

DRAWING CONVENTIONS CONFORM TO IS: 696.

SURFACE FINISH :- AS PER IS:3073-67,
WHERE NOT SPECIFIED, SHOULD BE ∇

MATERIAL :-

TEXTOLITE NTK-40 QUALITY I GOST 5-78

ARRANGEMENT OF LAYERS IS PARALLEL TO SURFACE 'B'
SHARP EDGES SHOULD BE BLUNTED TO APPROX. 0.2mm
INTERNAL CORNERS ARE APPROX. R 0.2mm.

COATING :- BAKELITE VARNISH: ∇ 5 C-1 GOST 90178
PRODUCED AS PER OST 3-4018-77.

THICKNESS OF VARNISH LAYER SHOULD NOT BE EXCEEDED (mm)
MARK "K" (DIMENSIONAL ACCEPTANCE) ON A TAG

COATING FOR INDIA :-

AS PER SPEC. 209 TO SPECN. ISS: 8010-77
COATING LAYER NOT TO BE EXCEED 0.1mm

REMAINING TECHNICAL REQUIREMENTS ARE AS PER
QUALITY SPECIFICATIONS.

MATERIAL FOR INDIA :-

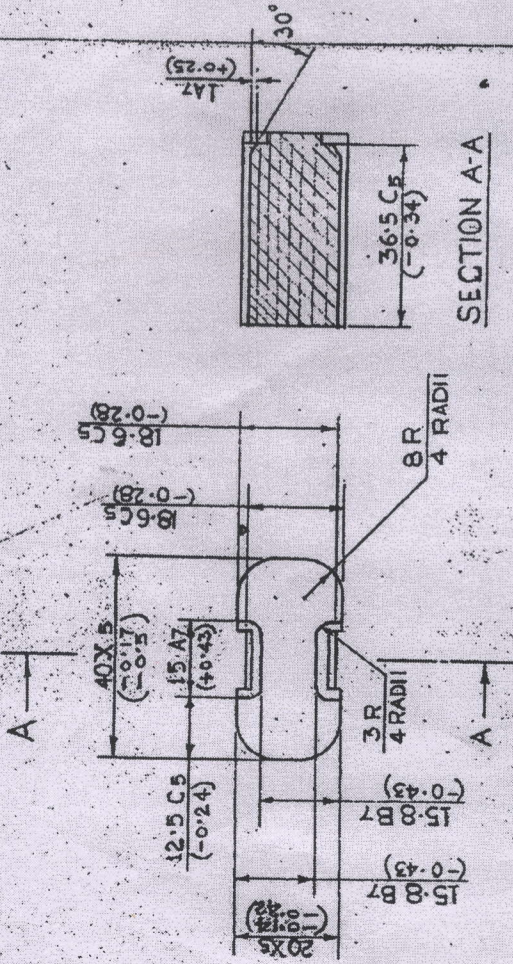
AS PER SPECN. BS: 2572 GROUP 1 TYPE F.1
REMAINING TECHNICAL REQUIREMENTS FOR
MATERIAL SAME AS OF COUNTRY OF ORIGIN.

A 4109

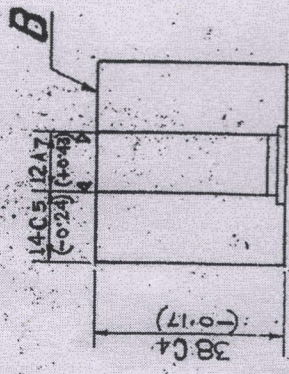
UN CONTROLLED COPY

CERTIFIED CORRECT COPY
OF APPROVED DRAWINGS
AT THIS DATE: 27.6.86

Design & Drawing Office
Ordnance Factory,
Tiruchirappalli 620016



SECTION A-A



DATE	NAME	ASSY. :-	DSCAT. NO. 1005-007277	COASA	CHAPUR
DGN.	DRN.	MATERIAL :- AS STATED			
CHD.	TRD.	DIMENSIONS ARE IN MILLIMETRES			
COMB.		APPROVED DT: 7.1.86			
DT: 26.7.80 - 1/C.D.O		NEG. PREPARED			
SCALE: - 1:1		DESIGNER'S REF.			
SEALED: -		GOLL 4-9			
PREV. DC (1) NO.		DS-CAT. NO.			
18895-SA & 20101-SA		1005-007278			
AUTHY:	DATE	ZONE	BRIEF	RECORD	SIG

26/9/86