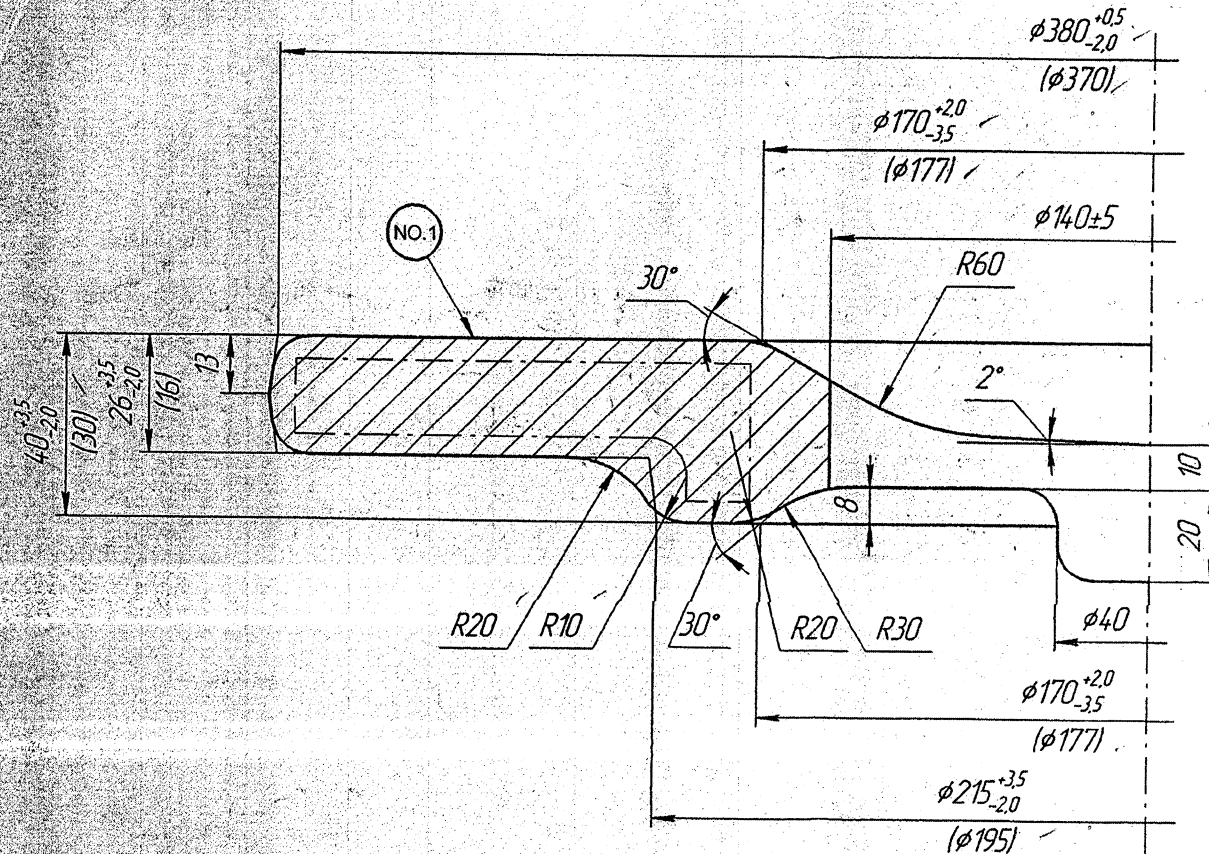


DRAWING NO.
172.43.022/F



TECHNICAL REQUIREMENTS

01. MARK CODE OF SHOP IN-CHARGE.
02. ≤ 256 HB.
03. DE-SCALES (SHOT BLASTING).
04. SURFACE DEFECTS AND RECESSES DUE TO SCALES IN DEPTH UPTO 0.5 OF ACTUAL MACHINING ALLOWANCE IS ALLOWED.
05. DISPLACEMENT (SHIFT OF AXES OF DIES) MAY BE UPTO 1.5 MM.
06. PROJECTION DUE TO DEBURRING MAY BE UPTO 1.8 MM.
07. STAMPED BURR OR CONTINUOUS BURR IN HOLE MAY BE ALLOWED.
08. NON-FLATNESS MAY BE UPTO 1.5 MM.
09. MISALIGNMENT OF BROACHED HOLE MAY BE UPTO 3.5 MM.
10. UN-SPECIFIED FILLET RADII - R 8.
11. UN-SPECIFIED STAMPING DRAFTS - 7°
12. DIMENSIONS IN BRACKETS ARE FOR MACHINING.
13. DIMENSIONS WITHOUT TOLERANCES ARE GIVEN FOR MAKING DIES - NOT TO BE CHECKED.
14. PAINT RED OXIDE.

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MATERIAL	FORGING WT.	
20X2H4A GOST4543-71	27.0 KGS	
ALT. MATERIAL	HAMMER	SCALE
	DG-13	NTS
DRAWN	CHECKED	APPROVED
<i>L. Sathyan</i> 01/07/05	<i>M. Sathyan</i>	<i>S. Sathyan</i>
DRAWING NO.	172.43.022/F	
NOMENCLATURE:	CHEEK	
HEAVY VEHICLES FACTORY AVADI, CHENNAI		