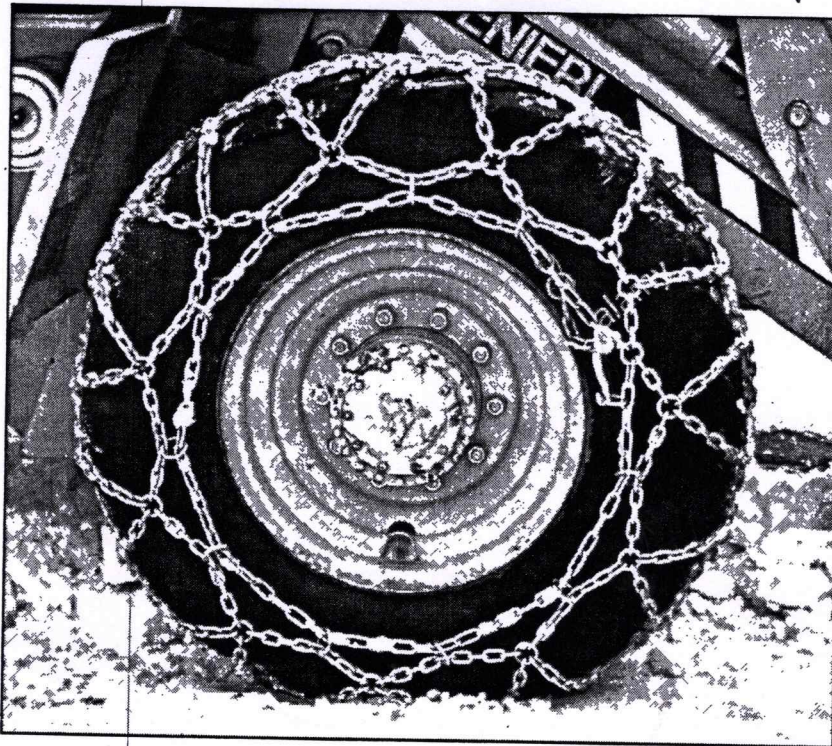


DRG. No. GCF/50/40646

DRAWING CONVENTIONS CONFORM TO SP:46-1988
DIMNS. ARE IN mm. UNLESS OTHERWISE STATED.



PICTORIAL VIEW AS ABOVE
(FOR REFERENCE ONLY)

MAKE - pewag/ RUD/ ~~ANY EQUIVALENT MAKE~~ / NORDIC CHAIN /
(b1) MONAL CHAINS

P.No.	NOMENCLATURE	No. OFF	MATERIAL	HARDNESS	STANDARD	SIZE	REMARKS
GEN. TOL. NOT SPECIFIED							
LINEAR DIMENSIONS							
0-6	±0.1						
6-30	±0.2						
30-120	±0.3						
120-315	±0.5						
315-1000	±0.8						
1000-2000	±1.2						
ANGULAR DIMENSIONS							
0-10°	±1°						
10-50°	±30'						
50-100°	±20'						
>100°	±10'						
INDEX	AMENDMENTS	SIGN	DATE	HOS/ODC	M/C	JWM/Shop	
UNMACHINED		<p>WHEEL CHAIN (SNOW CHAIN) 6351639 - CCES ITEM (SECTION-I) for 155 mm DHANUSH</p>					
▽ ROUGH							
▽▽ SMOOTH							
▽▽▽ FINISH							
GUN CARRIAGE FACTORY, JABALPUR							
		SCALE		REF.DEMD.		-	
				REF.DRG.NO.		-	
		DRG.No. GCF/50/40646					
		SHEET NO. 1 OF 2 SHEETS					

FOR Sr. GM G.C.Fy.

2020 NAME DATE APPROVED

DRN. MA 6.1.21

CKD.

HOS/ODC

SEC. M/C

JWM/TR

JWM/Shop

JWM/TR

JWM/TR

JWM/TR

JWM/TR

JWM/TR

JWM/TR

JWM/TR

