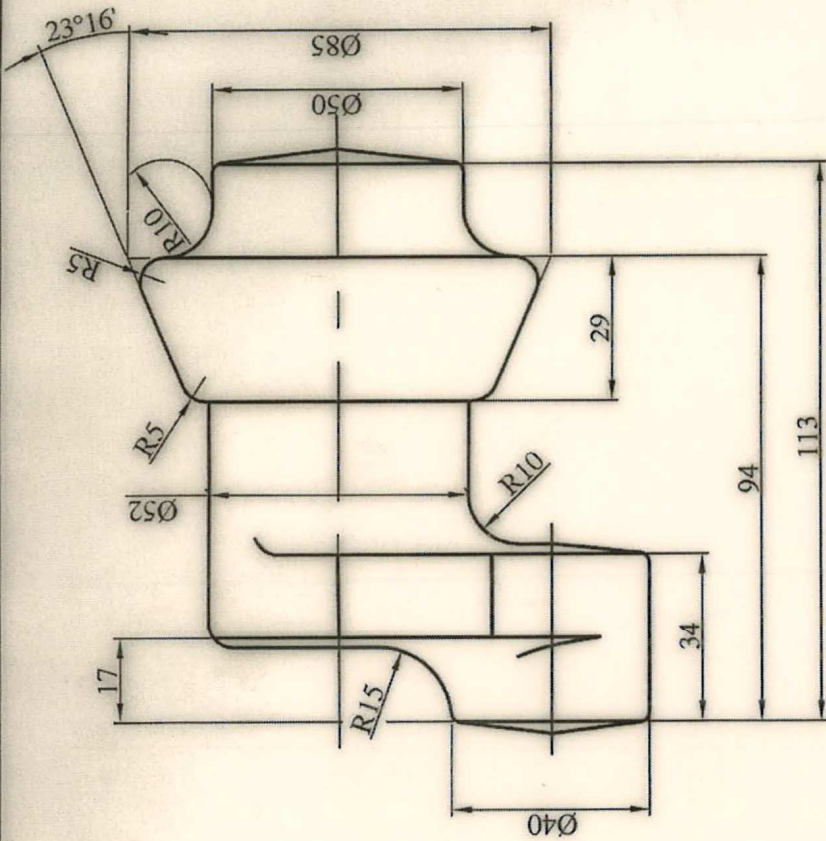


**NOTE:-**

1. HEAT TREATMENT NORMALIZATION.
2. DRESSING FROM SCALING : PICKLING.
3. DISPLACEMENT IN JOINT PLANE SHOULD NOT BE ABOVE 0.8 mm.
4. REMAINING BURRS ON LINE ON STAMP JOINTS SHOULD NOT BE MORE THAN 1.0 mm.
5. ROD CURVATURE SHOULD NOT BE MORE THAN 0.5 mm.
6. SURFACE DEFECTS WITH DEPTH SHOULD NOT BE MORE THAN 0.6 mm.
7. UNSPECIFIED STAMPING DEVIATION NOT MORE THAN 7°.
8. UNSPECIFIED RADII 2 mm.
9. ALLOWANCE AS PER II CLASS GOST 7505-74.
10. TOLERANCE AS PER II CLASS GOST 7505-74.  
VERTICAL  $\pm 0.8$ <sup>1.6</sup>  
HORIZONTAL  $\pm 0.8$ <sup>1.6</sup> DIE FORGING.
11. NUMBER OF COMPONENTS WITH FORGING 1 PIECE.
12. DIMENSIONS IN BRACKETS - FOR MACHINING.
13. MARK LETTER SIZE.
15. DIMENSIONS ARE ENSURED BY ST AMP.



**MATERIAL:- Steel 30KhN2MFA  
OST 3-98--80**

ITEM NO.	NO. OFF	STEEL 30KhN2MFA OST 3-98-80	MATERIAL	DESCRIPTION
<b>LIST OF PARTS</b>				
COMPT.:-		STORE DRG NO.		
UPPER CRANK & LOWER CRANK		9-A-621.06.001 & 9-A-621.06.008		
DRAWN BY: <i>Shubh</i>		STAMPING FOR UPPER CRANK & LOWER CRANK		
TRACED BY:		DRG. NO. :- F-2297		
CHECKED BY:		M/C:		
APPROVED BY: <i>[Signature]</i>		DATE: <i>19/07/22</i>		
CONCURRED BY:		NO. OF SHTS.:-		
SIGN. <i>[Signature]</i>		G. & S. F.Y. COSSIPORE.		
AMENDMENTS		SHT. NO. :-		