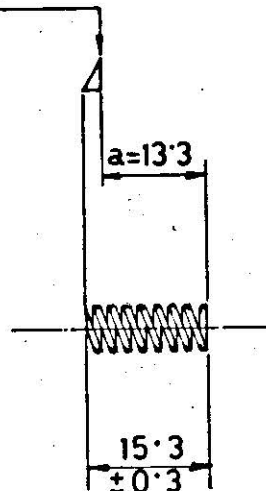


176700-09ES

D.S.CAT.

DIMNS. ARE IN mm.

$P = 2.650 \text{ Kg.}$
 ± 0.750



1. WIRE DIAMETER : 1 ± 0.01
2. MINIMUM NUMBER OF COMPLETE COILS : $6\frac{1}{4}$
AFTER GRINDING (SEE No. 5)
3. MAXIMUM SOLID LENGTH : 7.8
4. HELIX : LEFT HAND OR RIGHT HAND.
5. THE END COILS HAVE TO BE GROUND (SEE No. 2)
6. THE DIMENSION 'D' MAX. IS LIMIT, THAT MEANS
THAT IT SHOULD ALWAYS BE POSSIBLE TO INTRODUCE
THE SPRING INTO A RING. DIA. 'D' MAX. THICKNESS 10.

REMARK FOR THE USER :-

WHEN UTILISED, THE STRENGTH OF SPRING
COMPRESSED TO DIMENSION 'a' MAY GO DOWN
TO 1.500 Kg. WITHOUT OBJECTION.

DC No. 27018-SA, DT. 27-01-2017 : MATERIAL AMENDED

11-6-2002	25393-SA	RECORD OF RECEIPT CANCELLED AND DRG. SEALED AFRESH		<i>San</i> CD	<i>M</i> DAC
18-03-99	24292-SA	PROFORMA CHANGED, NEG. RE-TRACED AND DRG. RE-SEALED AS A RECORD OF RECEIPT.		<i>And</i> CD	<i>g</i> DAC
		PREVIOUS D.C. Nos. 15414-SA, 17636-SA, 21285-SA & 21595-SA.		COPY	COPY
DATE	AUTHY.	BRIEF RECORD	ZONE	I/C D.O.	G.O.
SEALED:- D.C.No. 25393-SA DT. 11-6-2002				SIGN	

DRN	CHD	TRD. S.K.P	COMP. <i>M. Banerji</i>	AH SP	CQA(SA), ICHAPUR
SCALE:- 1:1		EST. MASS		ASSY.	1005-006625
DT. 18-3-99	<i>And</i> I/C; D.O.	APPROVED DT. NEG. RE-TRACED.			
MATERIAL :- IS: 4454 PT-1: 2001 GRADE DH. 1mm.					
H.T./HARDNESS:- STRESS RELIEVED 15 MINUTES AT 260°C				DG NR'S REF.	
PROTECTIVE FINISH				PART No. 1032 C	
				DRG. No. A 2310	
NOMENCLATURE				D.S. CAT. No.	5360-002921
SPRING, FEED STUD					