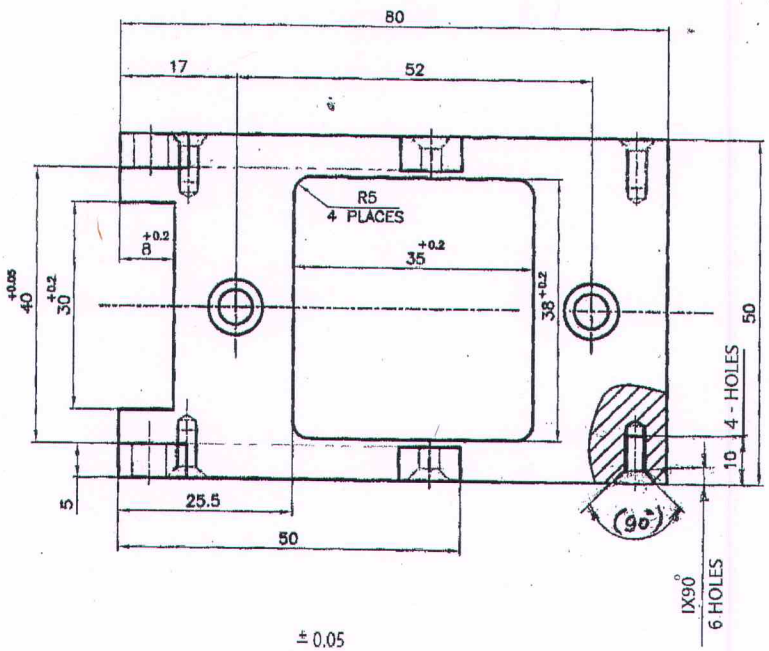

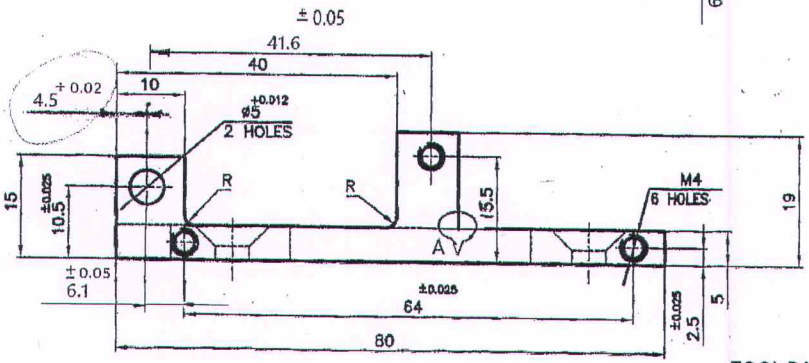

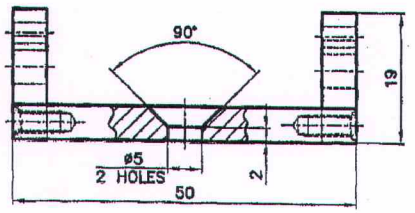

TOOL RADIUS NOT ALLOWED

ENLARGED VIEW OF 'A'

MANUFACTURER GET THE APPROVAL OF SAMPLE SUPPLIED BEFORE BULK PRODUCTION.

MANUFACTURER GET THE APPROVAL OF SAMPLE SUPPLIED BEFORE BULK PRODUCTION.

MATERIAL : AL 7075 WITH T6 CONDITION

DIMENSIONS GIVEN ARE SUITABLE FOR HARD ANODIC COATING

DIMENSIONS ARE IN mm.
SHARP CORNERS SHOULD BE BLUNT TO R0.5
IMPORTANT DIMNS. MARKED THUS ⊕
INFORMATION MARKED THUS † TO BE MARKED ON.
UN TOLERATED DIMNS. ARE AS PER IS: 2102(MEDIUM)

HOS/ASSY.

UN CONTROLLED COPY
CERTIFIED CORRECT COPY OF APPROVED DRAWINGS AT THIS DATE 15.06.2021
DESIGN & DRAWING OFFICE,
ORDNANCE FACTORY, TIRUCHIRAPPALI -620 016.

PART NO.	DESCRIPTIONS	NO OFF	MATERIAL	TREATMENT	REMARK

	SIGNATURE & DATE.	SUB: BASE SIGHT GLASS 95% FINISHED	SCALE 2:1
TRACED		FOR: SIGHT ASSY. GROUP	
DRAWN	S. Venkat 15/1/21	OF: 40mm MGL	STORE DRG. 44P 4001*2
CHECKED		DES.REF.NO. 30P 4001*2	
HOS/D&DO	P. Ramesh	DRG. No.: TEND - 2662	OPERATION
NODAL OFFICER		ORDNANCE FACTORY TIRUCHIRAPPALLI–16.	SHEETS:
OFFICER/ D&DO			SHEET No.:
AMENDMENTS	SIG. & DATE	APPROVED ON. 29/01/2021	