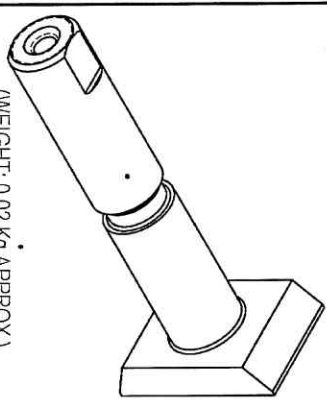


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NOTES:

1. INTERPRET THIS DRAWING IAW ASME Y14.100M.
2. MATERIAL: ALLOY STEEL PLATE SAE 4130 NORMALIZED PER SAE-AMS-6345 OR SAE 4340 NORMALIZED PER AMS-6359.
3. UNLESS OTHERWISE SPECIFIED, UNDEFINED MACHINED FILET RADI SHALL BE 0.2.. 0.3.
4. DEBURR AND REMOVE SHARP EDGES, APPROX. 0.2X45 Deg. BEFORE COATING.
5. ALL DIMENSIONS ARE AFTER HEAT TREATMENT AND GENERAL TOLERANCES ACCORDING TO ISO 2768-m.
6. HEAT TREATMENT TO 35+3 HRC PER AMS 2759/1.
7. COATING: A DRY FILM LUBRICATION IN A FLUOROPOLYMER ORGANIC RESIN CLASS 2 COLOR MATTE BLACK TYPE I; 5-13 MICRON THICK PER VS-1-3-1-165 (OR EQUIVALENT).
8. PROTECT DEFINED THREAD AFTER PHOSPHATE.
9. QUALITY ASSURANCE PROVISIONS:
 9.1. QUALITY ASSURANCE PROVISIONS FOR THIS ITEM PER RDMQD0012P.
 9.2. MAJOR CHARACTERISTICS NRS 101.
10. PARENTHEICAL FIGURES ARE FOR REFERENCE ONLY.
11. PACKAGING AND PACKING: THE FINISHED PART SHALL BE PRESERVED AND PACKAGED IN ACCORDANCE WITH MANUFACTURERS BEST COMMERCIAL PRACTICE.
12. IDENTIFY PER MIL-STD-130 PARA 4.1.B, BY LABELING ITS CONTAINER WITH THE PART NUMBER, CHARACTERS MINIMUM TEXT HEIGHT 1.25 MM.



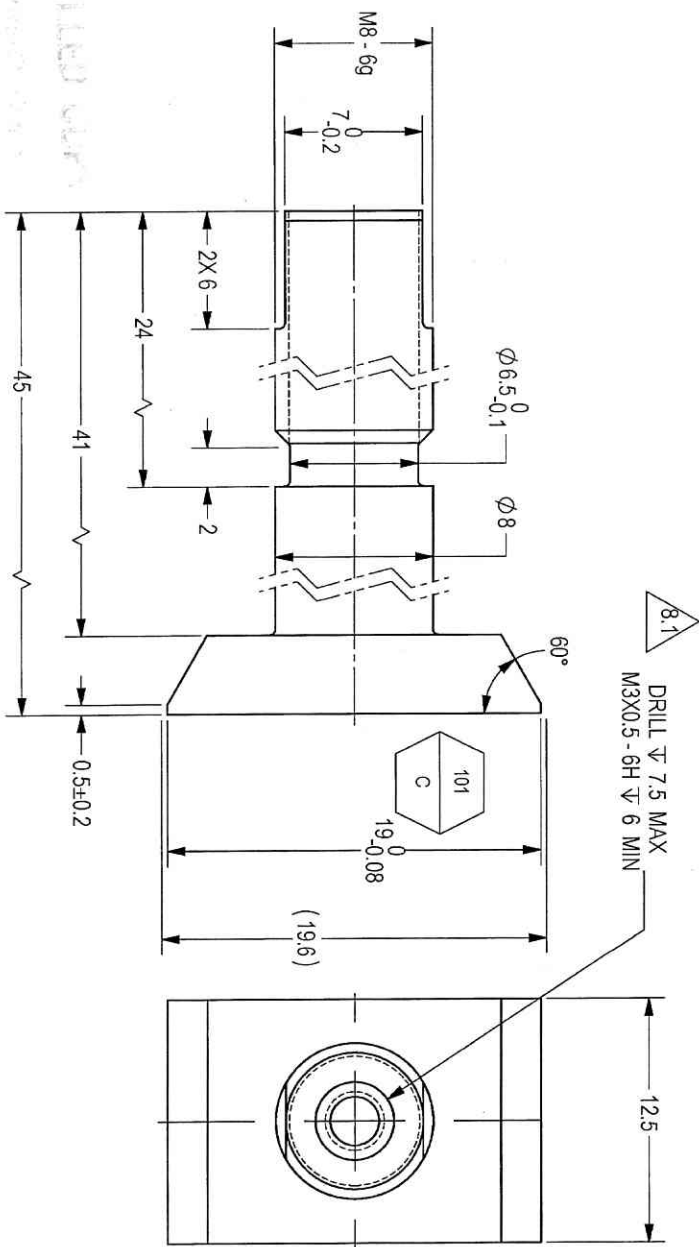
DWG NO. 065603A-00

SHEET REV RECORD

ALL SHEETS ARE THE SAME REVISION

REVISION RECORD

REV	ECO	DESCRIPTION	DATE	APVD
02		Freeze	25-Aug-13	
03		Freeze	02-Dec-13	L. Goldstein
04		Restricted	02-Jun-14	L. Goldstein
05	VY3706	Restricted	16-Sep-14	D. Nave
T000661 Identical To Previous			Released	09-Apr-18
				L. Goldstein



26.11.2020

3.2

SEE ATTACHED MEDIA

UNLESS OTHERWISE SPECIFIED		SIGNATURE		DATE	
DIMENSIONS ARE IN MM PER ASME Y14.5M-1994		[Signature]		[Date]	
TOLERANCES		CHECKED		TITLE	
LINEAR	ANGULAR	HOS/DDO	[Signature]	SCREW SPECIAL	
SEE NOTE 8	SEE NOTE 6	OFFICER/PRODN	[Signature]	SIZE	DWG NO.
1st ANGLE PROJECTION		OFFICER/QC	[Signature]	B 2291A	065603A-00
SURFACE TEXTURE IN Micro Meter		OFFICER/DDO	[Signature]	SCALE	AUTOMATED DRAWING(SW)
[Symbol]			[Signature]	4:1	SHEET 1 OF 1

PLM Control

ORDNANCE FACTORY
 TRUHRAPALLI

FOR: BLOCK INSTALLATION
 OF: 12.7MM SRCG

42069, 449031 6410