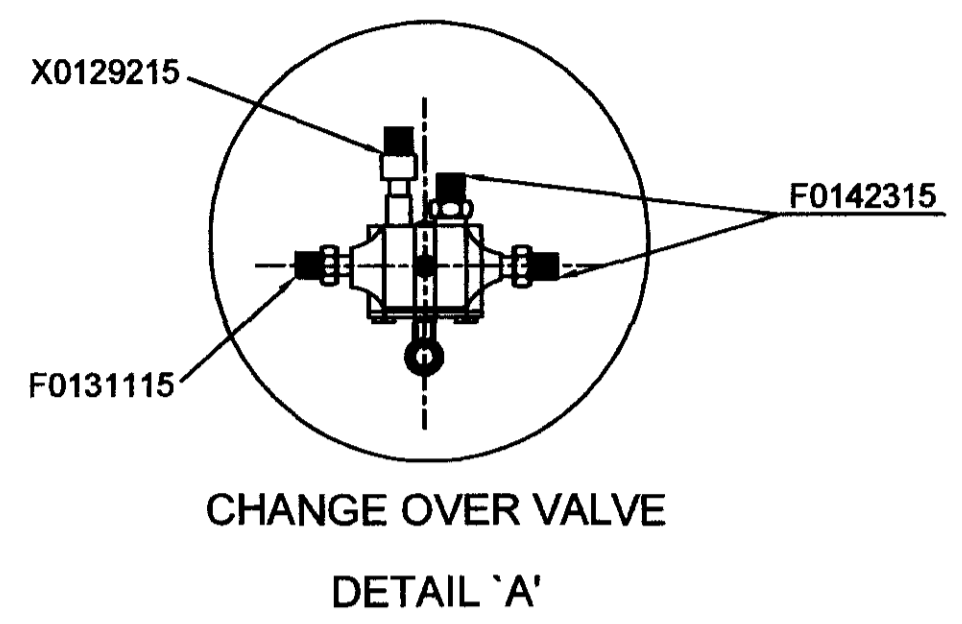


ASBOK  
FIRST ANGLE PROJECTION

SURFACE FINISH AS PER IS:2073 (CLA VALUE)

MICRO INCHES	MICROMETERS
BELOW 8	BELOW 0.2
8 - 15	0.2 - 0.4
15 - 30	0.4 - 0.8
30 - 60	0.8 - 1.6
60 - 125	1.6 - 3.2
125 - 250	3.2 - 6.4

**VFJ**



ALTERATIONS	ED	DATE	SUFFX	MICRO FILMED
IN HOSE ASSY TO PT NO. B4457301 END FITTING F0112615 WAS F0112715. DIMN 2760 WAS 2910. DIN 021626 GVS/SN	27	05	A	
QTY OF B4439703 - 1 NO WAS 2 NOS.				
QTY OF F3131415 - 2 NOS & F4930430 - 2 NOS WERE 4 NOS & 4 NOS. RESPLY. B4439704 - 1 NO ADDED	01	06	B	
DIN: 021661 GVS/SN				
QTY OF B4439703 - 2 NOS WAS 1 NO. B4439704 - 1 NO DELETED. EDM 010295 GVS/SN	13	09	C	

PART NO	DESCRIPTION	DIA mm	LENGTH mm	HOSE ASSY. - TYPE (ELBOW / STRAIGHT / BANJO)	QTY
SUCTION LINE					
B44 573 01	S/A OF HOSE-FUEL CH.OVER VALVE TO WATER SEPARATOR	12	2760	TYPE - A	1
B44 573 02	S/A OF HOSE-WATER SEPARATOR TO FUEL FILTER	12	460	TYPE - B	1
B44 573 03	S/A OF HOSE-FUEL FILTER TO FIP	12	1785	TYPE - B	1
B44 573 04	S/A OF HOSE-TANK2 TO TANK 1	12	1730	TYPE - C	1
RETURN LINE					
B44 573 05	S/A OF RETURN HOSE FROM FUEL PUMP TO FUEL CH.OVER VALVE	REF DRG		TYPE - D	1
B44 573 06	S/A OF HOSE- FUEL TANK1 TO FUEL CH.OVER VALVE	REF DRG		TYPE - E	1
B44 573 07	S/A OF HOSE FUEL CH.OVER VALVE TO FUEL TANK2	REF DRG		TYPE - D	1

HOSE ASSY INDVL. PART NO. DETAILS

PART NO.	PVC HOSE	CORR. HOSE	ELBOW (BEND 90°) ADAPTOR	STRAIGHT ADAPTOR	NUT	BANJO
B44 573 01	F19 416 60	X19 062 60	Ⓐ F01 126 15 /	-	F35 697 15	X3105815
B44 573 02	F19 416 60	X19 062 60	-	-	-	X3105815
B44 573 03	F19 416 60	X19 062 60	-	-	-	X3105815
B44 573 04	F19 416 60	X19 062 60	F0112615	F01 127 15	F35 697 15	-

STAGE	CHECKED	DATE	APPROVED	DATE	ALTERATION LEVEL
I	GVS	16.04.05	S.N.	16.04.05	#
II	GVS	16.04.05	S.N.	16.04.05	#
III	GVS	16.04.05	S.N.	16.04.05	B
WORK	N.S	04.04.05	WORKED	DATE	
CHECKED	G.V.S	16.04.05	M.E.P	DATE	
APPROVED	S.N.	16.04.05	S.N.	DATE	

ASHOK LEYLAND LTD., HOSSUR

UNLESS OTHERWISE SPECIFIED

SURFACE PROTECTION: FINISHED COMPONENTS TO BE PREPARED TO CLASS 'C' AS PER IS:2018 AND APPLIED IMMEDIATELY WITH ZINC PHOSPHATE GREY PRIMER TO ALPS OR UNFINISHED SURFACES TO BE APPLIED WITH RUST PREVENTIVE OIL TO IS:1154.

WORKING TOLERANCES FOR OPEN DIMENSIONS WILL BE AS PER IS:2102

DEVI	30	100	315	1000	2000	> 2000
±0.1	±0.15	±0.2	±0.3	±0.4	±0.5	±0.6

SHARP EDGES ARE TO BE REMOVED. ANGULAR TOLERANCE AS PER IS:2102. METRIC SCREW THREADS SHALL CONFORM TO THE LIMITS AND TOLERANCES SPECIFIED IN THE CURRENT IS:4218. CLASS 4g EXTERNAL OR 4H INTERNAL.

DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN MM.

SPECIAL INSTRUCTION / NOTE:

- Ⓐ = IMPORTANT DIMENSIONS
- Ⓑ = CRITICAL DIMENSIONS
- Ⓢ = 100% INSPECTION REQUIRED
- Ⓣ = SAFETY CRITICAL DIMENSIONS

SL. NO.	PART NUMBER	DESCRIPTION	MATERIAL	QTY
BILL OF MATERIALS				
REF PART NO.	F9698600	ISSUED UNDER		MICROFILMED
SUPERSEDES		-S/N / I/N	DATE	BY
S/A PART NO.	A4457300	021763	30-04-05	DATE
WEIGHT	ROUGH	FINISH	SUPPLIER'S DRAWING APPROVAL REQUIRED	YES NO
SCALE	NTS	APPROVAL NUMBER		
SPEC. NO.	ALPF255	ISSUED STD.		

REVISIONS	STATION	DESCRIPTION
	STALLION MKIII BS2	G/A OF FUEL PIPING
PART NO.	B 4 4 5 7 3 0 8	C
SHEET NO.	1	OF 1