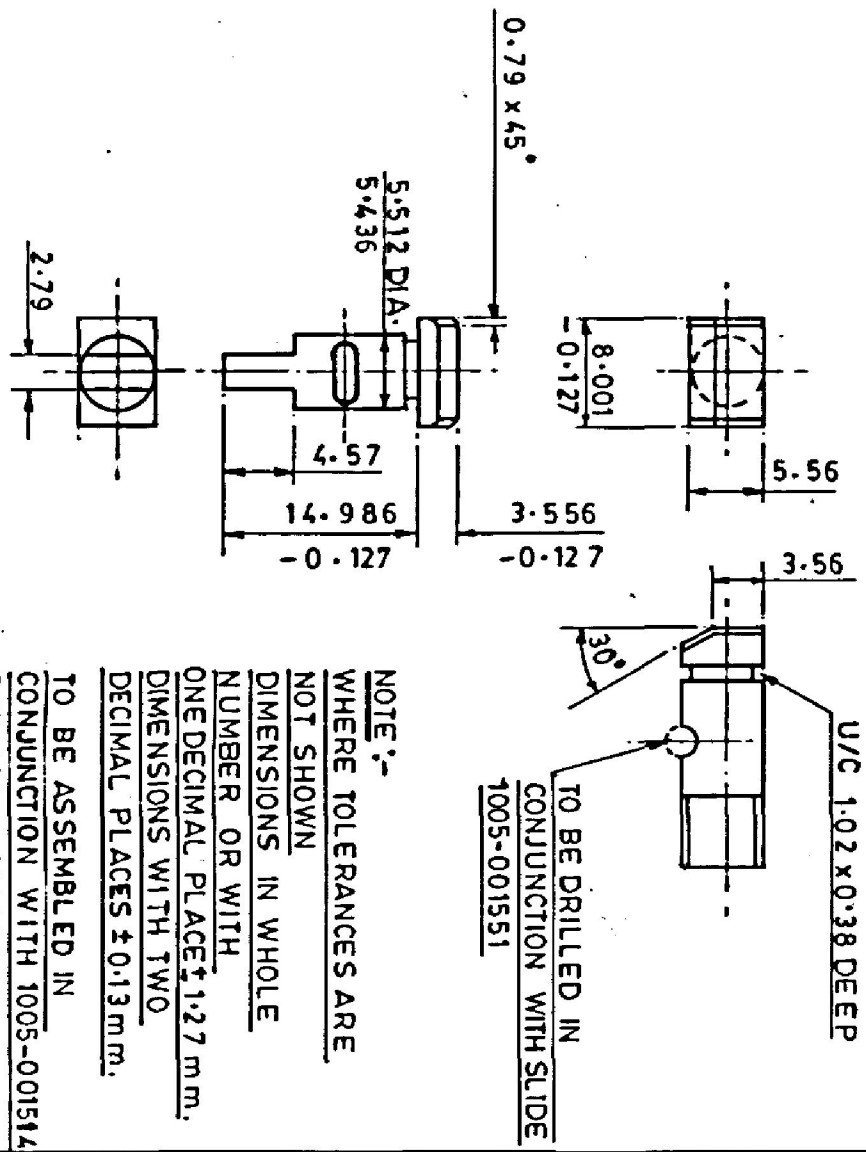


577700-7035
 FOR EXPLANATION SEE D.D. NOTE SHEET NO.3.
 DIMS. ARE IN M.M.



NOTE :-
 WHERE TOLERANCES ARE
 NOT SHOWN
 DIMENSIONS IN WHOLE
 NUMBER OR WITH
 ONE DECIMAL PLACE ± 0.127 mm.
 DIMENSIONS WITH TWO
 DECIMAL PLACES ± 0.13 mm.
 TO BE ASSEMBLED IN
 CONJUNCTION WITH 1005-001514
 SEE 1005-001504.

METRIC

18-08-99	24474-SA	PROFORMA CHANGED, NEG. RE-TRACED, PROTECTIVE FINISH AMENDED & DRG. RE-SEALED. PREVIOUS D.C. NOS. 15036-SA, 16277-SA, 18524-SA AND 23398-SA.			
DATE	AUTHY.	BRIEF RECORD	ZONE	I/C, D.O.	G.O.
SEALED :- D.C. NO. 15036-SA, DT. 15.2.77.					
DRN.	CHD.	TRD. <i>Spec. Class. & Comp. M. Shankar</i>	AHSP CQA(SA) ICHAPUR		
SCALE :- 2:1.		EST. MASS	ASSY. 1005-001546		
DT. 18-8-99	<i>A. Desai</i>	APPROVED	DGNR'S		
	I/C, D.O.	NEG. RE-TRACED	REF. ARDE 657/224		
MATERIAL :- STEEL BS:970 PT.1:1983 Gr.080 M40					
H.T/HARDNESS :-					
PROTECTIVE PHOSPHATE TO SPECN. JSS: 0465-01:					
FINISH :- 1988 CLASS I, OIL FINISH.					
NOMENCLATURE :- STUD, COCKING HANDLE					
1	2	3	4		