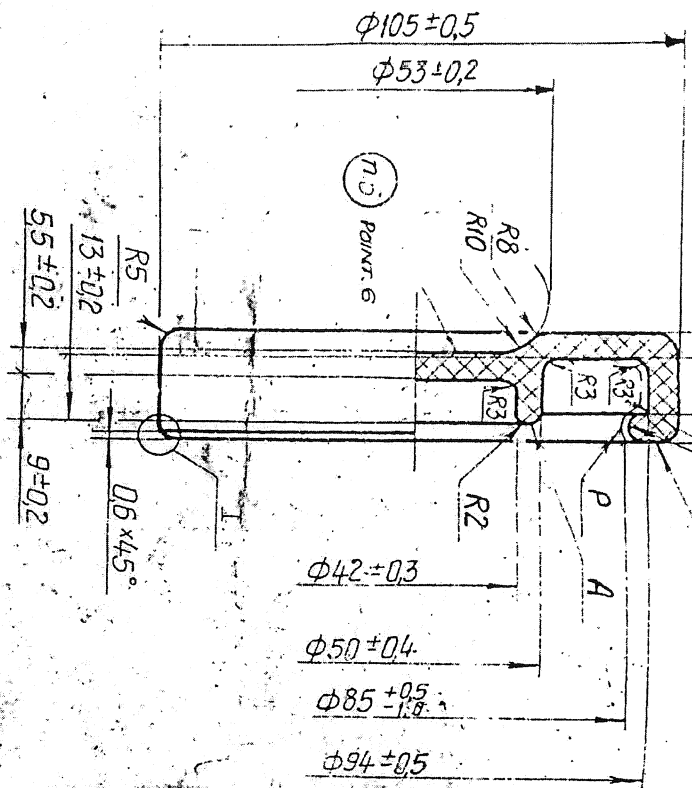


34 10 206

INDIGS MATL.: - ACRYLONITRILE
 BUTADIENE RUBBER COMPOUND TO SPECN
 INC/ME/914 (PROV) GRADE 'C' OR 'D'
 HARDNESS: 55 TO 70

FIRST ANGLE PROJECTION



I BADUOHM I VARIJENT
 M1:1
 SCALE 1:1

17988-W	INDIGSNATL AMENDED	17988-W	INDIGSNATL AMENDED
20-6-94		17785-W	INDIGS MATL AMENDED
5-11-93		17659-W	INDIG MATL AMENDED
7-7-93		17633-W	INDIGS MATL AMENDED
23-5-93	ADDED	16610-W	CODE 253151 WAS
1-12-87	CODE 251951		

16360-W DRG SEALED PROV
 3-9-85

1. DIMENSIONS ARE ENSURED BY MOLD.
2. ROUGHNESS OF MOLDING SURFACES 0.32
3. CAVITIES AND MOLDING FLOW OF HEAD A SHOULD BE AS PER THE STANDARD.
4. PARTING BEAM UPTO 1mm WITH A THICKNESS UPTO 0.3mm IS ALLOWED.
5. OTHER REQUIREMENTS ARE AS PER SPECS. TY 005.216-75 ON PT.4/1 OF CODE 253151.
6. THE FOLLOWING SHOULD BE MARKED ENGRAVING PRINTS OF MOLD. COMPONENT No. 902.01.401 ; MANUFACTURING PLANTS TRADE MARK ; SERIAL No. OF THE MOLD AND SEAT WITH PROJECTION OF TYPE 3.5 COST 2.304-68 ON SURFACES OF COMPONENT NOT EXCEEDING 0.15 - 0.2.
7. ALTERNATE MATERIAL - RUBBER MIXTURE 93-1 TY 38005.1166-73 AND 40 - 68 - 1 SPECS. TY 38-005.1166-73.
8. P. MATING SURFACE.
9. MANUFACTURING DATE AND ACCEPTANCE SIGN SHOULD BE MARKED ON TAG.
10. DONOT CARRY OUT TESTS OF READY-MADE ARTICLES.
11. TECHNICAL REQUIREMENTS FOR ALTERNATE MATERIAL SHOULD BE AS PER TY 38.005.839-70 WITH VISUAL INSPECTION GRADING IN COMPLIANCE WITH P.2.5 OF TABLE 3 OF GROUP NUMBER PT.4 - B.
12. MANUFACTURING PLANTS TRADE MARK MAY NOT BE MARKED.
13. RECESS FLASHES HAVING A DEPTH UPTO 1mm AROUND THE PARTING SEAM OF MOLD ON SURFACES B ARE ALLOWED.
14. IDLE SURFACES ARE PERMITTED TO BEAR THE FOLLOWING FLAWS:
 - a) DEFLECTIONS, DEPRESSIONS AND CAVITIES WITH A DEPTH UPTO 1mm;
 - b) INCLUSIONS AND TRACES OF INCLUSIONS WITH DEPTH UPTO 1.5mm AN AREA UPTO 2 mm²
 - c) MOLDING FLAWS TO A DEPTH UPTO 0.1mm, WITH AN AREA UPTO 3% OF COMPONENT SURFACE.

ISSUE	DATE	REFERENCE	
APPROVED	07/11/81	M1/1	
CHECKED	08/11/81	M1/1	
DRAWN	08/11/81	M1/1	

902.01.401		5/1-1	
PLUG			
SHEET	MASS	SCALE	
1 OF 1	0.084	1:1	