



GEN TOL. MEDIUM CLASS
 TO IS:2102
 DRAWING CONVENTIONS CONFORM TO INDIAN STD.
 DIMN. IN mm UNLESS OTHERWISE STATED.

86103 03 02 01 01 007 00PA

NOTE: BEFORE MANUFACTURING FOR QA & QC REFER QUALITY ASSURANCE PLAN
 (SPECIFICATION NO. ARDE/PINAKA/SPECN & QAP/WH-03 ISSUE : 1.0, Rev No. : 4)

F. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	CO
DRN. SRE 2181-2	27/3/2015	CHD:SCB (170)				
DATE: 27/3/2015	DATE: 27/3/2015	FOR DIRECTOR	MATERIAL:			
APPROVED: RAO			ALUMINIUM ALLOY TO IS: 738-1994,			
DATE: 27/3/2015			DESIGNATION NO.: 64430			
			PROTECTIVE FINISH:			
			ANODIZING TO IS 1868:1996, AC10			
			ASSEMBLY DRG NO.: 8603 03 02 01 01 000 00PA			
			TITLE:			
			EST. MASS:			
			0.48 kg			
			DESIGN AUTHORITY:			
			ARDE			
			Pushan, Pune-21			
			DRAWING No.:			
			86103 03 02 01 01 007 00PA			
			PART No.:			
			IS CAT No.:			
			ANSIP:			

V S MARKKHANIS
 Jr. Tech Officer
 Dy Asstt. Controller



CONTROL COPY No. 3

1 2 3 4 5 6 7 8

1 2 3 4 5 6 7 8