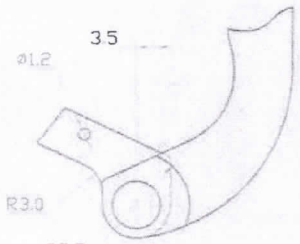
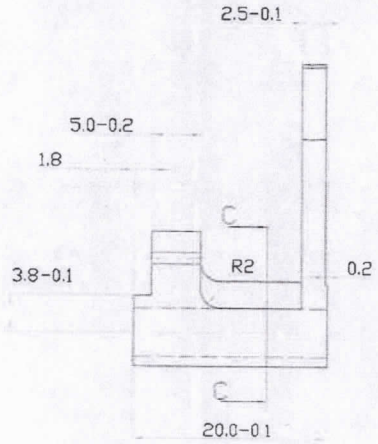
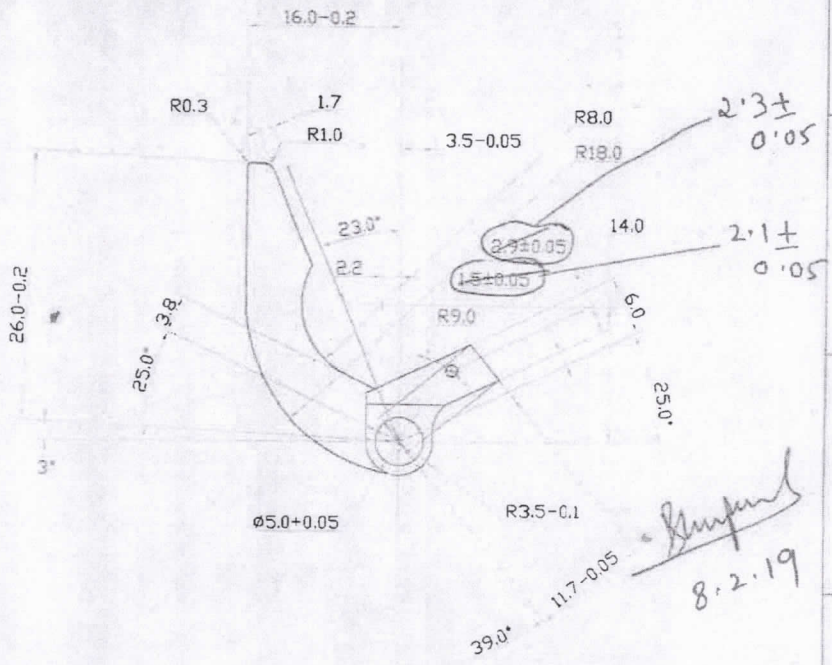
DRG. No.	IC	SS	S	AA	A	C	SST
	0204	03	02	02	18	008	00DD

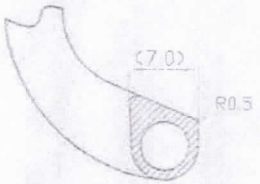
GEN. TOL. FINE/MEDIUM/COARSE CLASS TO IS:2102

DRG. CONVENTIONS CONFIRM TO INDIAN STD. DIMN. IN mm UNLESS OTHERWISE STATED









SECTION C-C

आरेखण की सही प्रमाणित प्रतिलिपि दिनाँक.....
Certified correct copy of drg. or 23/10/20
Jr.
STANDARD CELL

NOTES:
1) REMOVE ALL SHARP EDGES AND BURRS
2) HEAT TREATMENT : CASE HARDENED TO A DEPTH OF 0.13-0.26 HARDENED & TEMPERED TO 500-550 H.V.
3) TOLERANCE FOR ANGLES ±30' UNLESS OTHERWISE STATED
4) ALT.MATERIAL : MIM 9310 (AISI 9310 EQIVALENT) HARDNESS-500-600 HV CASE DEPTH-0.1 TO 0.3mm

Sr. No.	DATE	AUTHORITY	BRIEF RECORD	ZONE	CD	GO
3	07/09/16	M-35	DIMN. 11.7-0.05 WAS 12.0-0.05	C.D-7		
2	18/11/15	M-29	ALT.MATERIAL MODIFIED	F-12		
1	14/7/15	M-27	ALT.MATERIAL ADDED	F-12		

DRN. PRANAV	CHD.
APPD. DATE 07/09/2016	For Director
SEALED DATE	
SCALE 2:1	EST. MASS
DESIGN AUTHORITY: ARDE PUNE 411021	

MATERIAL:
STEEL TO IS: 4432 1988, Gr 13Ni13Cr3 (En-36B)

PROTECTIVE FINISH: PHOSPHATED TO SPECN. IS:3618-1966, CLASS 'B'

TITLE

SEAR SAFETY

DRG. No	IC	SS	S	AA	A	C	SST
	0204	03	02	02	18	008	00DD

PART No. | DS CAT. No. | AHSP