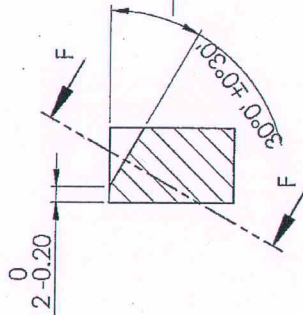
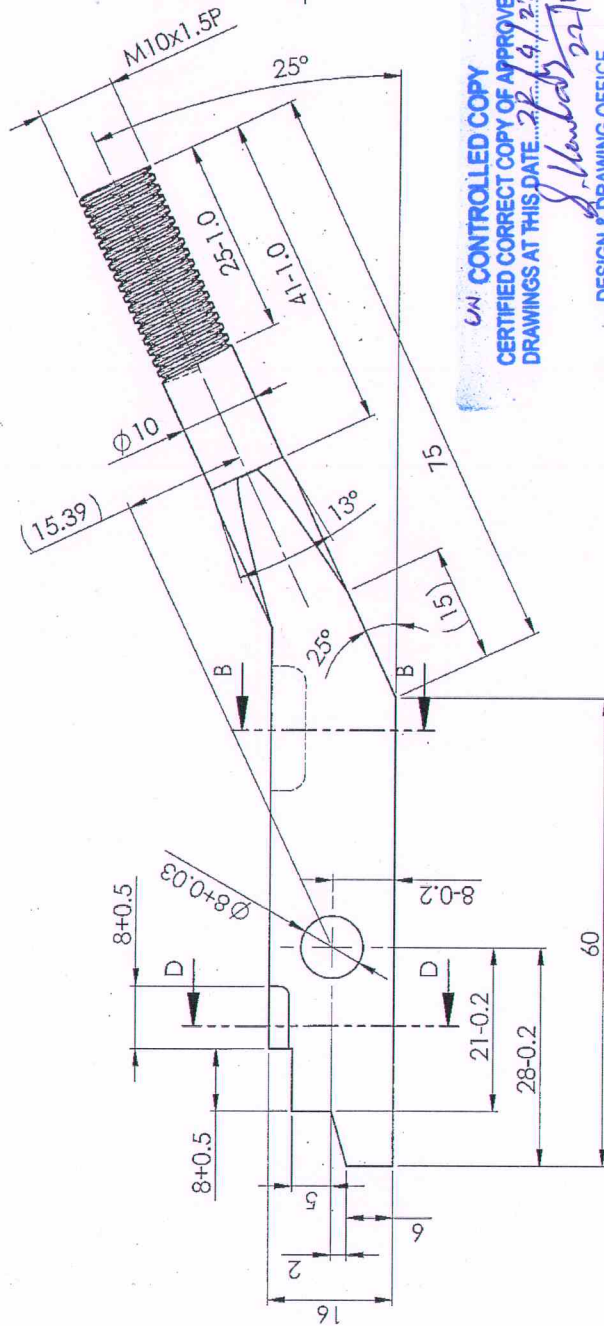
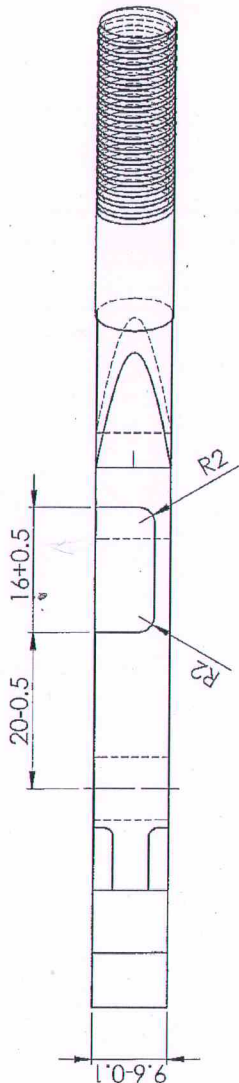
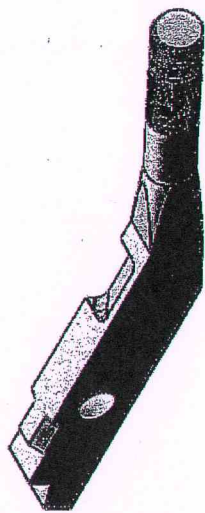


UN CONTROLLED COPY
 CERTIFIED CORRECT COPY OF APPROVED
 DRAWINGS AT THIS DATE: 22/04/22
S. Manoj 22/04/22
 DESIGN & DRAWING OFFICE,
 ORDNANCE FACTORY, TIRUCHIRAPPALLI-620 016.

SAMPLE MUST BE SUBMITTED AND GET APPROVED BEFORE BULK SUPPLY

Material:		DWG Details		SUB:		Do not scale Drawing	
EN - 19		3rd Angle		SIGN		DATE	
Alt. Material:		RE-DRAWN		FOR: 20mm BOLT ASSY		PROJ.: 14.5/20mm AMR	
BS 970 PH-1.1983 709M40		CHECKED		Design Ref		All Dimensions are in mm	
Hardness:		DRAWN		DWG. No.:		QPG -	
34 - 41 RC		DO/QC		A3		WT.	
Finish:		DO/DDO		ORDNANCE FACTORY		(Appx)	
Phosphating to JSS0465-01-1994, Class-I Oil finish		Un tolerated dimensions		TIRUCHIRAPPALLI-16.		SHEET: 1 OF 1	
IS:2102 Medium		SIG.&DATE		AMENDMENTS		8	
11/01/2022		5		6		7	
DA.No. 002/22		6		7		8	
DA.No. 21/21		7		8		9	
DA.No. 006/07		8		9		10	
DIMENSIONS ARE IN mm.		UNTOLERATED DIMENSIONS AS PER IS:2102(MED)		1		2	