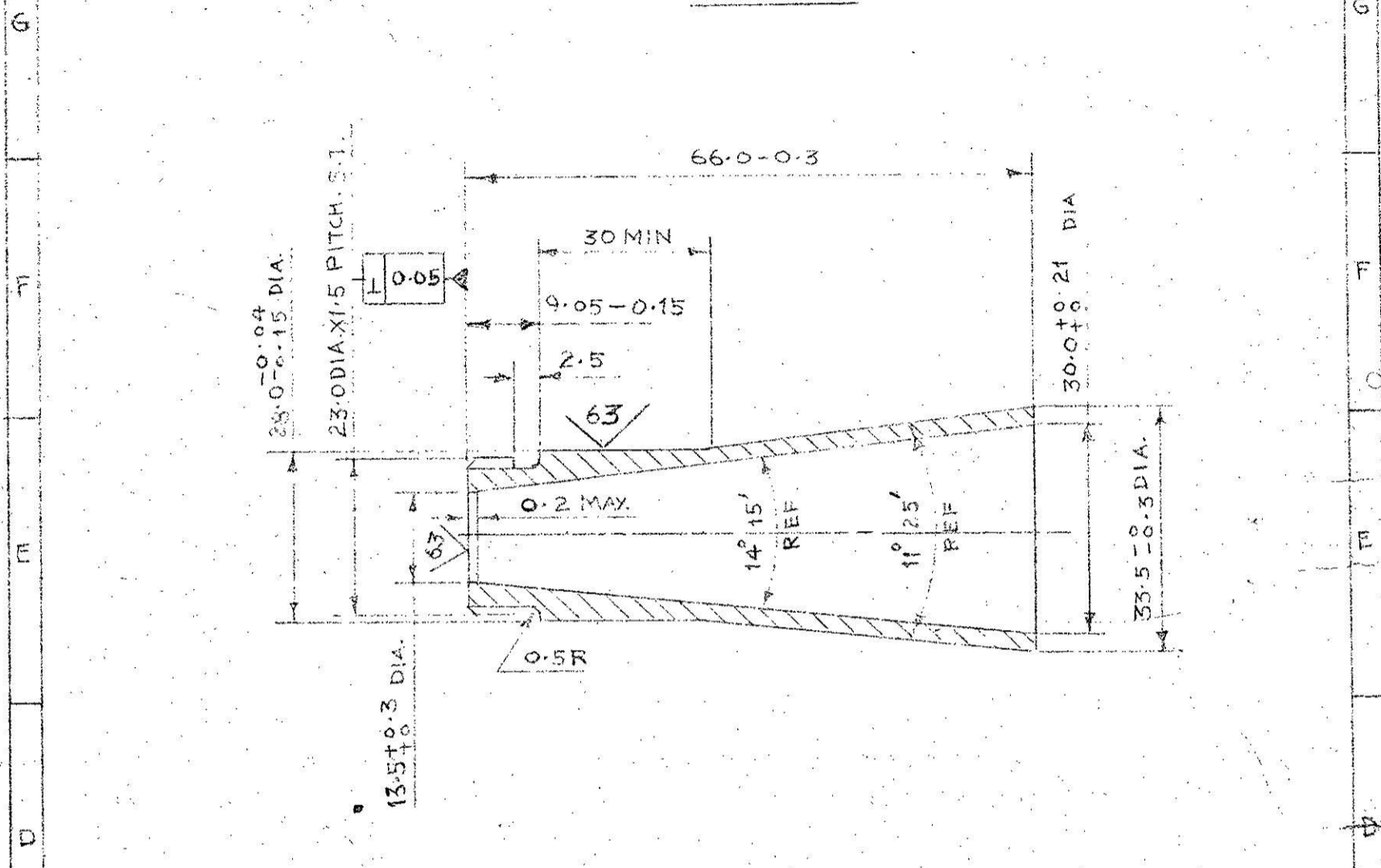


1	2	3	4
PART NO.		FOR EXPLANATION OF DIMENSIONING ETC, SEE ARDE NOTE SHEET N.9.1 THIRD ANGLE PROJECTION. DIMENSIONS ARE IN MILLIMETRES.	
GEN:- TOL:- ± 0.10 UP TO 10.		CONDITION:-	
		MECH. PROPERTIES:-	
DIMN.		SURFACE FINISH:- 125/ UNLESS OTHERWISE STATED	
10-15			
18-30			

E10

THREADS TO CONFORM TO SPEC. B.S. 1095
MEDIUM FIT.



PROTECTIVE FINISH:-

CADMIUM COATED AND CHROMATED TO
B.S. 1706-cd4

MATERIAL:- STEEL B.S. 976-1983, Grade 080M40. In
Normalised condition.

12.11.14 AL-536 - AMENDED VIDE AL-536			
7.4.03	-	-	RETRACED WITHOUT CHANGE.
11.7.80	AL 391	F/2	9.05 - 0.15 WAS 8.5
19.6.80	AL 386		AMENDED VIDE AL NO 386 ± 0.05 ADDED
20.11.79			AMENDMENTS CARRIED OUT VIDE AL NO 386
1.7.75			AMENDMENTS CARRIED OUT VIDE AL NO 246
9.11.70			RETRACED WITHOUT CHANGE
			PREVIOUS AMENDMENT NO. A/56 A/63
DATE	AUTHORITY	ZONE	NATURE
			SIG.

INSP. INSTRS.			
DRAWN	CHECKED	TRACED	TRN. CHD.
C.S.N.	sd/-	L.V.P.	sd/-
CHIEF D/MAN		GROUP OFFICER	
sd/-		sd	
APPROVED		sd/-	
		FOR DIRECTOR	

SEALD:-
MATERIAL:- ~~STEEL B.S. 976-1983, Grade 080M40. In Normalised condition.~~
PROTECTIVE FINISH:- AS ABOVE
ESTIMATED WEIGHT:-
SCALE:- 1:1

ARDE 1135
DETAIL N.9.10
PART N.2

NOZZLE

A.R.D.E. PASHAN, POONA-21