

THIS DOCUMENT AND THE INFORMATION CONTAINED IN IT ARE PROPRIETARY AND CONFIDENTIAL TO OFT. NO PERSON OR ENTITY IS ALLOWED TO COPY, REPRINT, REPRODUCE OR PUBLISH ANY PART OF THIS DOCUMENT, NOR DISCLOSE ITS CONTENTS TO OTHERS, NOR MAKE ANY USE OF IT, NOR ALLOW OR ASSIST OTHERS TO MAKE ANY USE OF IT UNLESS BY THE PRIOR WRITTEN EXPRESS AUTHORIZATION OF OFT AND THEN ONLY TO THE EXTENT AUTHORIZED. COPYRIGHT-OFT.

SHEET REV RECORD

ALL SHEETS ARE THE SAME REVISION

REVISION RECORD

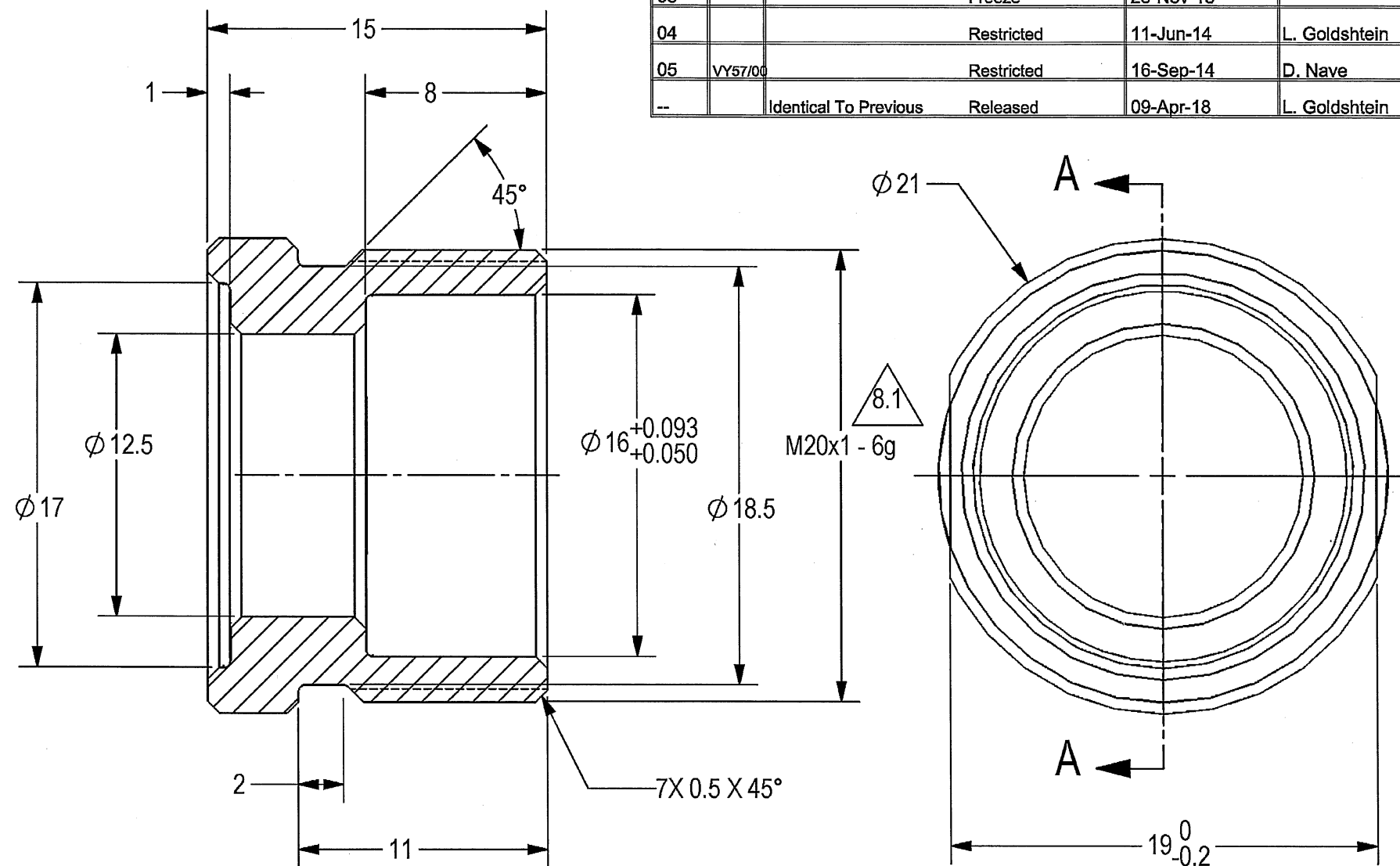
REV	ECO	DESCRIPTION	DATE	APVD	
02		Freeze	06-Nov-13		
03		Freeze	28-Nov-13		
04		Restricted	11-Jun-14	L. Goldshtein	
05	VY57/00	Restricted	16-Sep-14	D. Nave	
--		Identical To Previous	Released	09-Apr-18	L. Goldshtein

NOTES:

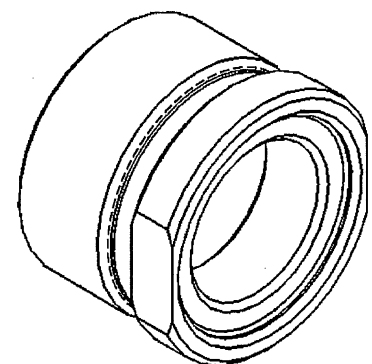
- INTERPRET THIS DRAWING IAW ASME Y14.100M.
- MATERIAL: ALLOY STEEL BAR RND SAE 4130 NORMALIZED PER SAE-AMS-S-6758 OR SAE 4340 NORMALIZED PER SAE-AMS-S-5000.
- UNLESS OTHERWISE SPECIFIED, UNDEFINED MACHINED FILLET RADII SHALL BE 0.2...0.3.
- DEBURR AND REMOVE SHARP EDGES, APPROX. 0.2X45 Deg.
- ALL DIMENSIONS ARE AFTER HEAT TREATMENT AND BEFORE COATING.
- GENERAL TOLERANCES ACCORDING TO ISO 2768-m.
- HEAT TREATMENT TO 35 ± 3 HRC PER AMS 2759/1.
- COATING: A DRY FILM LUBRICATION IN A FLUOROPOLYMER ORGANIC RESIN CLASS 2 COLOR MATTE BLACK TYPE I; 5-13 MICRON THICK PER VS-1-3-1-165 (OR EQUIVALENT).
- 8.1 PROTECT THREAD AFTER PHOSPHATE.

9. QUALITY ASSURANCE PROVISIONS:

9.1. QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD00012P.
- PARENTHETICAL FIGURES ARE FOR REFERENCE ONLY.
- PACKAGING AND PACKING: THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURER'S BEST COMMERCIAL PRACTICE.
- IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER. CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.



SECTION A-A



(WEIGHT APPROX.: 0.015 Kg)

SEE ATTACHED MEDIA

UNLESS OTHERWISE SPECIFIED		SIGNATURE	DATE	<p><b>ORDNANCE FACTORY</b> <b>TIRUCHIRAPPALLI</b></p>	FOR: ROTOR ASSY
DIMENSIONS ARE IN MM PER ASME Y14.5-2009		DRAWN	11/2/20		TITLE
TOLERANCES		CHECKED		NUT	
LINEAR	ANGULAR	HOS/DDO	3/1/20		SIZE
SEE NOTE 6	SEE NOTE 6	OFFICER/PRODN		B	2291A
1st ANGLE PROJECTION		OFFICER/QC		DWG NO	
		OFFICER/DDO		074267A-00	
PROJECT OFFICER	SURFACE TEXTURE IN Micro Meter			SCALE 4:1	AUTOMATED DRAWING (SW)
				SHEET 1 OF 1	
		PLM Control	WIP	074267A-00 NUT	