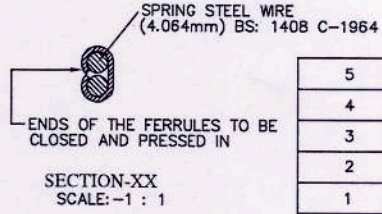


FINISH :- SHOOTLY FINISHED CADMIUM PLATED TO AMINIMUM THICKNESS OF 0.012mm AND CHROMATE PASSIVATED TO SPECIFICATION IS:1572-1968

EMBRITTLMENT RELEASE:-
 FRAME, AFTER CADMIUM PLATING AND PRIOR TO CHROMATE PASSIVATION, SHALL BE MAINTAINED AT A TEMP. OF 150 TO 200° C FOR HALF AN HOUR MIN TO REMOVE HYDROGEN EMBRITTLMENT.

MANUFACTURE PROCESS :- FABRICATION (GEN. ENGG.)

PACKING:-
 EACH FRAME PACK COVER SHALL BE WRAPPED IN TISSUE PAPER AND 5 Nos. THUS WRAPPED BE PACKED IN A SUITABLE CARTON. 10 SUCH CARTONS SHALL BE PACKED IN A C.W.P. (DULY LINED WITH PAPER PACKING WATER PROOF) EACH CARTON SHALL MARKED WITH INITIALS OF THE MANUFACTURER. BE FORE DESPATCH EACH PACKING CASE SHALL BE LEGIBLY AND INDELIBLY MARKED WITH THE FOLLOWING DETAILS :-
 (i) NOMENCLATURE, CAD. No. OF THE STORE AND THE YEAR OF MANUFACTURE.
 (ii) TOTAL No. OF PACKING CASES AND THE No. OF THE INDIVIDUAL PACKING CASS IN A CONSIGNMENT.
 (iii) No. OF CARTONS IN EACH PACKING CASE AND THE QUANTITY IN EACH CARTON.
 (iv) MASS OF THE PACKING CASE IN KG.
 (v) ADDRESS OF THE CONSIGNEE.
 (vi) ADDRESS OF THE CONSIGNOR.

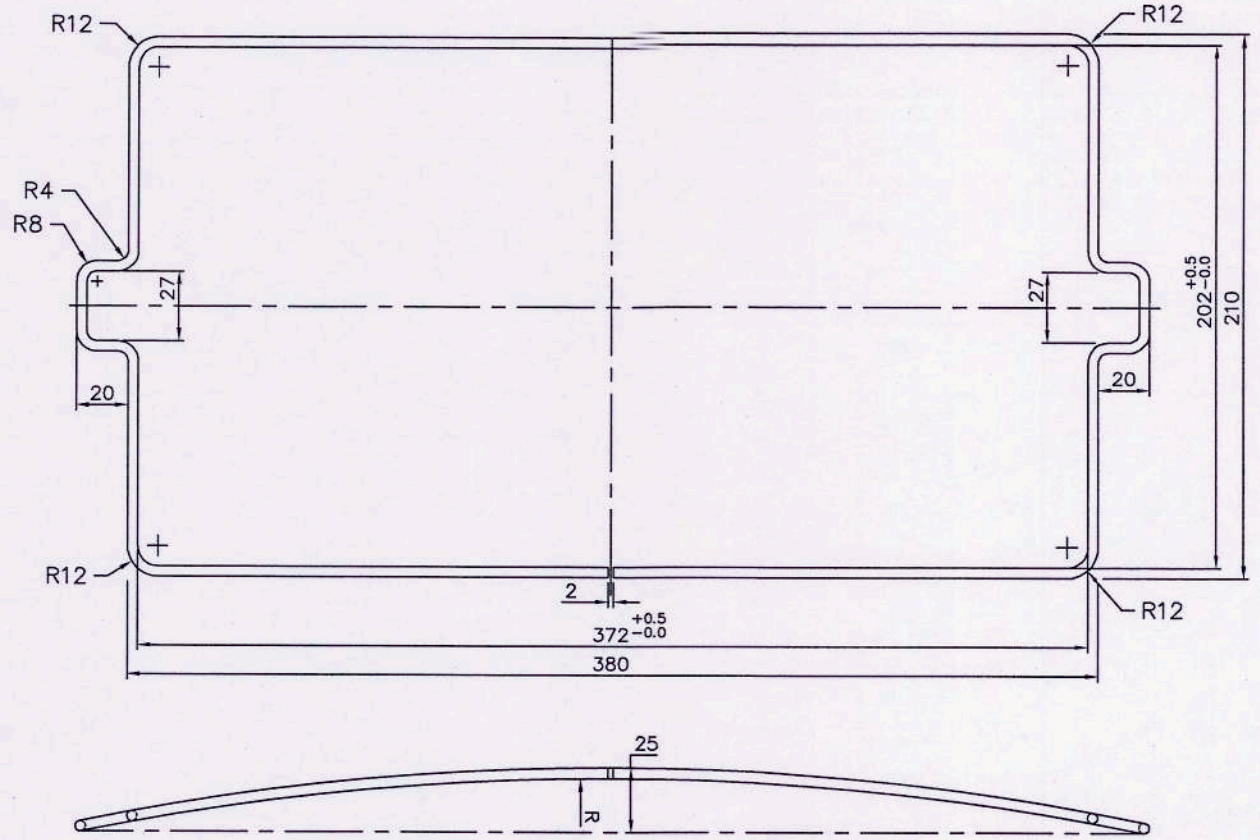


5	FERRULE-B	2	5	2.1.01.19-00 (PROV)
4	FERRULE-B	2	5	2.1.01.19-00 (PROV)
3	SMALL ROD	2	3	2.1.01.19-00 (PROV)
2	INER FRAME	1	3	2.1.01.19-00 (PROV)
1	OUTER FRAME	1	2	2.1.01.19-00 (PROV)
-	ASSEMBLY	-	1	2.1.01.19-00 (PROV)
DTL.No.	NOMENCLATURE	No.OFF	SHEET No.	DRG.No.

DETAIL-INDEX

SCALE: - 1 : 2.5 , 1 : 1	A D R D E AGRA	DRN.	SATTAR	 PROJ. OFFICER./ GROUP OFFICER
DIMENSIONS IN mm	GROUP - PAS	CHD.	J.C.DUTTA	
TOL:- IS 2102 (PART-1) 1993 MEDIUM UNLESS OTHERWISE SPECIFIED	ASSEMBLY			APPROVED PROJ. DIRECTOR./ GROUP DIRECTOR
MATERIAL:- AS GIVEN IN DETAILS				
FINISH:- AS GIVEN IN DETAILS				

1



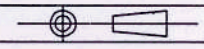
ELEVATION

MATERIAL:- SPRING STEEL WIRE (4.064mm) B.S -1408 C- 1964
 MANUFACTURE PROCESS :- FABRICATION (GEN. ENGG.)

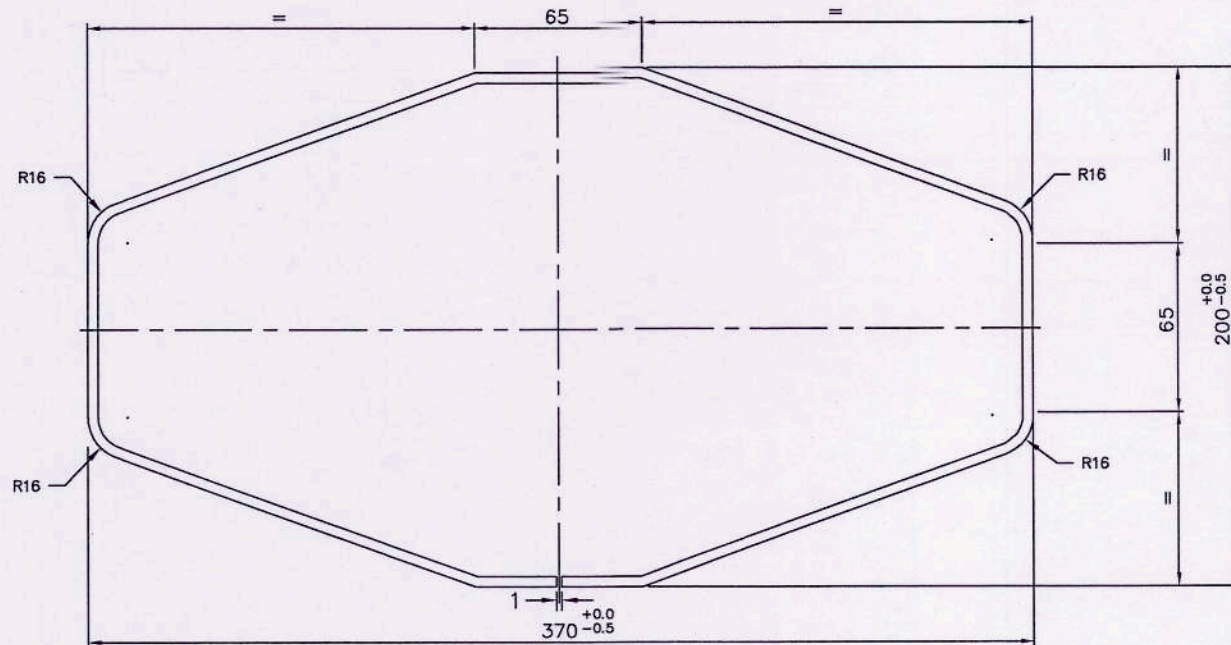
1-OFF

SCALE:- 1 : 2	A D R D E AGRA	DRN.	SATTAR	 PROJ. OFFICER/ GROUP OFFICER
DIMENSIONS IN mm	GROUP - PAS	CHD.	J.C.DUTTA	
TOL:- IS 2102 (PART-1) 1993 MEDIUM UNLESS OTHERWISE SPECIFIED	OUTER FRAME PACK FRAME(RESERVE)			APPROVED
MATERIAL:- AS GIVEN ABOVE				 PROJ. DIRECTOR/ GROUP DIRECTOR
FINISH:- AS PER SHEET No.1	D-10 PARACHUTE SYSTEM			DRG. No.
HEAT TREATMENT:-				2.1.01.19-00

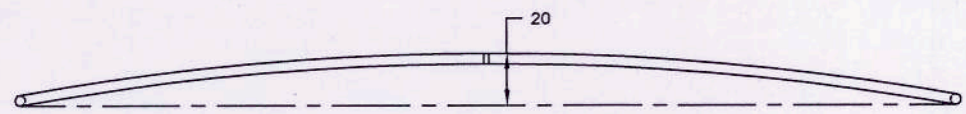
REV.No.	DATE	ZONE	AUTHORITY	BRIEF RECORD	O I/C CAD	HEAD GROUP
1						
2						
3						
4						
5						



(2)



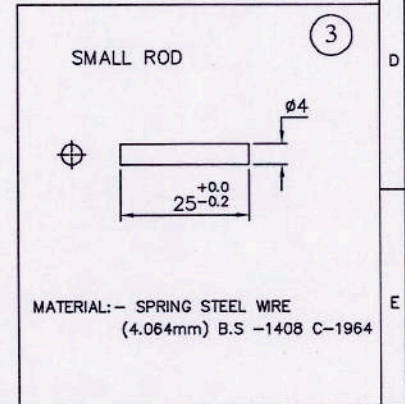
TOP VIEW



ELEVATION

1-OFF

MATERIAL:- SPRING STEEL WIRE (4.064mm) B.S -1408 C-1964
 MANUFACTURE PROCESS :- FABRICATION (GEN. ENGG.)



MATERIAL:- SPRING STEEL WIRE
 (4.064mm) B.S -1408 C-1964

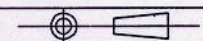
(3)

SCALE:- 1 : 2
DIMENSIONS IN mm
TOL:- IS 2102 (PART-1) 1993 MEDIUM UNLESS OTHERWISE SPECIFIED
MATERIAL:- AS GIVEN ABOVE
FINISH:- AS PER SHEET No.1
HEAT TREATMENT:-

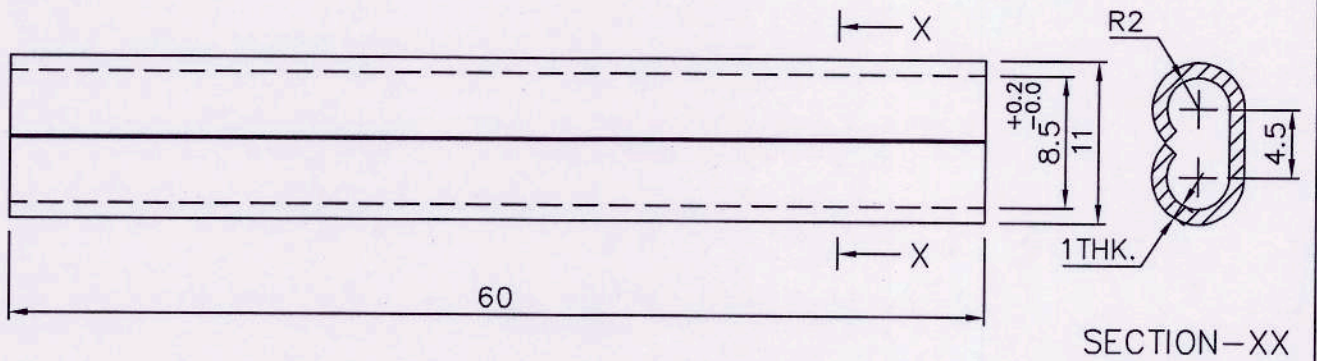
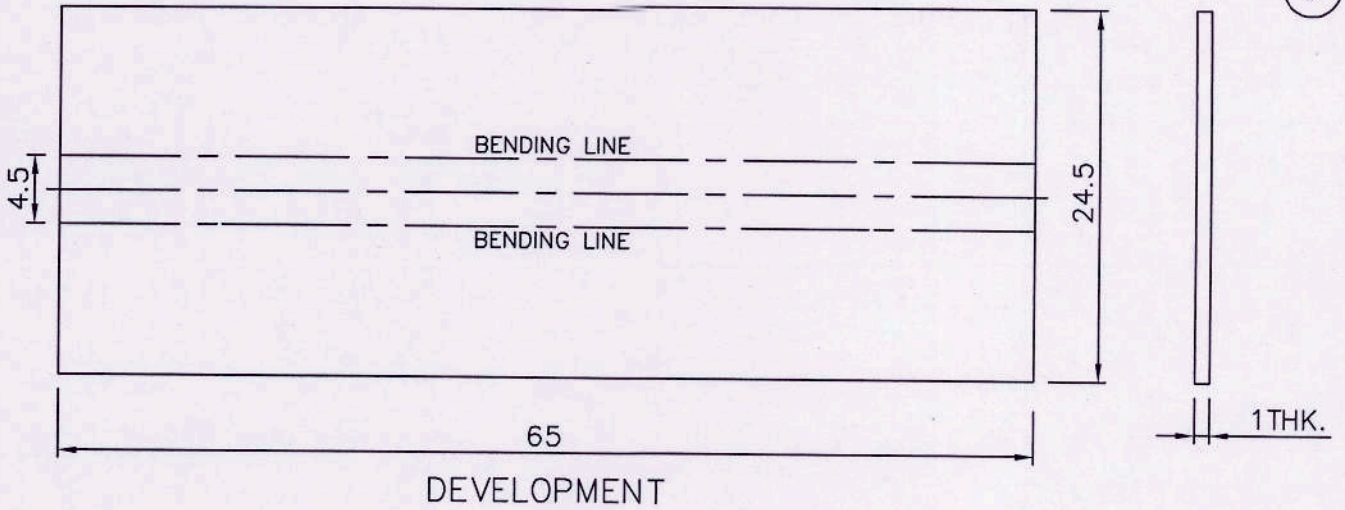
A D R D E AGRA DRN. SATTAR
 GROUP - PAS CHD. J.C.DUTTA
INNER FRAME
PACK FRAME(RESERVE)
D-10 PARACHUTE SYSTEM

APPROVED
 PROJ. OFFICER./ GROUP OFFICER
 PROJ. DIRECTOR./ GROUP DIRECTOR
 DRG. No. 2.1.01.19-00

REV.No.	DATE	ZONE	AUTHORITY	BRIEF RECORD	O I/C CAD	HEAD GROUP
1						
2						
3						
4						
5						



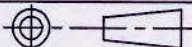
3

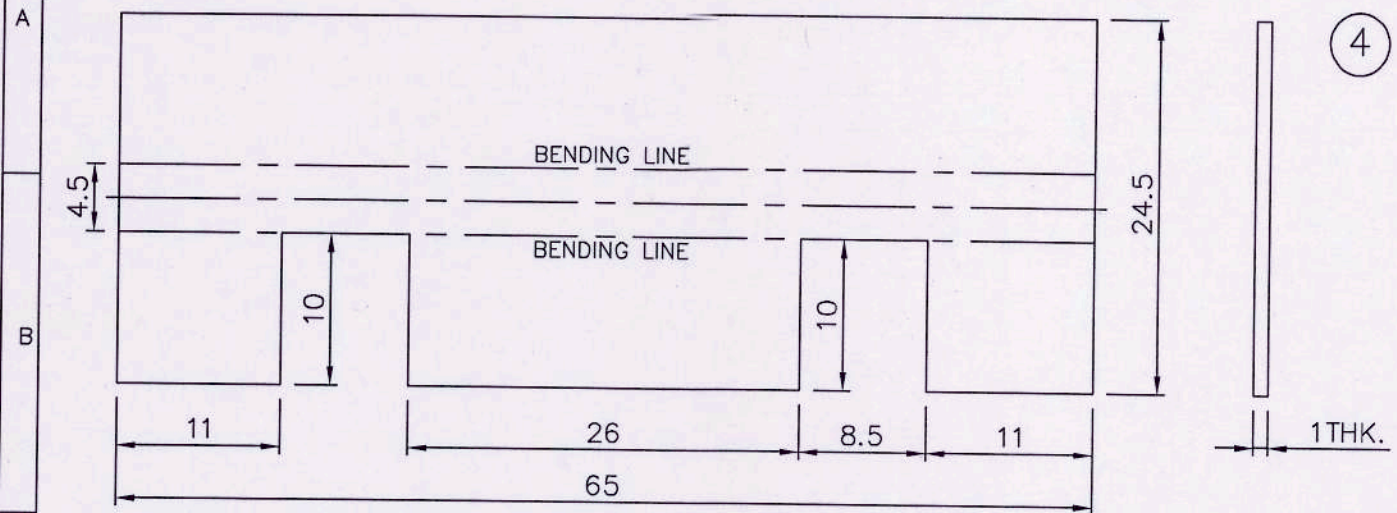


2-OFF

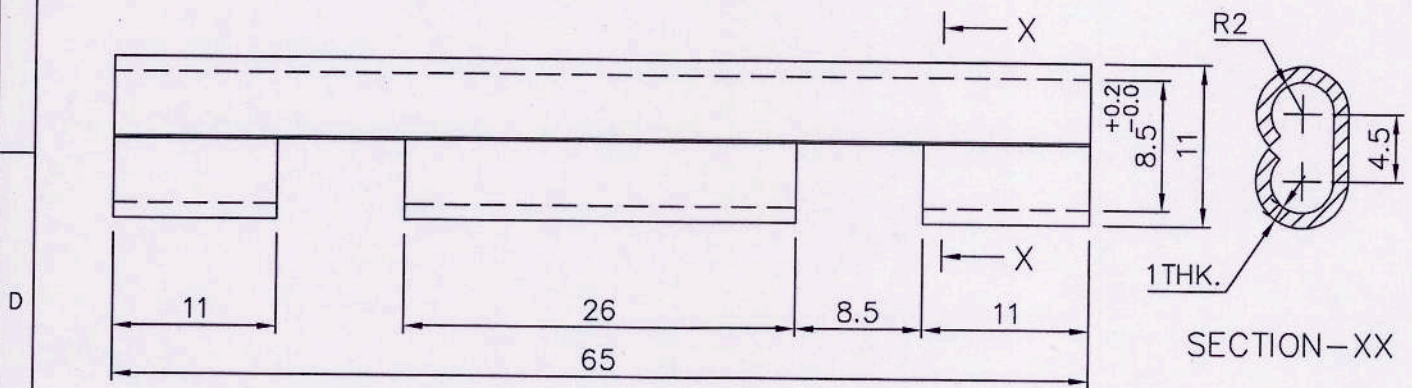
MATERIAL: -MILD STEEL GALVANISED SHEET (20 B.G.) 0.996 mm

Rev.No.	DATE	ZONE	AUTHORITY	BRIEF RECORD			O I/C CAD	HEAD GROUP
SCALE: - 2 : 1			A D R D E AGRA	DRN.	SATTAR	 PRO.OFFR./GROUP OFFICER		
DIMENSIONS IN mm			GROUP: - PAS	CHD.	J.C.DUTTA			
TOL: - JS 2102 (PART-1) 1993 MEDIUM UNLESS OTHERWISE SPECIFIED			FERRULE-A PACK FRAME(RESERVE) D-10 PARACHUTE SYSTEM			DRG. No.		
MATERIAL: - AS GIVEN ABOVE						2.1.01.19-00		
FINISH: - AS PER SHEET No.1								
HEAT TREATMENT: -								





DEVELOPMENT



2-OFF

MATERIAL: - MILD STEEL GALVANISED SHEET (20 B.G.) 0.996mm

Rev.No.	DATE	ZONE	AUTHORITY	BRIEF RECORD			O I/C CAD	HEAD GROUP
SCALE: - 2 : 1			A D R D E AGRA	DRN.	SATTAR	 PRO.OFFR./GROUP OFFICER		
DIMENSIONS IN mm			GROUP: - PAS	CHD.	J.C.DUTTA			APPROVED PRO.DIRECTOR./GROUP DIRECTOR
TOL: - IS 2102 (PART-1) 1993 MEDIUM UNLESS OTHERWISE SPECIFIED			FERRULE-B PACK FRAME(RESERVE) D-10 PARACHUTE SYSTEM			DRG. No.		
MATERIAL: - AS GIVEN ABOVE						2.1.01.19-00		
FINISH: - AS PER SHEET No.1								
HEAT TREATMENT: -								