

FOR EXPLANATION SEE D.D.NOTE SHEET NO. 3.(LATEST ISSUE)

NOTE:-

WHERE TOLERANCES ARE NOT SHOWN DIMENSIONS IN WHOLE
NUMBER OR WITH ONE DECIMAL PLACE $\pm 1.27\text{mm}$.
DIMENSIONS WITH TWO DECIMAL PLACES $\pm .13\text{mm}$.

CISA 181/1

WING NUT MS 3/8 IN 24 UNF-2B
(BLANK NO. 5 OF TABLE-2
TO BS 856:1969)

WASHER FLAT, RD. STEEL

9.92 I.D. X 19.05 O.D X 1.59
THICK ZINC COATED.

PIN SPRING 2.39 DIA. X 19.05 LONG
TO PART NO. 586068 (D.S. CAT NO.
OF DRG. PART OF BFS X 2.1

1005-000709

5360-007079

24/11/06

METRIC

				DATE	NAME	ASSY.	CQA(SA)ICHAPUR
				OGN.			
				DRN.			
				CHD.			
				TRD.			
				COMR	13.6.92	And	APPROVED. NEG. RE-TRACED.
				DT.	11/11/06	11C; D.O.	
				SCALE:-	1:1		
				SEALED.	OC(1).NO.		
				17740-SA			DESIGNER'S REF CISA - 181
				DT. 17.11.83			
				BRIEF RECORD			D.S. CAT. NO.
							1005-000708

BRACKET SIGHT
UNIT, NO. 1 MK. 1

NOTE:-

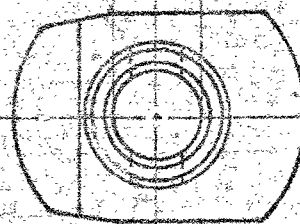
WHERE TOLERANCES ARE NOT SHOWN
DIMENSIONS IN WHOLE NUMBER OR WITH
ONE DECIMAL PLACE $\pm 1.27 \text{ mm}$.

DIMENSIONS WITH TWO DECIMAL PLACES

$\pm 1.3 \text{ mm}$.

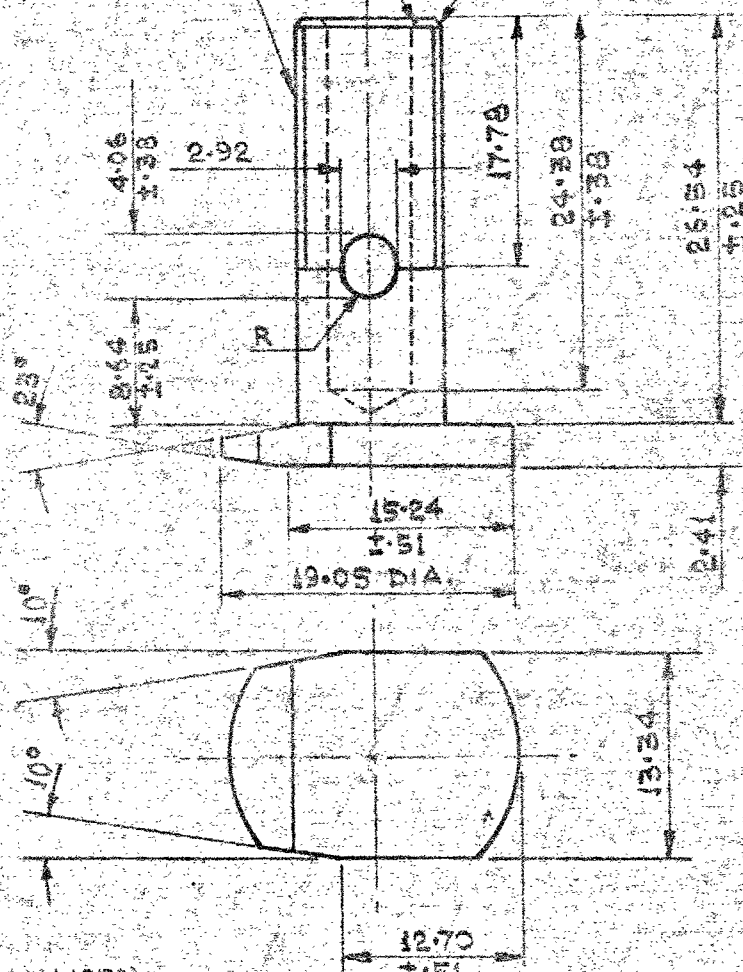
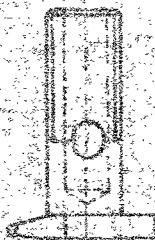
TWIST DRILL 5-90

IS: 5101 WS



3/8-24 UNF-2A

.51 CHAM AT 45°



ACTUAL SIZE

MATL:- BS 970 EN 8 (NORMALISED)

METRIC

17195-124.4	B/3	DIM. 8.64 SHOWN CORRECTLY	SSO
SA 82		CL. NEG. RE-TRACED	17/11/83
5.678		WITHOUT CHANGES	
DRG. SA 8.378		DS. CAT. NOS ADDED	COPY
1963-SA 7.274		DRG. SEALED AS A RECORD	COPY
		OF RECEIPT.	
AUTHY. DATE	ZONE	BRIEF RECORD	SIG.

FOR EXPLANATION SEE D.D.
NOTE SHEET No. 3

DATE	NAME
DGN.	
DRN.	
CHD.	
TRD.	RMD
COMP.	
	1/C, D.O.
SCALE	2:1, 1:1

ASSY. DRG. No.
1005-000708

MATERIAL:- AS STATED

DIMENSIONS ARE IN MILLIMETRES.

CI(SA) ICHAPUR

APPROVED. 10.12.69.
(CL. NEG. RE-TRACED)
FOR CISA

DESIGNER'S REF.
CISA 181/2

DS. CAT. No.
1005-000709

PROTECTIVE FINISH:-
PHOSPHATE TO SPEC. WPN
1/2 EN. 2.045. 1.01. FINISH

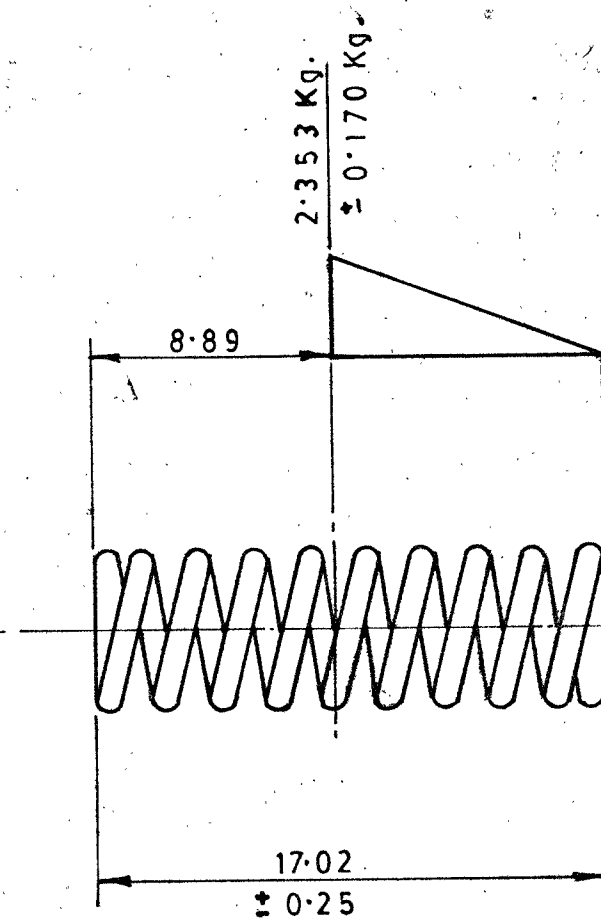
SEALED:-
D6(1) 17740-SA
27.11.83

BOLT RETAINING
BRACKET

RECORD OF RECEIPT
CANCELLED & DRG.
SEALED AS FRESH
17740-SA 17/11/83

D.S.CAT.No. 5360-007079

DIMNS. ARE IN mm.



FOR EXPLANATION OF DETAILS WHEREVER NOT SPECIFIED, REFER D.D. NOTE SHEET T. NO. 3. (LATEST ISSUE)

DIA. OF WIRE 0.710
OUT SIDE DIA. OF SPRING 5.410 ± 0.178
TOTAL NO. COILS 10 ± 1/2

ONE COIL AT EACH END TO BE CLOSED IN GROUND SQUARE TO THE AXIS OF THE SPRING, LEAVING 3/4 OF A COIL NON-EFFECTIVE AT EACH END.

SPRING SHOULD WORK FREELY IN A BORE 5.84 Ø
SPRING TO BE COMPRESSED TO A LENGTH OF 7.87 FOR 12 HOURS IMMEDIATELY BEFORE GAUGING.

PROTECTIVE FINISH:—PHOSPHATE TO SPECN. JSS-0465-01:1994 CLASS II (ACCELERATED), OIL FINISH.

REMOVED COPY OF THE DRAWING
FOR CLERK'S USE
DATE 24-5-05

31.03.2003.		25707-SA	PROFORMA CHANGED, TOL. NOTE & PROTECTIVE FINISH AMENDED, NEG. RE-TRACED AND DRG. RE-SEALED.	Kain C.D.		SCALE:— 4:1	TRD. ☒	COMP. ☒	DRN.	CHD.	TRD. ☒	COMP. ☒	AH SP. CQA(SA), ICHAPUR
31.03.2003.		25707-SA	PREVIOUS D.C.No S.11963-SA, 15519-SA, 17740-SA, 18248-SA, 20598-SA, 22120-SA AND 22747-SA.	COPY. COPY.		DT. 31.03.2003.	APPROVED. (NEG. RE-TRACED)	DT. 10.12.69					ASSY. 1005-000708
DATE		AUTHY.	BRIEF RECORD	ZONE	I/C; D.O.	G.O.	H.T./HARDNESS:—						DGNR'S REF. CISA-181/3
SEALED:—		D.C.No. 17740 SA, DT. 17.11.83.		SIGN		PROTECTIVE FINISH:—			AS STATED.			D.S.CAT. NO. 5360-007079	
NOMENCLATURE:—		SPRING											

