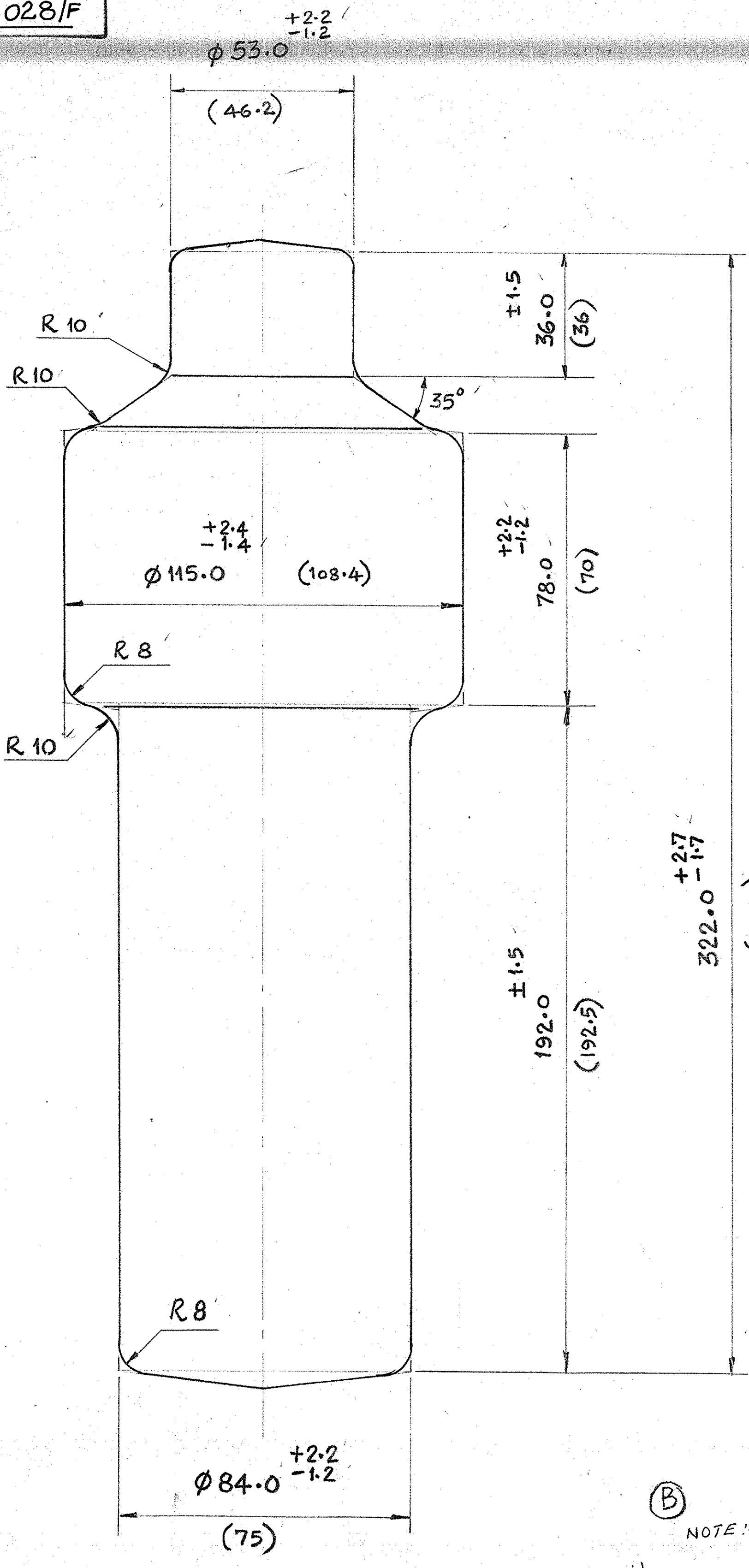


DRAWING NO.
175.40.028/F



MODIFICATIONS.		
ISSUE	N OF A.	DATE & SIG.
A	POINT No. 7 ALTERNATIVE MATERIAL ADDED IN 'NOTE' TO BE IN CONFORMITY WITH MACHINING DRAWING	16/1/06
B	FORGING IS COMMON FOR COMPT. NO. 172.40.315-1/F (T90) REFER. DGM/TRANS&SAS LETTER NO. 07271/TRANS 1790'S /03-04 DATED 26/12/2003.	16/1/06

TECHNICAL REQUIREMENT.

1. TO BE HEAT TREATED. DIA. OF IND. 37 TO 4.2.
2. DESCALE.
3. MARK MELT NO.
4. DEPTH OF SURFACE DEFECTS UPTO 0.5 OF ACTUAL ALLOWANCE IS ALLOWED.
5. MISMATCH UPTO 1.2 mm IS ALLOWED.
6. RESIDUAL FIN UPTO 1.7 mm IS ALLOWED ALONG PARTING LINE.
7. 1 mm MAX. BUCKLING IS ALLOWED.
8. MARK PART NO.
9. MAY BE MANUFACTURED FROM STEEL 18X2H4 MA-W AND 18X2H4 MA GOST 4543-71. 18X2H4 PA.

NOTE

1. DRAFTS TO BE 7°
2. UNSPECIFIED RADII TO BE R4 mm MAX.
3. MACHINING DIMENSIONS ARE GIVEN IN BRACKETS.
4. UNTOLERANCED DIMENSIONS ARE NOT TO BE CHECKED.
5. MATERIAL: STEEL GRADE 18X2H4 BA GOST 4543-71.
6. WEIGHT OF FORGING: 16.36 kg.
7. ALTERNATE MATERIAL: STEEL GRADE 18X2H4 MA GOST 4543-71

(B) NOTE:- FORGING IS COMMON FOR COMPT. NO. 172.40.315-1/F (T90)

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AS 20004	TRIMMING TOOL	600T	
AS 20003	STAMPING DIES	DG13	
TOOL NO.			
SCALE	COMPONENT T-72	MACHINE	EQUIPT. TO BE USED
1:1	SHAFT SECONDARY. 175.40.028	DG13	
DGN.	CHD.	APPD.	AUTHD.
FORGING DRAWING			H.V.F. AYADI. DRAWING NO. 175.40.028/F