

141-20

2L-29562-72

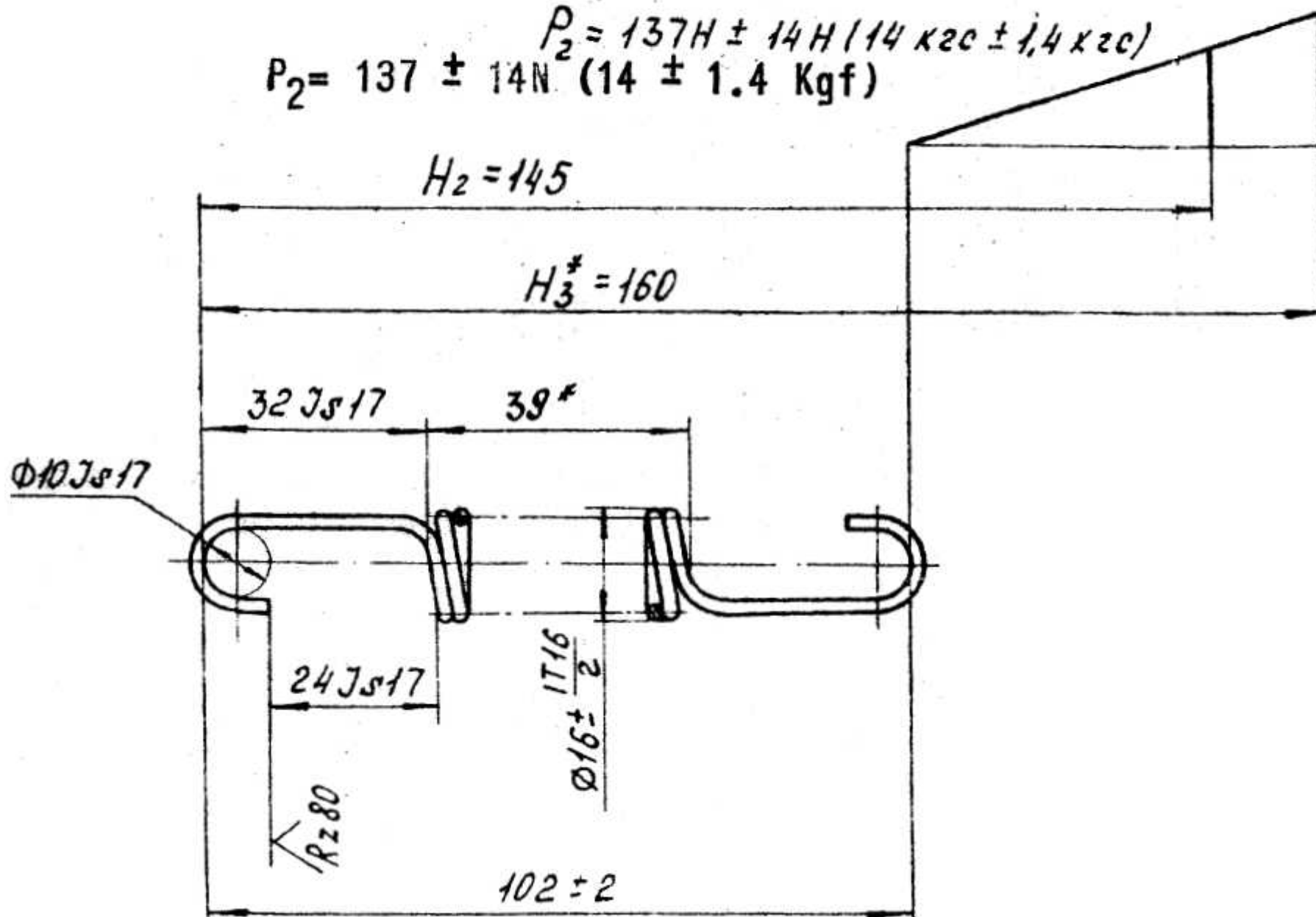
DS. CAT No

5360-002349

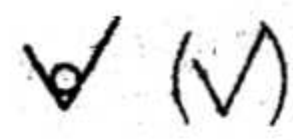
$P_3^* = 186N (19 \text{ Kgf})$

$P_3^* = 186H (19 \text{ Kzrc})$

$P_2 = 137 \pm 14N (14 \pm 1.4 \text{ Kgf})$
 $P_2 = 137H \pm 14H (14 \text{ Kzrc} \pm 1.4 \text{ Kzrc})$



FIRST ANGLE PROJECTION



ID = 72
01-02-02

- $G^* = 78.5 \text{ GPa} (8000 \text{ Kgf/mm}^2)$.
- $\tau_3^* = 1 \text{ Gpa} (100 \text{ Kgf/mm}^2)$.
- Direction of coil is arbitrary.
- $\Pi = 18.5$.
- to be tested by tensioning for 12 hrs.
- Coating - chemical phosphating, Hastened, Chromium, Oil finished.
- * Dimensions and parameters are given for reference.
- Turn of hook ends relative to each other is 15° Max.
- Mark letters "u" and "K" on the tag.
- Other technical requirements are as per group 2 of Class II GOST 16118-70.

ALT MATL:- SPRING STEEL GRADE 5 CODE M TO BS 5216-75 OR GR 4 TO IS 4454-PT 1-81.

COATING:- PHOSPHATING TO SPECN JSS: 0465-01, CLASS II/ III, FINISH 13 (g).

Alt. Matl. : For T-90
IS : 4454, Pt-1, 1981, Steel Wire Gr. 3

जांची गई सही प्रति
CERTIFIED CORRECT COPY OF
मुद्रित रेखाचित्र की
SEALED DRAWING AS ON
कृते नियंत्रक गुणता
FOR CONTROLLER OF QUALITY
आश्वासन (क.वा.आ.) आवडि चेन्नै 54
ASSURANCE (AVA) AVADI CHENNAI 54

DS. CAT No		5360-002349		2A26	
ISSUE		DATE		REFERENCE	
APPROVED				28-3-84	
CHECKED				28-3-84	
DRAWN				28-3-84	
MATERIAL: WIRE I-2				GOST 9389-75.	
SPRING				Rijji	
SHEET		MASS		SCALE	
1 of 1		0-02		1:1	
C.QA(AVA)AVADI					

11.7.12 0091-AVA ALT. MATL ADDED FOR(T-90)
 18814-W HINDI NOMENCLATURE ADDED
 17356-W ALT MATL & NOTE REG COATING ADDED.
 17058-W PROV. SEALING CANCELLED AND DRG SEALED
 16881-W DS. CAT No ADDED.
 16313-W PROV. SEALED PROV