

8120-004755

DIMNS. ARE IN mm.

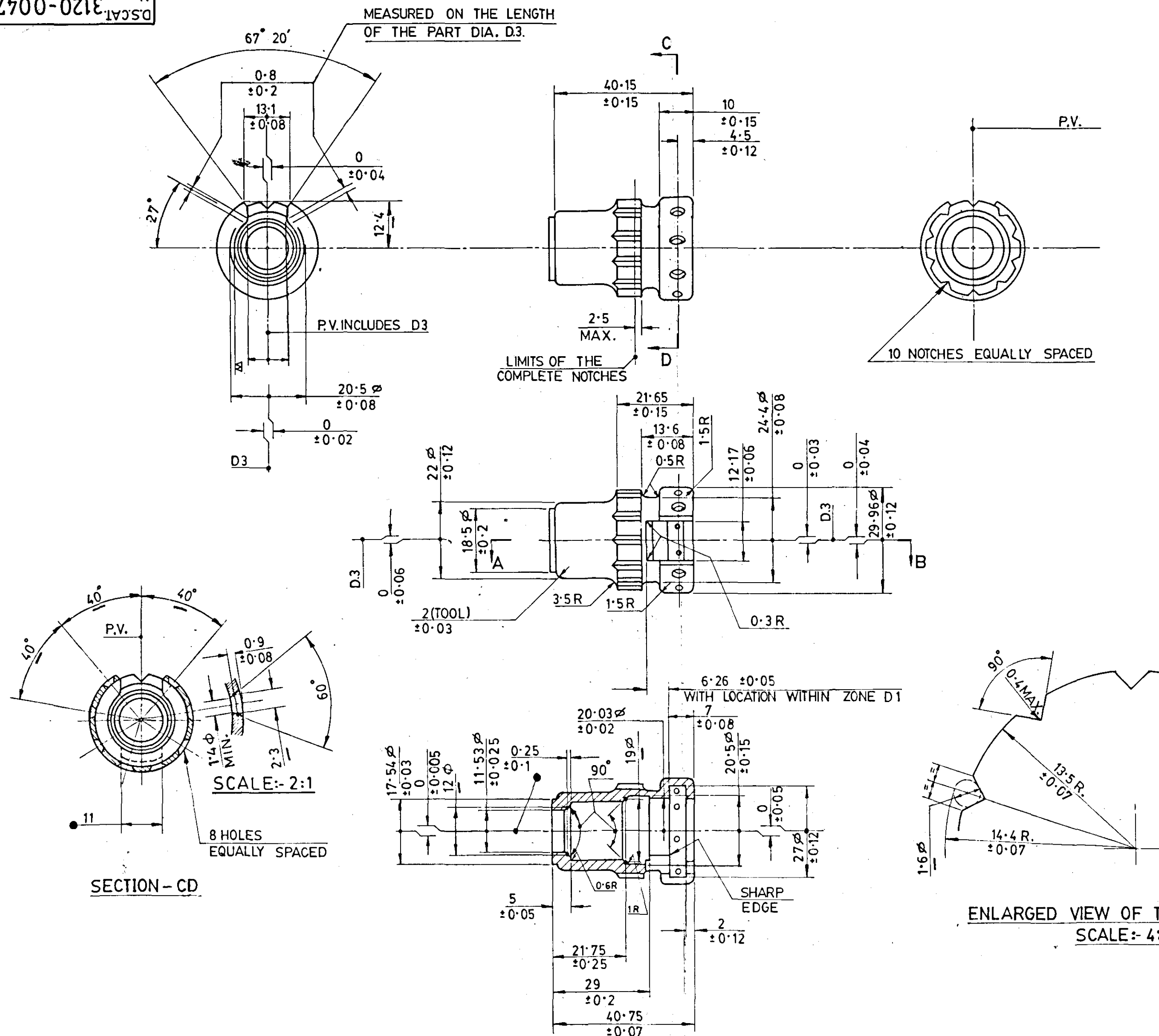
CASTING MATERIAL :

INVESTMENT CASTING BS 3146 PT. 1:1974
TYPE CLA-3 & RADIOGRAPHIC STANDARD
AS PER ASTM E 446-84-LEVEL 1-3.

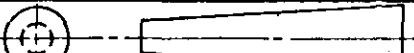
SURFACE FINISH:

AS PER IS: 3073-1967, WHERE NOT SPECIFIED
SHOULD BE ▽

P.V. = PLANE VERTICAL



CONTENTS OF DRAWING No. A 2204

						DRN.	CHD.	TRD. <i>Don't</i>	COMP. <i>Howman</i>	AHSP. CQA(SA), ICHAPUR
						SCALE:- 1:1, 2:1, 4:1		EST. MASS:-		ASSY. 1005-006600 & 1005-006806
								APPROVED, DT. (NEG. RE-TRACED)		
29-10-02	25570-SA	PROFORMA CHANGED, SURFACE FINISH NOTE ADDED & SYMBOL AMENDED, PROTECTIVE FINISH AMENDED, NEG. RE-TRD. & DRG. RE-SEALED		<i>MA</i>	CD	DT. 29-10-2002	I/C; D.O.			DGN'R'S REF.
		PREVIOUS D.C.Nos. 15405-SA, 15900-SA, 17940-SA, 19787-SA, 20656-SA, 20862-SA, 21604-SA, 21830-SA, 22716-SA, 22924-SA, 25033-SA, 25321-SA.			COPY			MATERIAL :- BS 970 PT. 1:1983 Gr. 060 A 62 OR Gr. 060 A 67 OR Gr. 070 M 55.		PART No.
DATE	AUTHY.	BRIEF RECORD	ZONE	I/C; D.O.	G.O.	HT/HARDNESS:-				DRG. No. A 2127
SEALED:-	D.C.No. 25321-SA.	DT. 08.04.2002.		SIGN		PROTECTIVE FINISH :-	PHOSPHATE TO SPECN. JSS 0465-01:1994 CLASS-II (ACCELERATED), OIL FINISH.			D.S.CAT. No. 3120-004755
NOMENCLATURE :-		SLEEVE GAS REGULATOR								

REGISTER NUMBER
THE 3 LAST FIGURES ONLY.

NO. 1 OR 2 REFERRING TO BARREL

INSCRIPTION LINEALLY DEVELOPED

THIS DRAWING COMPLETES THE MAIN DRAWING

15405-SA		2.12.77		DRAWING SEALED CLOTH NEGATIVE PREPARED		D. J. D. S.	
AUTHY.		DATE		ZONE		BRIEF RECORD	
						SIG.	
		DATE		NAME		ASSY.	
		DGN.					
		DRN.				MATERIAL:-	
		CHD.				DIMENSIONS ARE IN MILLIMETRES	
		YFD.					
		COMP.					
		K. L. L. J. V. C. D. O.				GAS REGULATOR SLEEVE	
		SCALE:- 1/1				INSCRIPTIONS	
		SEALED - DC(D) 15405-SA				APPROVED	
		DT. 2.12.77 AS A RECORD				CLOTH NEGATIVE PREPARED BY	
						FOR C. (SA)	
						DRG. NO. A 2204	
						PART. NO.	